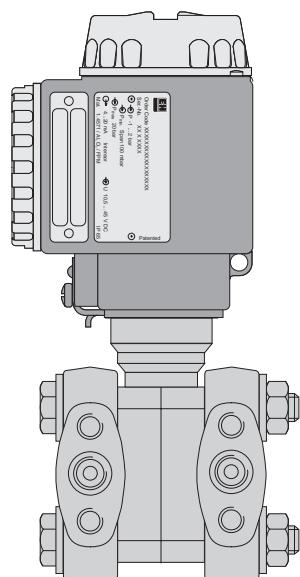
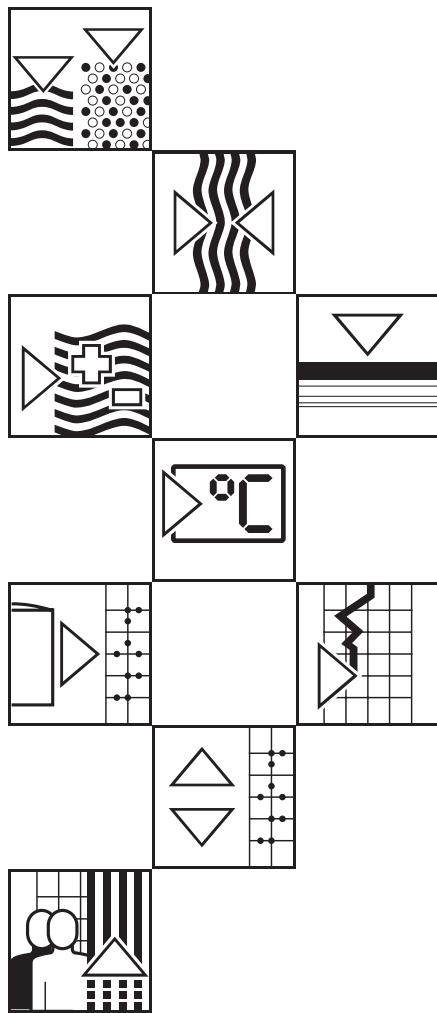


deltabar S PMD 25 K

Differential pressure transmitter for use in Nuclear Power Plants

Operating Instructions



Endress + Hauser

The Power of Know How



Short Instructions

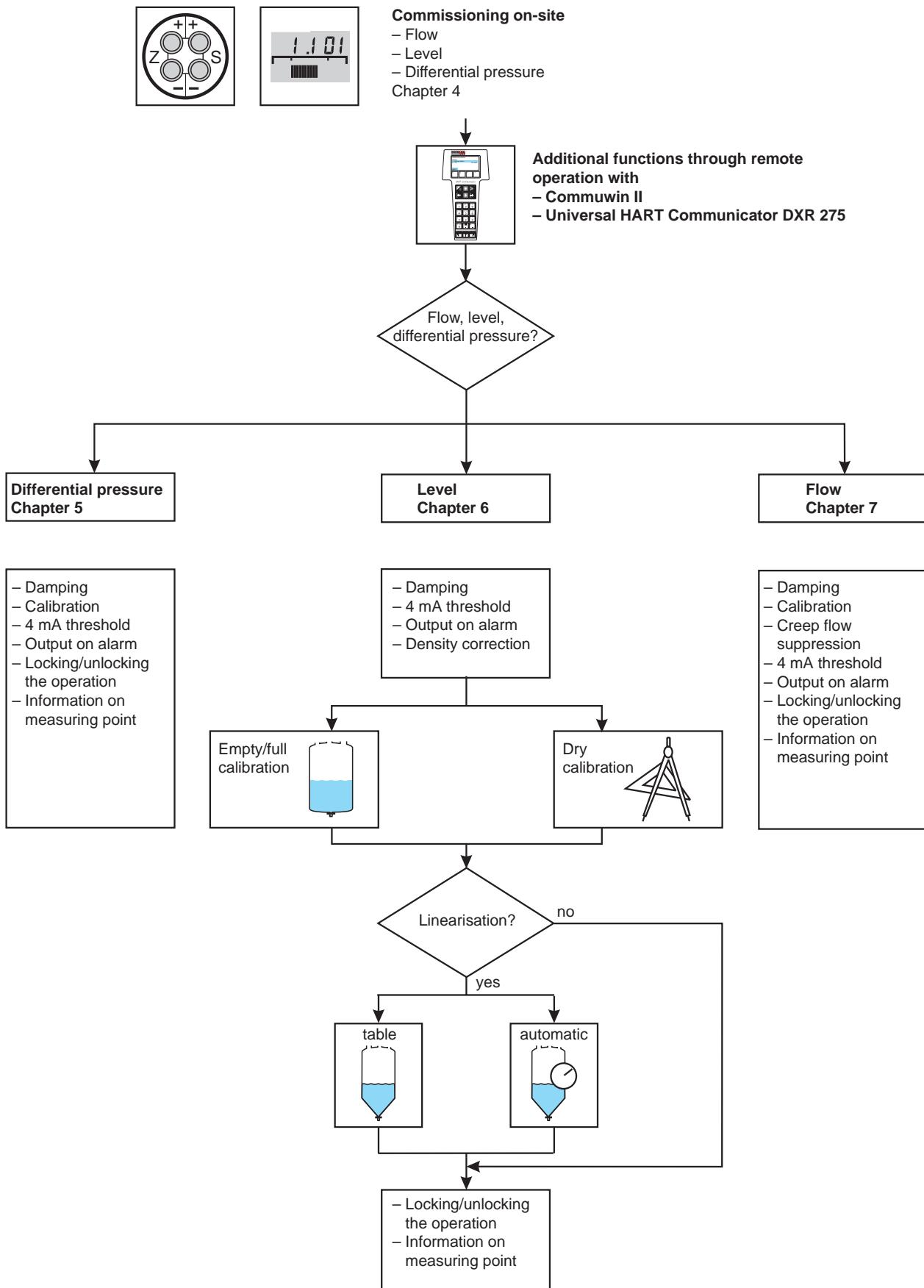


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Notes on Safety

Approved usage

The Deltabar S is a differential pressure transmitter for measuring differential pressure, flow and level.

Mounting, commissioning operation

The device has been designed to operate safely in accordance with current technical, safety and EU standards. If installed incorrectly or used for applications for which it is not intended, however, it is possible that application-related dangers may arise, e.g. product overflow due to incorrect installation or calibration. For this reason, the instrument must be installed, connected, operated and maintained according to the instructions in this manual: personnel must be authorised and suitably qualified. The manual must have been read and understood, and the instructions followed. Modifications and repairs to the device are permissible only when they are expressly approved in the manual.

Explosion hazardous areas

If the device is to be installed in an explosion hazardous area, then all national regulations must be observed. The instrument can be delivered with the certificates listed in the table below. The certificate can be identified from the first letter of the order code stamped on the nameplate.

- Ensure that all personnel are suitably qualified.
- All measurement and safety regulations which apply to the measuring point are to be observed.

The diagram illustrates the connection between the instrument's nameplate and the provided certificate table. An arrow points from the 'Order No.' field on the nameplate to the 'Code' column in the certificate table, indicating that the order code is used to determine the applicable explosion protection certificate.

ENDRESS+HAUSER DELTABAR		
Order No. PMD 25 K- [] [] [] [] []		
Code	Certificate	Explosion protection
K, S, 5, 7	Standard	none

Safety Conventions and Symbols

In order to highlight safety-relevant or alternative operating procedures in the manual, the following conventions have been used, each indicated by a corresponding icon in the margin.

Symbol	Meaning	Safety conventions
 Note!	Note! A note highlights actions or procedures which, if not performed correctly, may indirectly affect operation or may lead to an instrument response which is not planned.	
 Caution!	Caution! Caution highlights actions or procedures which, if not performed correctly, may lead to personal injury or incorrect functioning of the instrument.	
 Warning!	Warning! A warning highlights actions or procedures which, if not performed correctly, will lead to serious personal injury, a safety hazard or destruction of the instrument.	

	Explosion protection
	Device certified for use in explosion hazardous area If the device has this symbol embossed on its name plate it can be installed in an explosion hazardous area.
	Explosion hazardous area Symbol used in drawings to indicate explosion hazardous areas. – Devices located in and wiring entering areas with the designation "explosion hazardous areas" must conform with the stated type of protection.
	Safe area (non-explosion hazardous area) Symbol used in drawings to indicate, if necessary, non-explosion hazardous areas. – Devices located in safe areas still require a certificate if their outputs run into explosion hazardous areas.

	Electrical symbols
	Direct voltage A terminal to which or from which a direct current or voltage may be applied or supplied.
	Alternating voltage A terminal to which or from which an alternating (sine-wave) current or voltage may be applied or supplied.
	Grounded terminal A grounded terminal, which as far as the operator is concerned, is already grounded by means of an earth grounding system.
	Protective grounding (earth) terminal A terminal which must be connected to earth ground prior to making any other connection to the equipment.
	Equipotential connection (earth bonding) A connection made to the plant grounding system which may be of type e.g. neutral star or equipotential line according to national or company practice.

1 Introduction

Application

The Deltabar S family of devices is used for the measurement of differential pressure, level and flow in gases, vapours and liquids. They are used in all sectors of industry.

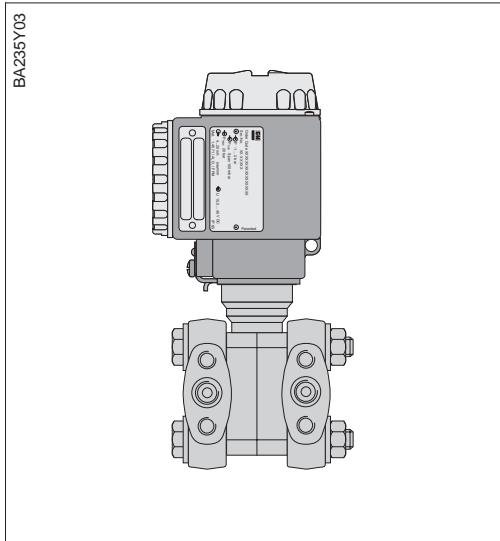


Figure 1.1
Differential Pressure
Transmitter
Deltabar S PMP 25 K

Operating principle

Metal sensor

The system pressure deflects the separating diaphragm and a fill fluid transmits the pressure to a resistance bridge. The pressure dependent change in bridge output voltage is measured and processed further.

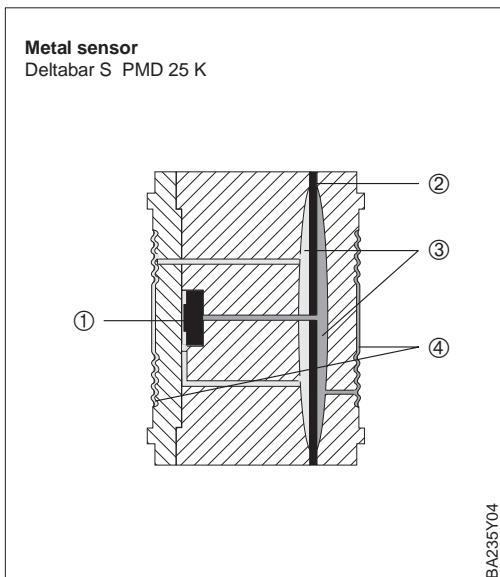


Figure 1.2

Metal sensor

- ① Measuring element
- ② Overload diaphragm
- ③ Fill fluid
- ④ Separating diaphragm as snap diaphragm extended

1.1 Measuring system

In the simplest case, the complete measuring system comprises

- a Deltabar S with 4...20 mA current output
- an optional four-character display for pressure
- power supply unit for 11.5 to 45 V DC

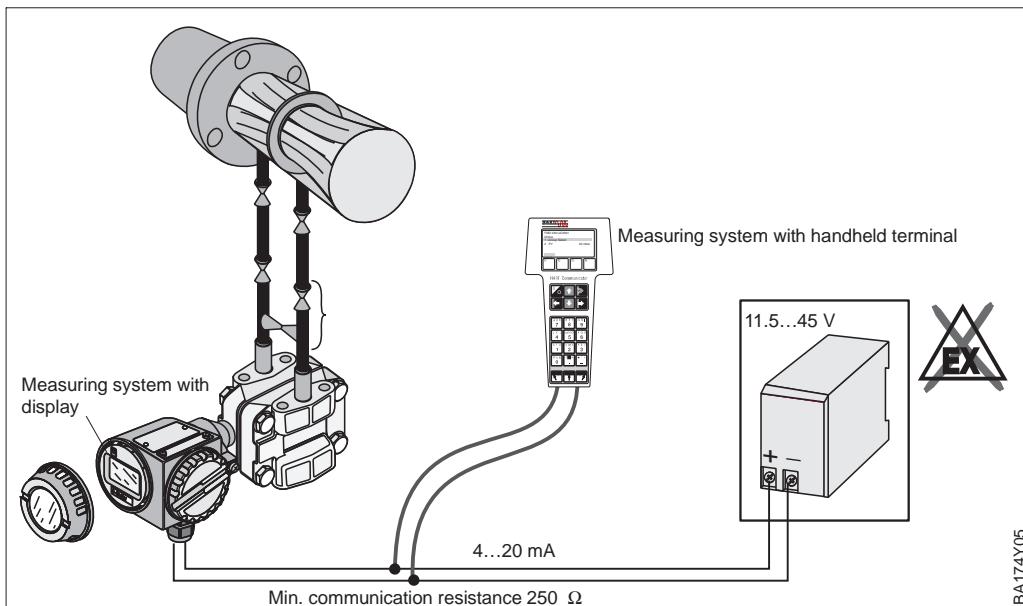


Fig. 1.3
Deltabar S measuring system
with display and/or handheld
terminal

The HART protocol versions have a digital communication signal superposed on the current signal which is used for remote calibration.

These transmitters have extended functions so that level or flow can also be measured.

The device is operated:

- via the Commuwin II operating program
- via the Universal HART Communicator DXR 275 handheld (HART protocol).

2 Installation

This chapter describes the measuring set-up of the Deltabar S and the electrical connection.

2.1 Measuring system for differential pressure measurement

Note!

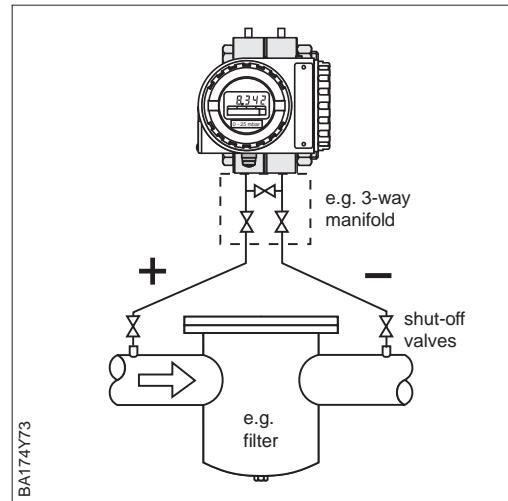


Note!

- General recommendations for laying pressure piping may be taken from DIN 19210 "Methods for measurement of fluid flow; differential pressure piping for flow measurement devices" or the appropriate national or international standards.
- Check that pressure piping installed outdoors is adequately insulated and/or heated.

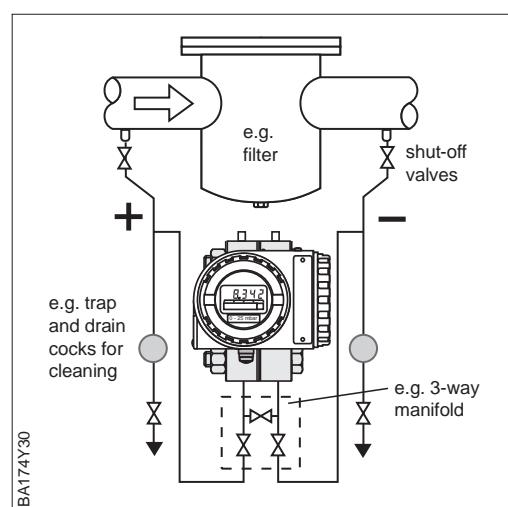
Gases and vapours

- Mount the Deltabar S above the tapping point, so that condensation can run back into the process piping.
- Use a three-way manifold for simple mounting without interruption of the process.
- Install the pressure piping with a continuous fall of at least 10%.



Liquids

- Mount the Deltabar S below the tapping point, so that the pressure piping is always filled with liquid and gas bubbles can back into the process pipe.
- Use a three-way manifold for simple mounting without interruption of the process.
- In order to avoid build-up in dirty liquids, it is recommended that traps and drain cocks are used.
- Install the pressure piping with a continuous fall of at least 10%.



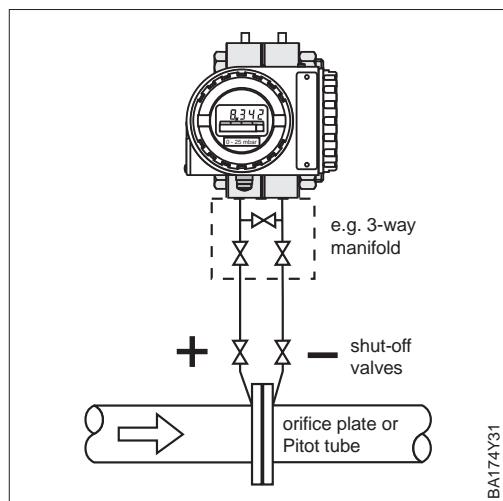
2.2 Measuring system for flow measurement

Note!

General recommendations for laying pressure piping may be taken from DIN 19210 "Methods for measurement of fluid flow; differential pressure piping for flow measurement devices" or the appropriate national or international standards.

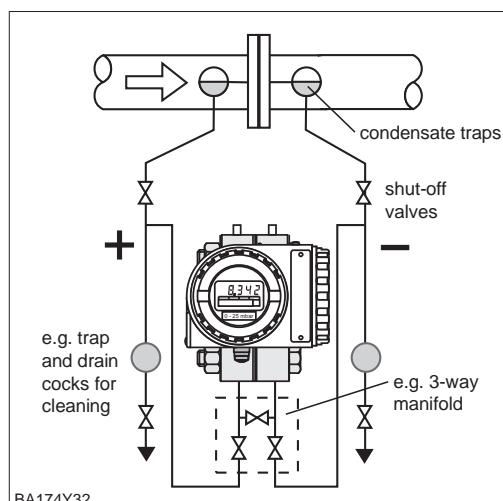


Note!



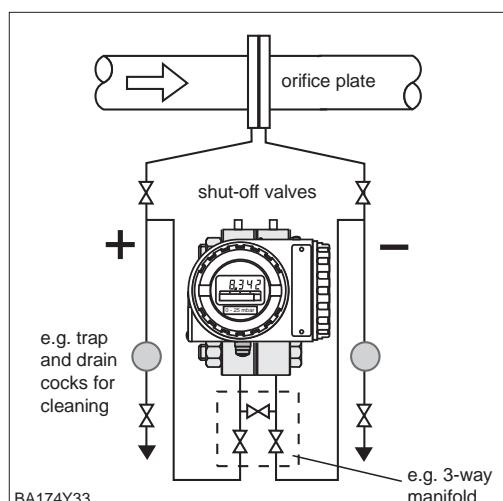
- Mount the Deltabar S above the tapping point, so that condensation can run back into the process piping.
- Use a three-way manifold for simple mounting without interruption of the process.
- Install the pressure piping with a continuous fall of at least 10%.

Gases



- Mount the Deltabar S below the tapping point.
- Mount condensate traps at the same level as the tapping points.
- Fill the traps with liquid before calibration.
- Use a three-way manifold for simple mounting without interruption of the process.
- Install the pressure piping with a continuous fall of at least 10%.

Vapours



- Mount the Deltabar S below the tapping point, so that the pressure piping is always filled with liquid and gas bubbles can back into the process pipe.
- Use a three-way manifold for simple mounting without interruption of the process.
- In order to avoid build-up in dirty liquids, it is recommended that traps and drain cocks are used.
- Install the pressure piping with a continuous fall of at least 10%.

Liquids

2.3 Measuring system for level measurement



Note!

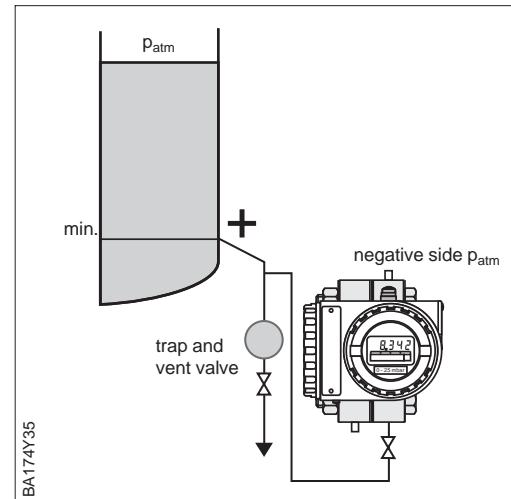
Note!

General recommendations for laying pressure piping may be taken from DIN 19210 "Methods for measurement of fluid flow; differential pressure piping for flow measurement devices" or the appropriate national or international standards.

Open tank

PMD 25 K

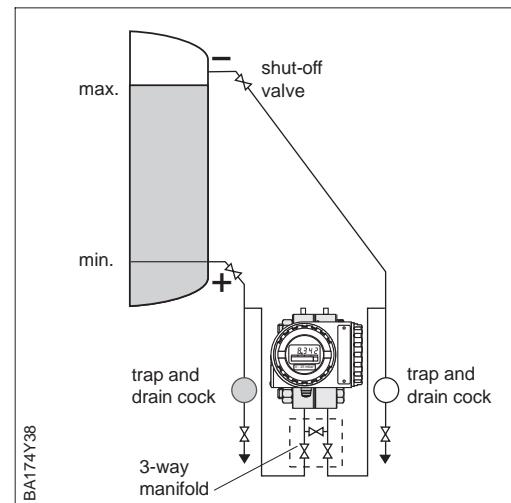
- Mount the Deltabar S below the lower tapping, so that the pressure piping is always filled with liquid.
- The negative side is open to atmosphere pressure.
- A trap prevents the build up of dirt in the pressure piping.
- Install the pressure piping with a continuous fall of at least 10%.



Closed tank

PMD 25 K

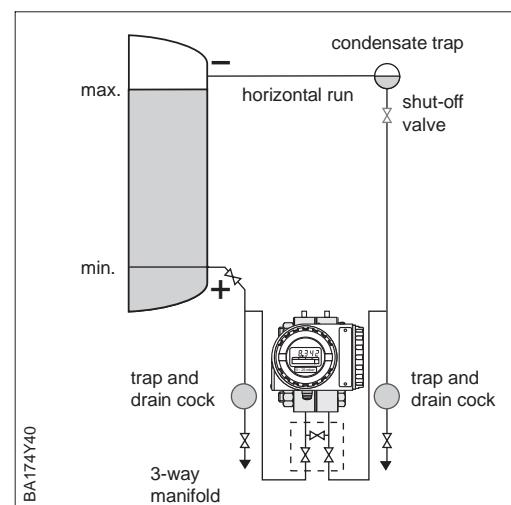
- Mount the Deltabar S below the lower tapping so that the pressure piping is always filled with liquid.
- The negative side must be above the maximum level to be measured.
- Traps prevent the build up of dirt in the pressure piping.
- Use a three-way manifold for simple mounting without interrupting the process.
- Install the pressure piping with a continuous fall of at least 10%.

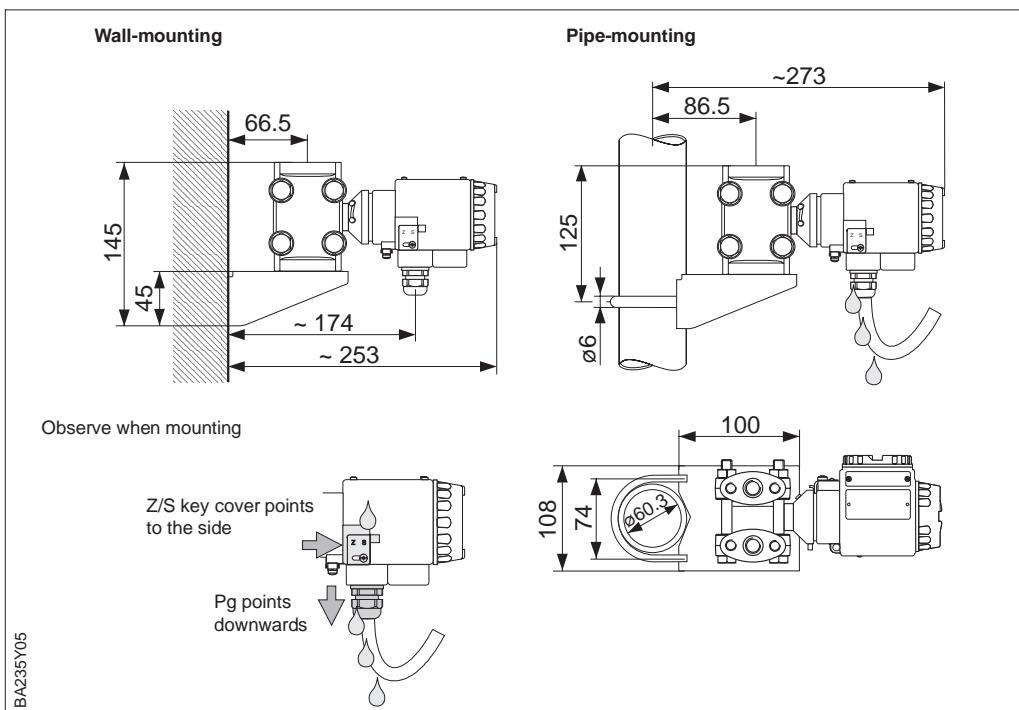


Closed tank with steaming liquid

PMD 25 K

- Mount the Deltabar S below the lower tapping, so that the pressure piping is always filled with liquid.
- The tapping for the negative side must be above the maximum level to be measured. The condensate trap ensures a constant pressure.
- Traps prevent the build up of dirt in the pressure piping.
- Use a three-way manifold for simple mounting without interruption of the process.
- Install the pressure piping with a continuous fall of at least 10%.





Wall and pipe mounting

*Figure 2.1
Wall and pipe mounting*

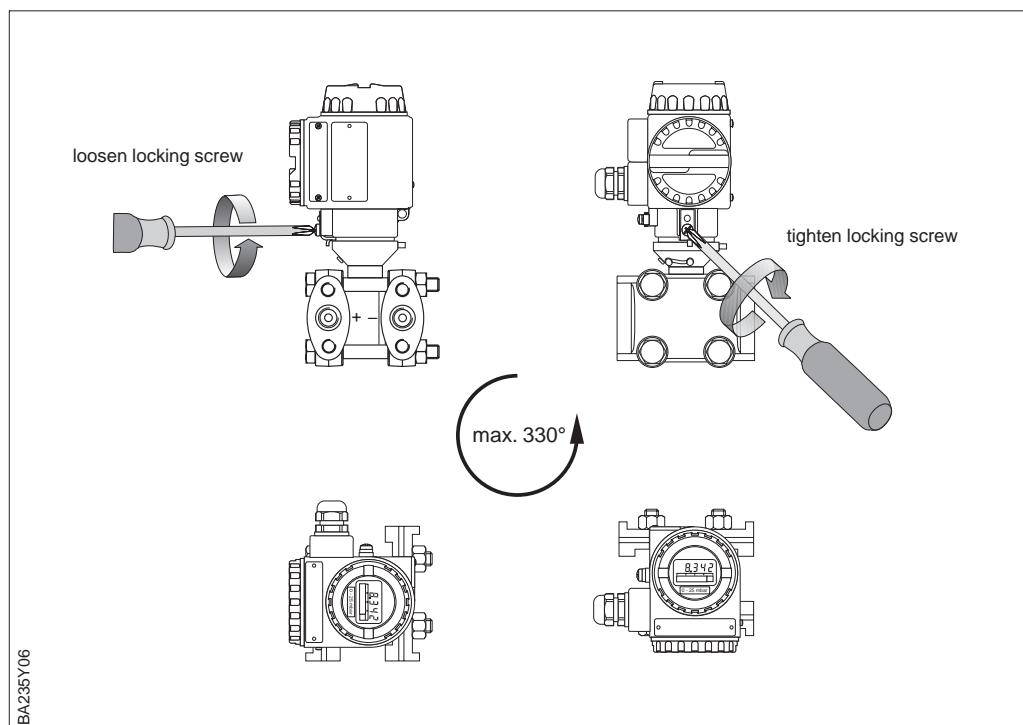
Caution!
Mount the housing such that:

- The cable gland always points downwards so that condensation on the connecting cable runs off and not into the housing.
- The Z/S key cover points to the side so that it's protected from water.

After the Deltabar S has been mounted, the housing can be aligned such that:

- the terminal compartment is easily accessible,
- the display can be easily read,
- the cable gland and the cover of the Z/S keys are protected from water.

Align housing



*Figure 2.2
Align housing*

2.4 Electrical Connection

Screen twisted pairs are recommended for the instrumentation cable.

Supply voltage: 11.5...45 V DC

Internal protection circuits protect against reverse polarity, HF interference and overvoltage peaks.

A test signal can be measured using terminals 1 and 3 without interrupting the process measurement.

Cable connection

- Unscrew the connection compartment lid
- Thread cable through the cable entry
- Connect cable cores according to the connection diagram
- Screw lid down

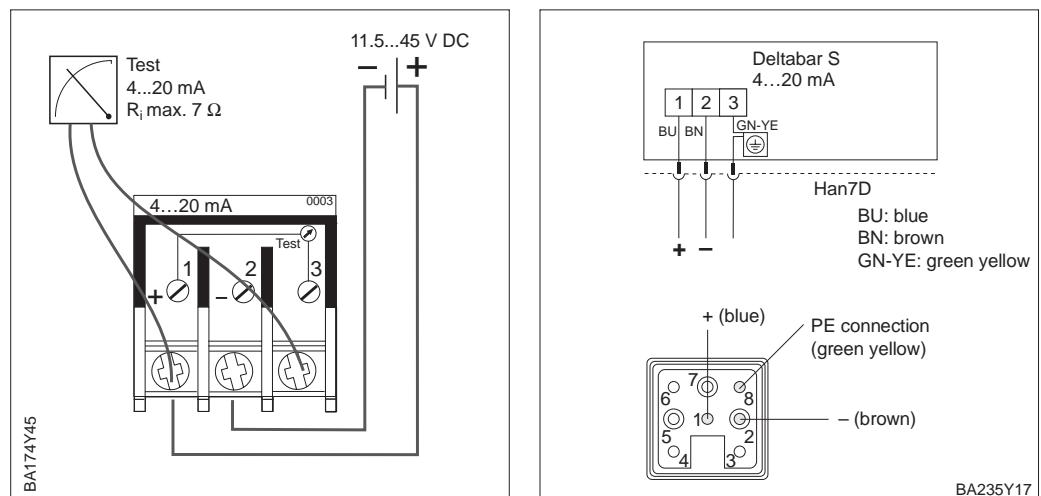


Figure 2.3

Electrical connection Deltabar S

left:

For all versions with 4...20mA

right:

Harting plug pin assignment

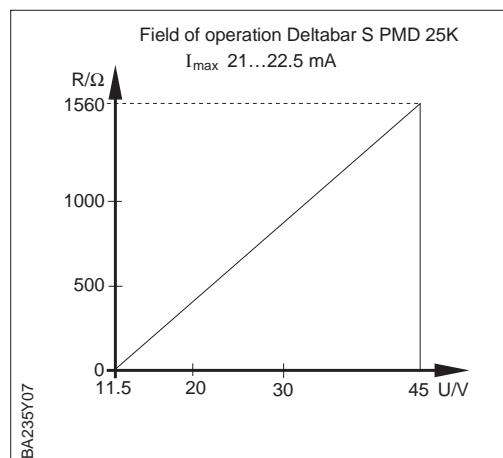
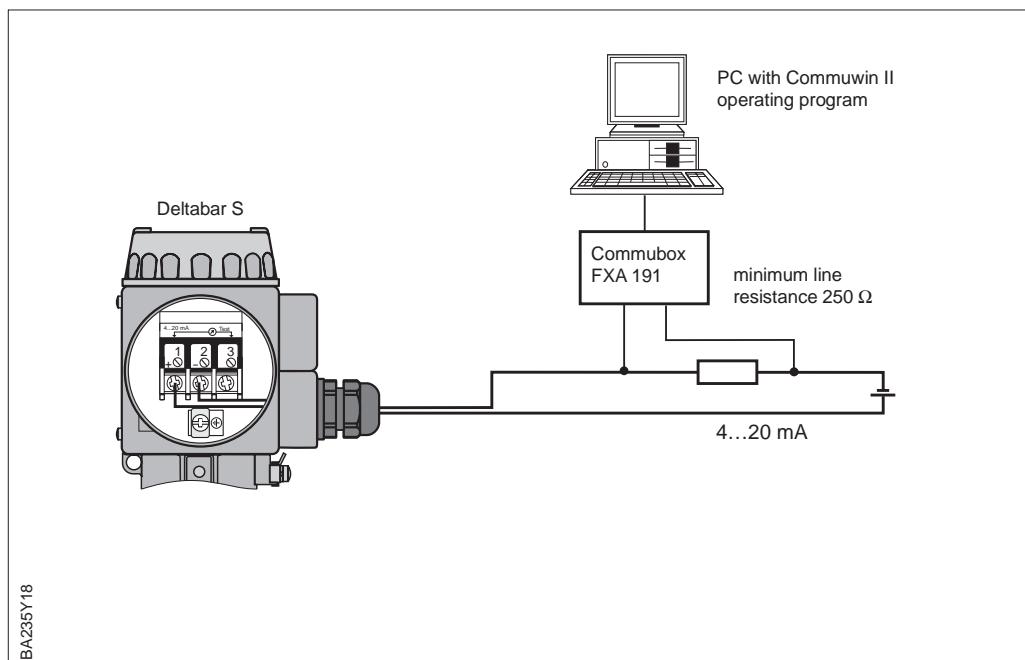


Figure 2.4

Load diagram

The Commubox FXA 191 connects Smart transmitters with a HART protocol to the RS 232 C serial interface of a personal computer. This enables the transmitter to be remotely operated with the Endress+Hauser Commuwin II operating program. The Commubox FXA 191 is used for intrinsically safe signal circuits.

Connecting the Commubox FXA 191 for operating via Commuwin II

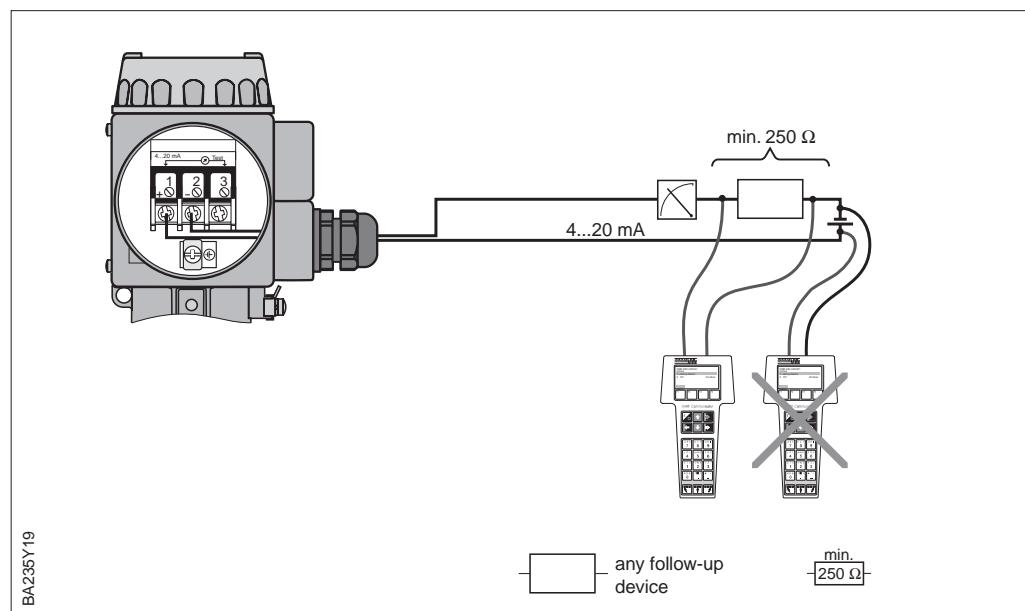


BA235Y18

Figure 2.5
The Commubox can be connected anywhere along the 4...20 mA cable.

- Do not change batteries of the handheld terminal in explosion hazardous areas.
- For correct transmission of the communication signal there must be a total minimum resistance of 250Ω between the connecting points and the power supply.

Connection of handheld terminals



BA235Y19

Figure 2.6
Connection of the handheld terminal for remote operation

3 Operation

3.1 On-site operation

Operating elements

Four keys, which allow the lower range-value and upper range-value to be set, are available for on-site operation. The key functions are listed in the table below.

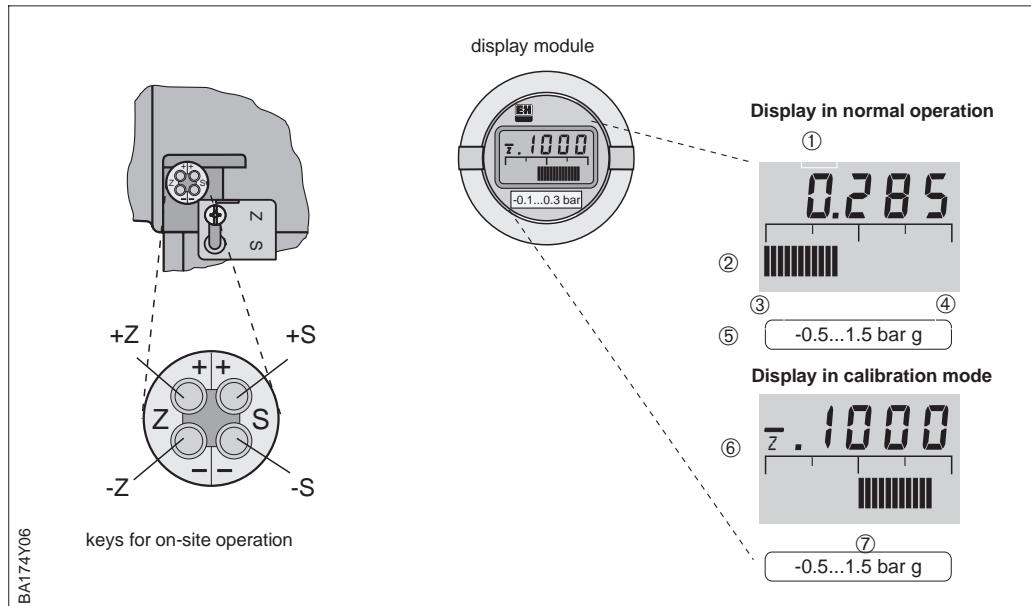


Figure 3.1
User interface of the Deltabar S
with optional display

Display in normal operation

- ① 4-figure display of measured value and entered parameters
 - ② Bar graph of measured value
 - ③ Lower range-value (zero)
 - ④ Upper range-value (span)
 - ⑤ Nominal measuring range
- In addition for display in calibration mode**
- ⑥ display of the calibration point (Z =Zero, S =Span)
 - ⑦ set measurement range within the limits of the measuring cell

Display module

The local display module (optional) has two display modes:

- Display during measurement: standard operational mode
- Display during calibration: is activated by pressing one of the keys $+Z$, $-Z$, $+S$ or $-S$ once. Automatically returns to measurement mode after 2 s.

Key functions	
$+Z$	increases the lower range-value (zero) by +1 digit*
$-Z$	decreases the lower range-value (zero) by -1 digit*
$+S$	increases the upper range-value (span) by +1 digit*
$-S$	decreases the upper range-value (span) by -1 digit*

Table 3.1
Key functions

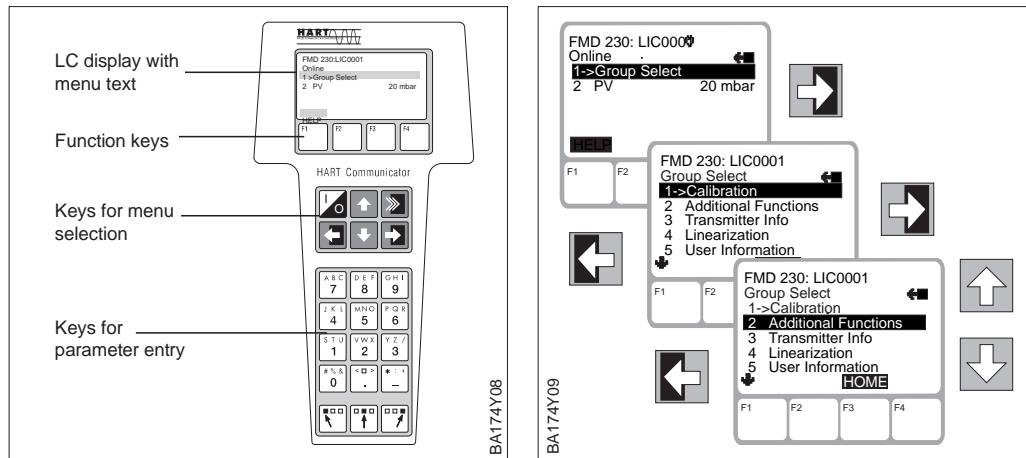
* Note: Pressing once activates the display, only by pressing again does the display begin to count. When the key is pressed, the value begins to run slowly at first, then faster and faster.

** If the display indicates process pressure zero not as zero after calibrating the lower range-value (depending on position), you can correct the display value to zero by adopting a bias pressure. The position calibration using a bias pressure does not affect the current output.

Key combinations (press keys simultaneously)	
Keys	Function
Calibration	
$+Z$ and $-Z$	the acting pressure is taken as lower range-value (4 mA)
$+S$ and $-S$	the acting pressure is taken as upper range-value (20 mA)
Bias pressure	
2 times $+Z$ and $+S$	the acting pressure is taken as bias pressure**
1 time $+Z$ and $+S$	the current bias pressure** is displayed
2 times $-Z$ and $-S$	the current bias pressure** is deleted
Secure measuring point by locking/unlocking	
$+Z$ and $-S$	lock measuring point
$-Z$ and $+S$	unlock measuring point

The step-by-step commissioning of the measuring point with local operation is described in chapter 4.

3.2 Operation using the Universal HART Communicator DXR 275



If the HART protocol is used, the device is operated via a menu which is derived from this matrix, see manual for handheld terminal.

- The menu "Group Select" calls up the matrix.
- The rows are represented by the menu headings.
- The parameters are set using submenus.

Connecting the handheld terminal is described in chapter 2.4 Connection on page 13. Commissioning the tapping point with the Universal HART Communicator DXR 275 is described in chapters 5 to 7.

3.3 Operation with Commuwin II

When operating the Commuwin II display an operating program (possible with Version 2.07.01 and higher), the Deltabar S is set and operated either using

- Matrix mode or
- Graphic mode.

The appropriate server (e.g. HART or ZA 672) must therefore be activated. A description of the operating program Commuwin II is to be found in Operating Instructions BA 124F.

Matrix mode (Menu Device)

You can access the extended functions of the Deltabar S, such as level measurement, using the "Device/Parameter Matrix" menu.

- Each row is allocated to a particular function,
- Each field sets or displays one parameter.

Enter the setting parameters in the appropriate fields and confirm by pressing ↴.

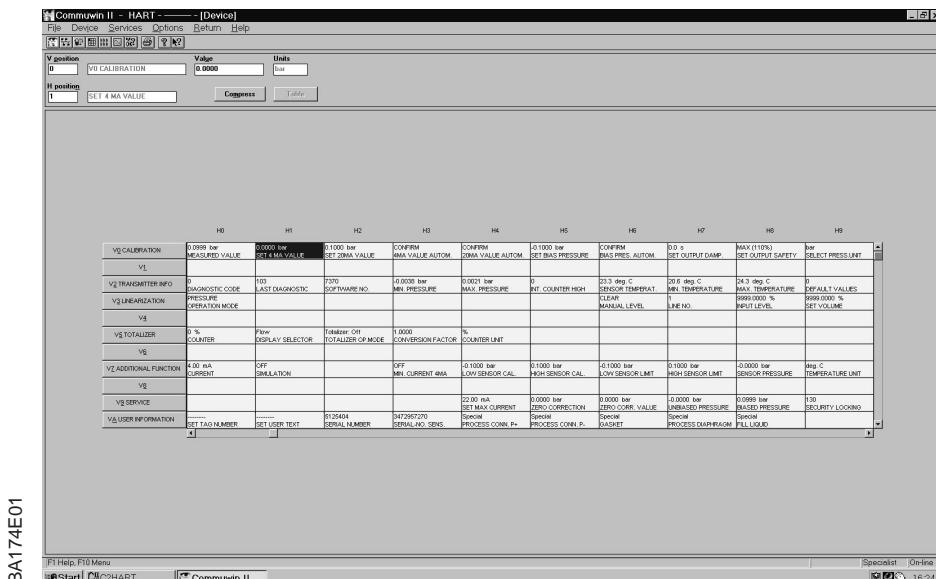


Figure 3.2
Menu "Device/Parameter matrix"
in Commuwin II

BA174E01

Graphic mode (Menu Device)

Commuwin II offers graphic examples of certain configuration procedures which you can access from the "Device/Graphics" menu. There you can directly modify parameters and confirm by pressing ↴.



Figure 3.3
Menu "Device/ Graphics"
in Commuwin II

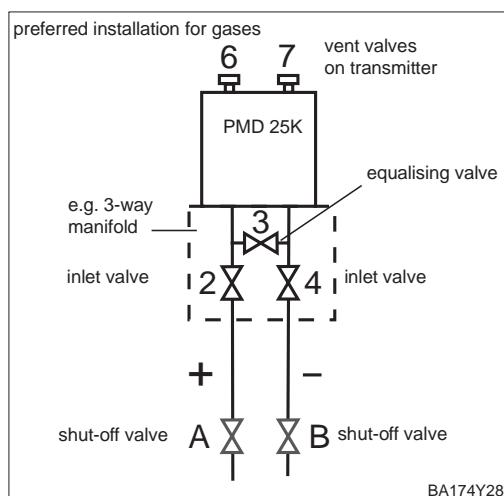
BA174E02

4 Commissioning the Measuring Point

Deltabar S PMD 25 K: The chapter describes how measuring points equipped with three-way manifolds are operated. Since the valves are usually operated manually, the position calibration (bias pressure) is made on-site using the keys.

All operations can be made over the keyboard, the handheld terminals or the Commuwin II operating program. These are described in the following chapters along with extended functions such as creep flow suppression, linearisation and scaling the display depending on the application.

4.1 Function of the manifolds



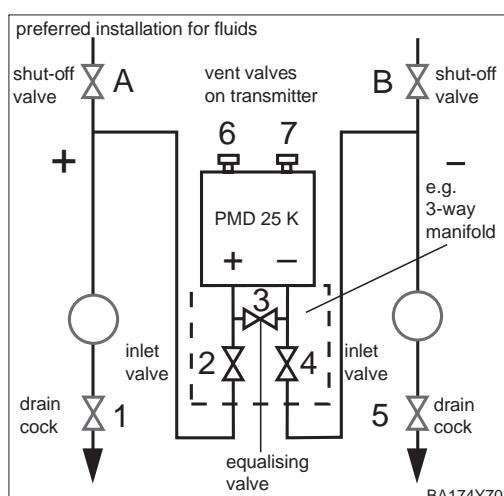
The three-way manifold comprises two inlet valves and an equalising valve.

Three-way manifold

- Inlet valves (2 and 4): Cut off the transformer from the pressure piping.
- Equalising valve (3): Equalises the pressure on the positive and negative sides.

It is often necessary to shut-off the pressure piping from the tapping points by using shut-off valves (A and B).

Drain cocks or blow-off valves are usually required in dirty liquids which tend to build-up. **Dirty liquids**



- Drain cocks (1 and 5): Drain or blow off deposits in the pressure piping
- Inlet valves (2 and 4): Cut off the transformer from the pressure piping.
- Equalising valve (3): Equalises the pressure on the positive and negative sides.

It is often necessary to shut-off the pressure piping from the tapping points by using shut-off valves (A and B).

4.2 Differential pressure measurement

This chapter contains the following information:

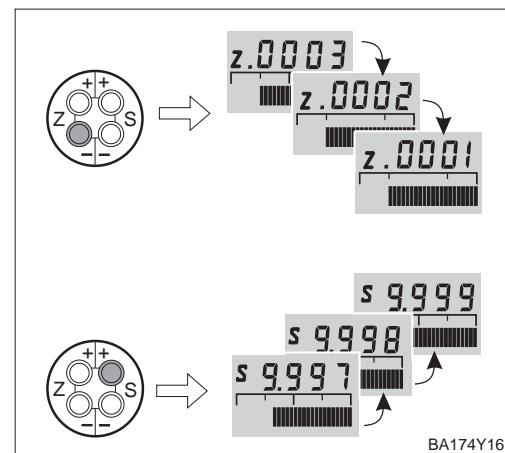
- General description of **operation with keys**
 - Setting lower and upper range-values: calibration without reference pressure
 - Adjusting lower and upper range-values: adjustment with reference pressure
 - Adjusting lower and upper range-values: reference pressure is near lower and upper range-values
 - Position calibration (display only)
- Commissioning the measuring point in steps
- Select "linear" curve with rotary switch
- Set damping (integration time)

Further information is obtained over the **operating matrix**. Operating over the handheld terminals or operating matrix is described in **chapter 5**.

Lower and upper range-values: calibration without reference pressure

The desired lower and upper range-values are set using keys.

#	Key	Entry
1		Set lower range-value: Press +Z or -Z several times. (As the span remains constant, the upper range-value is shifted to the same extent as the lower range-value.)
2		Set upper range-value: Press +S or -S several times (The lower range-value is unaffected.)



Lower and upper range-values: calibration with reference pressure

A reference pressure which corresponds exactly to the desired lower and upper range-values is available.

#	Key	Entry
1		Exact pressure for lower range-value is acting
2		Press +Z and -Z simultaneously once. (As the span remains constant, the upper range-value is shifted to the same extent as the lower range-value.)
3		Exact pressure for upper range-value is acting
4		Press +S and -S simultaneously once. (The lower range-value is unaffected.)

On devices without a display, you can set the lower and upper range-values with the reference pressure and an ammeter. The reference pressure should be near the lower and upper range-values. The associated current value must be calculated using the following equation:

$$I = 4 \text{ mA} + \frac{16 \text{ mA} \cdot (p - p_{LRV})}{(p_{URV} - p_{LRV})}$$

I – Current value

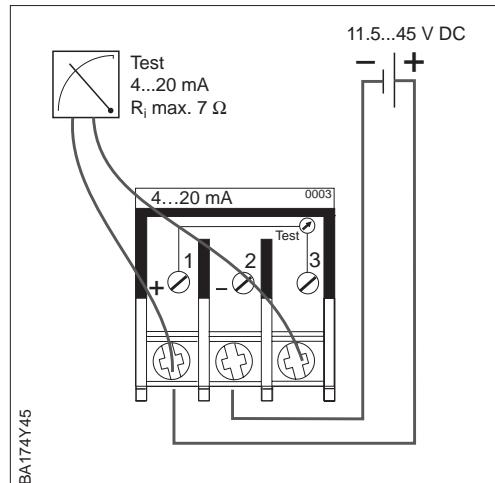
p – Reference pressure is near lower or upper range-values

p_{LRV} – Pressure lower range-value

p_{URV} – Pressure upper range-value

Lower and upper range-values: setting using reference pressure for devices without display

#	Key	Entry
1		Example: Set a pressure transmitter as follows: Lower range-value $p_{LRV} = 0$ bar and Upper range-value $p_{URV} = 1.0$ bar. There are two reference pressures available: Near to lower range-value $p = 0.1$ bar Near to upper range-value $p = 0.9$ bar
2		Enter pressure near the lower range-value e.g. 0.1 bar
3		Calculate the associated current value for the applied reference pressure, e.g. 0.1 bar equals 5.4 mA
4		Set the current value 5.4 mA by pressing the +Z or -Z keys several times
5		Enter pressure near the upper range-value e.g. 0.9 bar
6		Calculate the associated current value for the applied reference pressure, e.g. 0.9 bar equals 18.4 mA
7		Set the current value 18.4 mA by pressing the +S or -S keys several times



If the **display** does not show zero after zero point adjustment (due to mounting position), then you can correct the display value to zero by adopting the bias pressure acting (depending on mounting position). The position calibration using a bias pressure does not affect the current output.

Position calibration – display only (bias pressure)

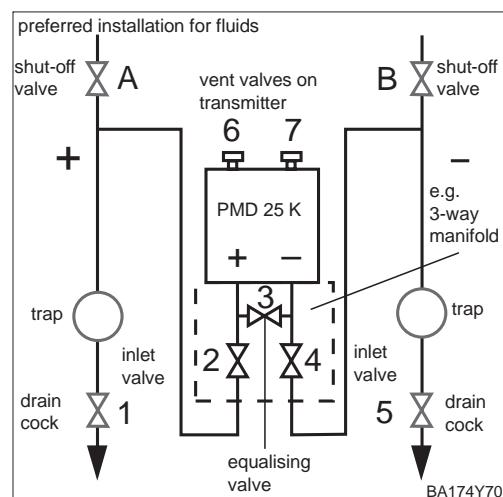
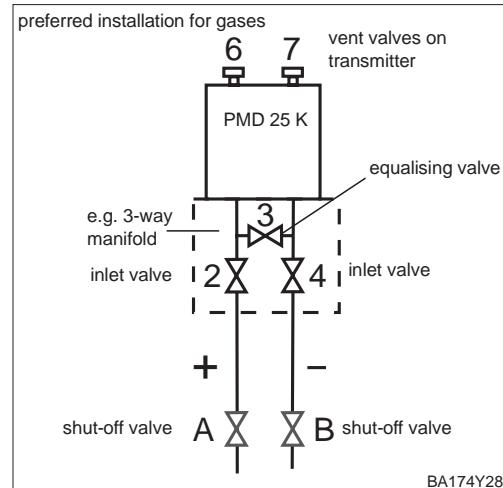
#	Key	Entry
1		Correct display: Press +Z and +S simultaneously twice. The bias pressure acting is adopted.
2		Display bias pressure: Press +Z and +S simultaneously once. The bias pressure entered is shown briefly.
3		Delete bias pressure: Press -Z and -S simultaneously twice. The bias pressure entered is deleted.

Commissioning the measuring point in steps

Before using the Deltabar S for measuring differential pressure, clean the pressure piping and fill the device with medium. The span (upper range-value – lower range-value) is either preset (see pages 18 and 19), or is calibrated during commissioning.

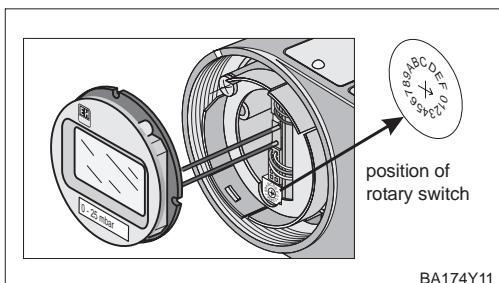
#	Valve	Significance
1	Close 3	
2	Fill measuring system with medium Open A, B, 2, 4	Let in medium
3	Clean pressure pipes if required* – for gases with compressed air – for liquids by washing out Close 2 and 4	Shut off transmitter
	Open 1 and 5*	Blow out/wash out pressure piping
	Close 1 and 5*	Close valves after cleaning
4	Let air out of transmitter Open 2 and 4	Let in medium
	Close 4	Close negative side
	Open 3	Connect positive and negative side
	Briefly open 6 and 7 then close again	Fill transmitter with medium and let out air
5	Set the measuring point in operation	
	Close 3	Shut off positive from negative side
	Open 4	Connect negative side
	Now:	1*, 3, 5*, 6 and 7 are closed 2 and 4 are open A and B are open (if present)
6	Set lower range-value to initial pressure and display to zero	
	– Filters: Shut off flow or enter minimum flow for clean filters	
	– Tanks or pipe pressure: enter initial pressure	
		Lower range-value: Press +Z and -Z simultaneously once
		If appropriate correct the display: Press +Z and +S simultaneously twice
7	Set upper range-value to final pressure	
	– Filters: Shut off or allow minimum flow for draggled filters	
	– Tanks or pipe pressure: enter final pressure	
		Upper range-value: Press +S and -S simultaneously once
6	Select curve and damping see page 21	
7	Measuring point is ready for operation	

* For arrangements with five valves only



Caution!

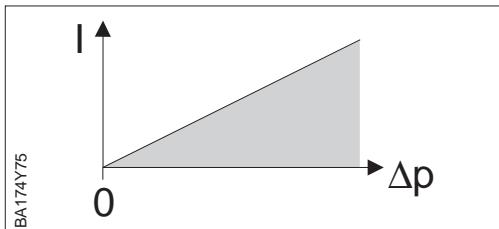
When opening and closing valves to the process, care must be taken to avoid overheating or one-sided overloading of the measuring cell. If the measuring range is adjusted, the output signal may not lead to impermissible jumps in the control loop.



After calibration, a characteristic curve for the output signal must be selected according to the application. The setting is done with the rotary switch which can also be used for damping.

Select characteristic curve

Linear curve: Switch position 1

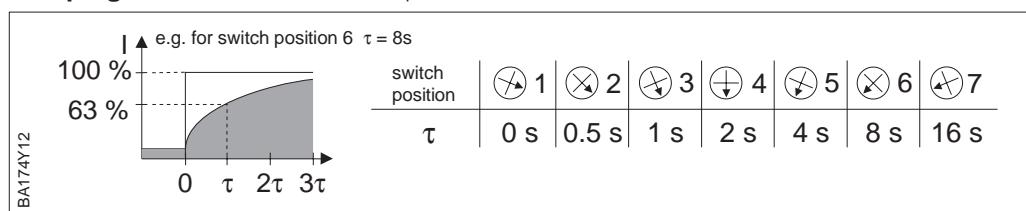


Damping affects the speed at which the output signal reacts to changes in pressure.

Damping τ

The switch positions **1...7** are for permanently setting damping values. They can be set direct on the device.

Damping - Linear curve: Switch positions 1...7



4.3 Level measurement

This chapter contains the following information:

- General description of **operation with keys**
 - Setting lower and upper range-values: Calibration without reference pressure
 - Adjusting lower and upper range-values: Calibration with reference pressure
 - Adjusting lower and upper range-values: Reference pressure is near lower and upper range-values
 - Compensation for bias pressure
- Commissioning the measuring point
 - Open tank
 - Closed tank
 - Closed tank with steaming liquid
- Select "linear" curve with the rotary switch
- Set damping (integration time)

Further information is obtained over the **operating matrix**. Operating over the handheld terminals or operating matrix is described in **chapter 6**.

Note: Calibration with keys



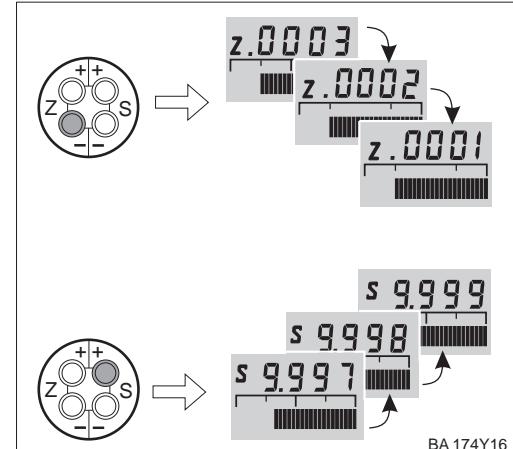
Note!

If initial start-up is carried out without a handheld terminal or operating program then any display mounted will show pressure values with zero point compensation. After initial settings with the handheld terminal or operating software, level can be shown in other units (level, volume, mass). (See chapter 6.)

Lower and upper range-values: calibration without reference pressure

The desired lower and upper range-values are set using keys.

#	Key	Entry
1		Set lower range-value: Press +Z or -Z several times. (As the span remains constant, the upper range-value is shifted to the same extent as the lower range-value.)
2		Set upper range-value: Press +S or -S several times. (The lower range-value is unaffected.)



Lower and upper range-values: calibration with reference pressure

A reference pressure which corresponds exactly to the desired upper and lower range-values is available.

#	Key	Entry
1		Exact pressure for lower range-value is acting
2		Press +Z and -Z simultaneously once. (As the span remains constant, the upper range-value is shifted to the same extent as the lower range-value.)
3		Exact pressure for upper range-value is acting
4		Press +S and -S simultaneously once. (The lower range-value is unaffected.)

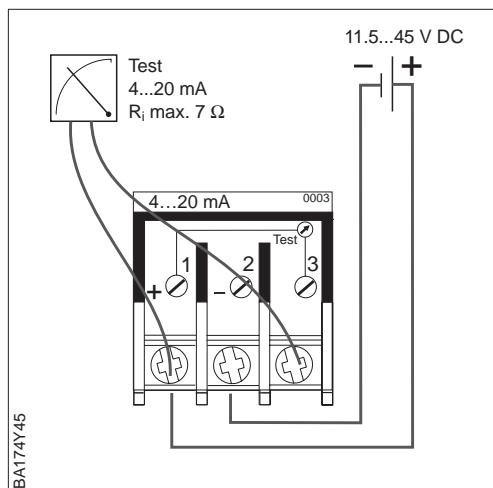
On devices without a display, you can set the lower and upper range-values with the reference pressure and an ammeter. The reference pressure should be near the lower and upper range-values. The associated current value must be calculated using the following equation:

$$I = 4 \text{ mA} + \frac{16 \text{ mA} \cdot (p - p_{LRV})}{(p_{URV} - p_{LRV})}$$

I – Current value
 p – Reference pressure is near lower or upper range-values
 p_{LRV} – Pressure lower range-value
 p_{URV} – Pressure upper range-value

Lower and upper range-values: setting using reference pressure for devices without display

#	Key	Entry
1		Example: Set a pressure transmitter as follows: Lower range-value $p_{LRV} = 0$ bar and Upper range-value $p_{URV} = 1.0$ bar. There are two reference pressures available: Near to lower range-value $p = 0.1$ bar Near to upper range-value $p = 0.9$ bar
2		Enter pressure near the lower range-value e.g. 0.1 bar
3		Calculate the associated current value for the applied reference pressure, e.g. 0.1 bar equals 5.4 mA
4		Set the current value 5.4 mA by pressing the +Z or -Z keys several times
5		Enter pressure near the upper range-value e.g. 0.9 bar
6		Calculate the associated current value for the applied reference pressure, e.g. 0.9 bar equals 18.4 mA
7		Set the current value 18.4 mA by pressing the +S or -S keys several times



If the **display** does not show zero after zero point adjustment (due to mounting position), then you can correct the display value to zero by adopting the bias pressure acting (depending on mounting position). The position calibration using a bias pressure does not affect the current output.

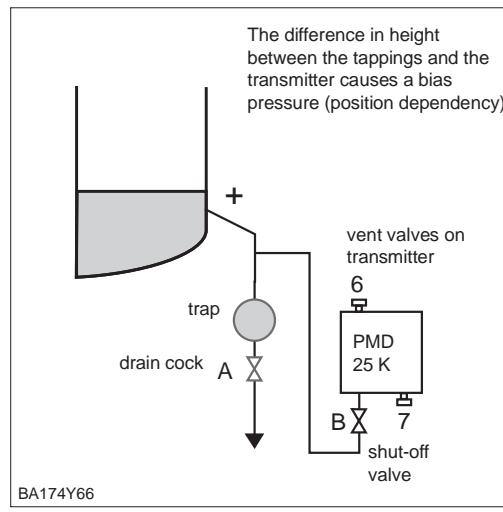
Position calibration – display only (bias pressure)

#	Key	Entry
1		Correct display: Press +Z and +S twice simultaneously. The bias pressure acting is adopted.
2		Display bias pressure: Press +Z and +S once simultaneously. The bias pressure entered is shown briefly.
3		Delete bias pressure: Press -Z and -S twice simultaneously. The bias pressure entered is deleted.

**Caution!**

When opening and closing valves during the process, care must be taken to avoid overheating or one-sided overloading (beyond specifications) of the measuring cell. If the measuring range is adjusted, the output signal may not lead to impermissible jumps in the control loop.

Commissioning the measuring point – open tank

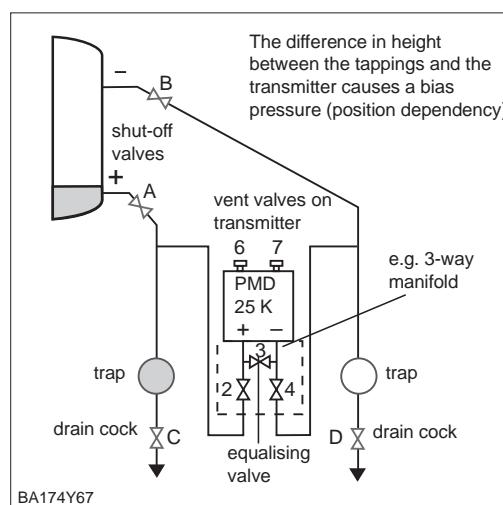


#	Valve	Significance
1	Fill tank to a level above the tapping	
2	Fill measuring system with medium	
	Open B	Open shut-off valve
3	Let air out of transmitter	
	Briefly open 6 then shut again	Fill transmitter with medium and let out air
4	Making the measuring point ready for operation	
	Now: A and 6 are closed B is open	
5	Calibration: Keyboard operation from page 22 onwards or operating via handheld terminals see chapter 6	
6	Select curve and damping see page 26	
7	Measuring point is ready for measurement	

Note!

- If present, the trap is washed out with valve A.
- The negative side of the Deltabar S is open to atmospheric pressure.
- For calibration, the positive pressure piping must be filled with medium.

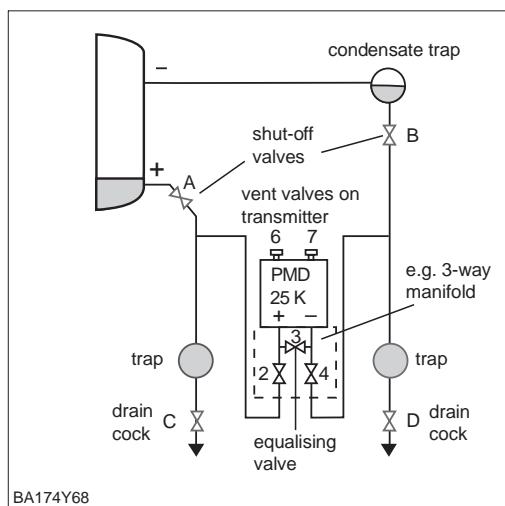
Commissioning the measuring point – closed tank



#	Valve	Significance
1	Fill tank to a level above the lower tapping	
2	Fill measuring system with medium	
	Close 3	Shut off positive from negative side
	Open A and B	Open shut-off valve
3	Let out air on positive side (if necessary drain negative side)	
	Open 2 and 4	Let medium into positive side
	Briefly open 6 and 7 then shut again	Fill positive side with medium and let out air
4	Making the measuring point ready for operation	
	Now: 3, 6 and 7 are closed 2, 4, A and B are open	
5	Calibration: keyboard operation from page 22 onwards or operating via handheld terminals see chapter 6	
6	Select curve and damping see page 26	
7	Measuring point is ready for measurement	

**Note!**

- If present, the traps are washed out with valves C and D.
- For empty calibration, the pressure piping "+" must be filled with medium.



#	Valve	Significance
1	Fill tank to a level above the lower tapping	
2	Fill measuring system with medium	
	Open A and B	Open shut-off valves
		Fill condensate trap or wait until enough condensate has collected. This can take some minutes.
3	Let air out of transmitter	
	Open 2 and 4	Let in medium
	Close 4	Shut off negative side
	Open 3	Connect possible and negative side
	Briefly open 6 and 7	Fill transmitter with medium and let out air
4	Making the measuring point ready for operation	
	Close 3	Shut off positive from negative side
	Open 4	Connect negative side
	Now: 3 is closed 6 and 7 are closed 2 and 4 are open A and B are open (if present)	
5	Calibration: keyboard operation from page 22 onwards or operating via handheld terminals see chapter 6	
6	Select curve and damping See page 26	
7	Measuring point is ready for operation	

Closed tank with steaming liquid

Note!

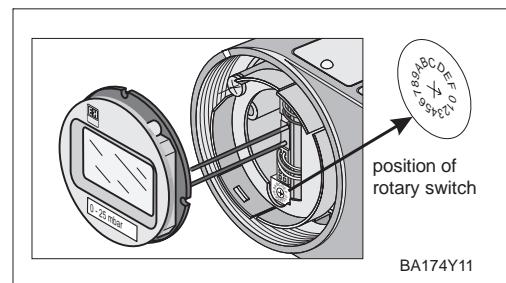
- Any trap or condensate trap is washed out with valves C or D.
- For calibration, both positive and negative pressure piping must be filled with medium.



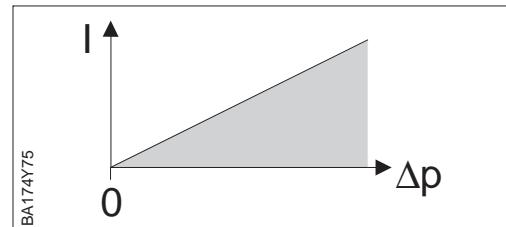
Note!

Select characteristic curve

After calibration, a characteristic curve for the output signal must be selected according to the application. The setting is done with the rotary switch which can also be used for damping.



Linear curve: Switch position 1

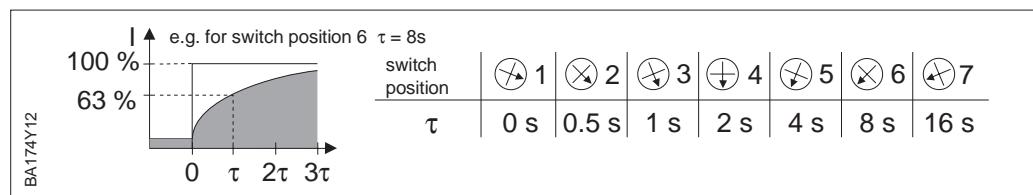


Damping τ

The damping affects the time it takes for the output signal to react to a change in pressure.

Fixed damping values are assigned to the switch positions. They can be set direct on the rotary switch.

Damping-Linear curve: Switch positions 1...7



4.4 Flow measurement with differential pressure

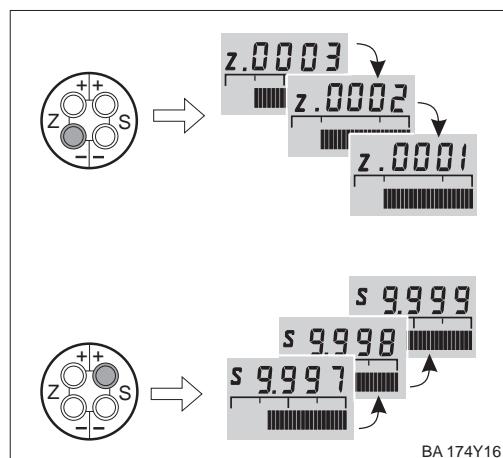
This chapter contains the following information:

- General description of **calibration with keys**
 - Setting lower and upper range-values: Calibration without reference pressure
 - Adjusting lower and upper range-values: Calibration with reference pressure
 - Adjusting lower and upper range-values: Reference pressure is near lower and upper range-values
 - Position calibration (display only)
- Commissioning the measuring point in steps
- Select curve with the rotary switch
- Set damping (integration time)

Other functions are accessible over the **operating matrix**. Operating the handheld terminal and the Operation matrix is described in **chapter 7**.

Set the required lower and upper range-values with the keys. The flow is determined using the differential pressure and primary elements, e.g. pitot tube or orifice plate. The lower range-value corresponds to a flow of zero (differential pressure = 0 mbar). The upper range-value corresponds to the differential pressure at maximum flow (see also the Deltatop/Deltaset design sheet).

**Lower and upper range-values:
calibration without reference pressure**



#	Key	Entry
1		Set lower range-value: Press +Z or -Z several times. (As the span remains constant, the upper range-value is shifted to the same extent as the lower range-value.)
2		Set upper range-value: Press +S or -S several times. (The lower range-value is unaffected.)

A reference pressure is available corresponding exactly to the required lower or upper range-values. The lower range-value corresponds to a flow of zero (differential pressure = 0 mbar). The upper range-value corresponds to the differential pressure at maximum flow (see also the Deltatop/Deltaset design sheet).

**Lower and upper range-values:
calibration with reference pressure**

#	Key	Entry
1		Exact pressure for lower range-value is acting
2		Press +Z and -Z simultaneously once. (As the span remains constant, the upper range-value is shifted to the same extent as the lower range-value.)
3		Exact pressure for upper range-value is acting
4		Press +S and -S simultaneously once. (The lower range-value is unaffected.)

**Lower and upper range-values:
setting using reference pressure for devices without display**

On devices without a display, you can set the lower and upper range-values with the reference pressure and an ammeter. The reference pressure should be near the lower and upper range-values. The associated current value must be calculated using the following equation:

$$I = 4 \text{ mA} + \frac{16 \text{ mA} \cdot (p - p_{LRV})}{(p_{URV} - p_{LRV})}$$

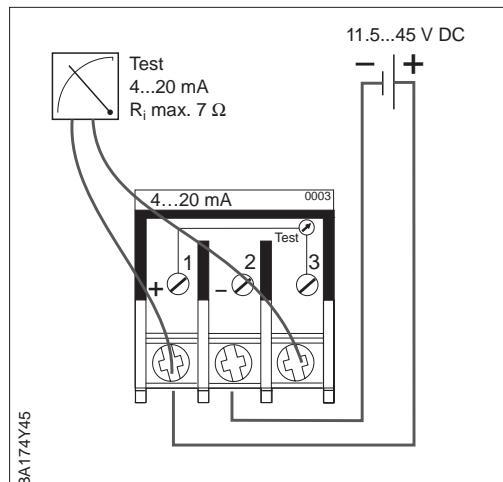
I – Current value

p – Reference pressure is near lower or upper range-values

p_{LRV} – Pressure lower range-value

p_{URV} – Pressure upper range-value

#	Key	Entry
1		Example: Set a pressure transmitter as follows: Lower range-value p _{LRV} = 0 bar and Upper range-value p _{URV} = 1.0 bar. There are two reference pressures available: Near to lower range-value p = 0.1 bar Near to upper range-value p = 0.9 bar
2		Enter pressure near the lower range-value e.g. 0.1 bar
3		Calculate the associated current value for the applied reference pressure, e.g. 0.1 bar equals 5.4 mA
4		Set the current value 5.4 mA by pressing the +Z or -Z keys several times
5		Enter pressure near the upper range-value e.g. 0.9 bar
6		Calculate the associated current value for the applied reference pressure, e.g. 0.9 bar equals 18.4 mA
7		Set the current value 18.4 mA by pressing the +S or -S keys several times



**Position calibration
– display only
(bias pressure)**

If the **display** does not show zero after zero point adjustment (due to mounting position), then you can correct the display value to zero by adopting the bias pressure acting (depending on mounting position). The position calibration using a bias pressure does not affect the current output.

#	Key	Entry
1		Correct display: Press +Z and +S simultaneously twice. The bias pressure acting is adopted.
2		Display bias pressure: Press +Z and +S simultaneously once. The bias pressure entered is shown briefly.
3		Delete bias pressure: Press -Z and -S simultaneously twice. The bias pressure entered is deleted.

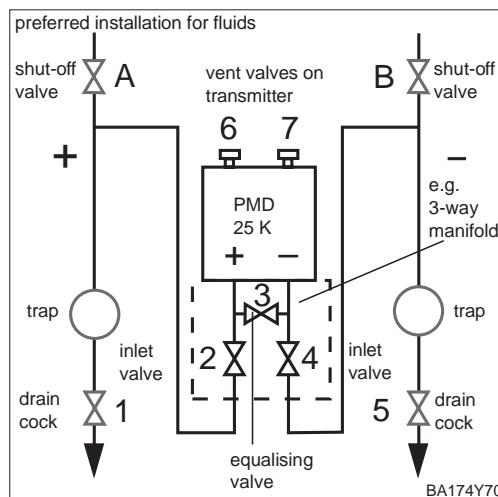
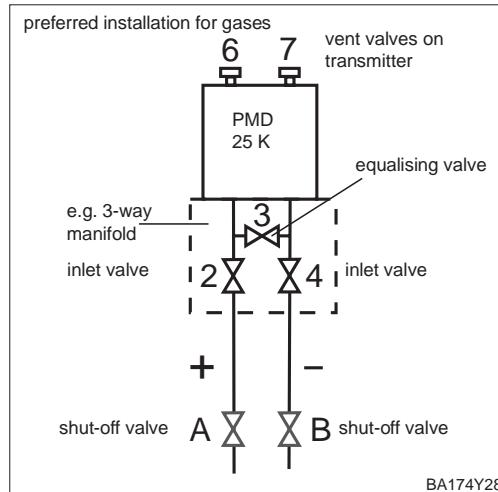
Before using the Deltabar S for measuring differential pressure, clean the pressure piping and fill the device with medium. The span (upper range-value – lower range-value) is either preset (see pages 27 and 28), or only the lower range-value is set during commissioning, as described below.

Commissioning the measuring point

#	Valve	Significance
1	Close 3	
2	Fill measuring system with medium Open A, B, 2, 4	Let in medium
3	Clean pressure pipes if required* – for gases with compressed air – for liquids by washing out Close 2 and 4	Shut off transmitter
	Open 1 and 5*	Blow out/wash out pressure piping
	Close 1 and 5*	Close valves after cleaning
4	Let air out of transmitter Open 2 and 4	Let in medium
	Close 4	Close negative side
	Open 3	Connect positive and negative side
	Briefly open 6 and 7	Fill transmitter with medium and let out air
5	Set lower range-value and display to zero	
	Note: The following entries are only appropriate here if: – the process cannot be shut off and – the tapping points (A and B) are geographically at the same height. If the flow can be shut off then this calibration of zero and display is to be carried out after step 6.	
		Lower range-value: Press +Z and -Z simultaneously once
		If appropriate correct the display: Press +Z and +S simultaneously twice
6	Set the measuring point in operation	
	Close 3	Shut off positive from negative side
	Open 4	Connect negative side
	Now: 1*, 3, 5*, 6 and 7: are closed 2 and 4 are open A and B are open (if present)	
	Set lower range-value and display to zero	
	If flow can be shut off, then this calibration of zero and display is to be carried out here. Step 5 is then ignored.	
7	Shut off flow	
		Lower range-value: Press +Z and -Z simultaneously once
		If appropriate correct display: Press +Z and +S simultaneously twice
	Open flow	

* For arrangements with five valves only.

#	Valve	Significance
8	Select curve and damping See next page	
9	Measuring point is ready for operation	



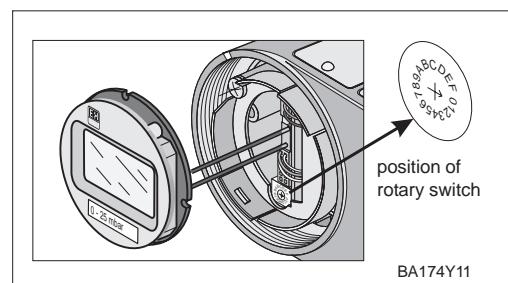
Caution!

Caution!

When opening and closing valves to the process, care must be taken to avoid overheating or one-sided overloading (beyond specifications) of the measuring cell. If the measuring range is adjusted, the output signal may not lead to impermissible jumps in the control loop.

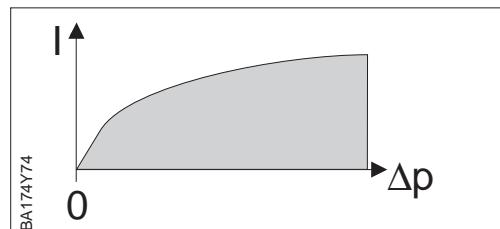
Select characteristic curve

After calibration, a characteristic curve for the output signal must be selected according to the application. The setting is done with the rotary switch which can also be used for damping.



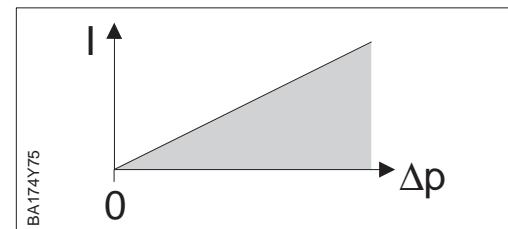
Curve for flow (root function): Switch position 9

Under normal circumstances – no curve needs to be calibrated.



Linear curve: Switch position 1

The current output is linear. The curve for root function is set in the following signal evaluation (e.g. in PLC).

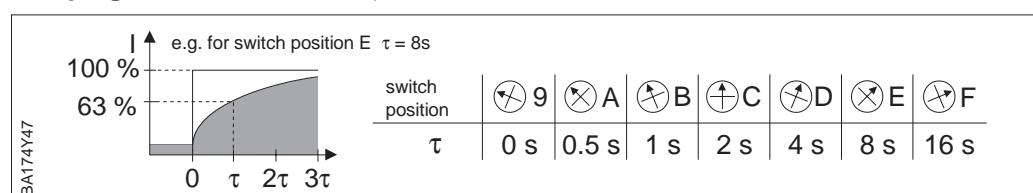


Damping τ

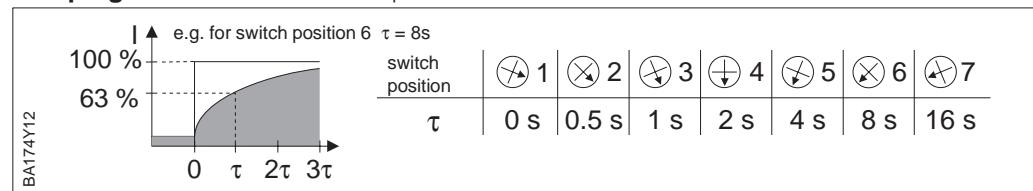
The damping influences the time it takes for the output signal to react to a change in pressure.

Fixed damping values are assigned to the switch positions. They can be set direct on the rotary switch.

Damping-Root curve: Switch position 9...F



Damping-Linear curve: Switch position 1...7



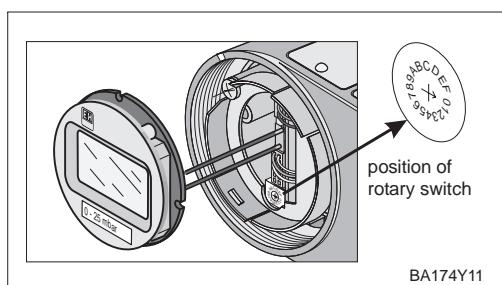
5 Differential Pressure Measurement

5.1 Commissioning with the Universal HART Communicator DXR 275 or Commuwin II

If the Deltabar S is started up as described in chapter 4.2, it can start measurement immediately. The measuring range corresponds to the specification on the nameplate. Normally, the measured variable is transmitted in the unit given on the nameplate. After a reset "code 5140", the measured variable is transmitted in "bar".

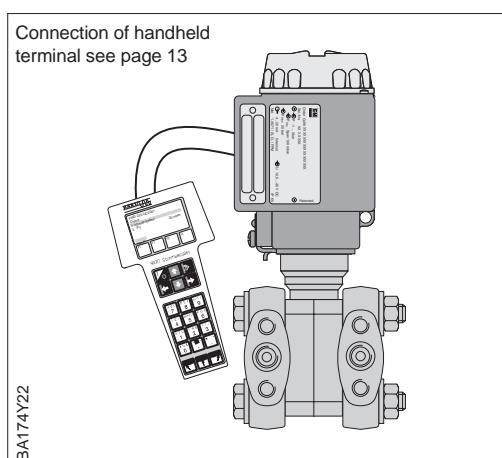
This chapter contains the following information:

- Preparation for commissioning
 - Setting the damping rotary switch for operation over communication
 - Resetting to factory set values
 - Setting the damping
 - Selecting pressure units
- General description of setting the span and bias pressure
 - Upper and lower range-values: calibration without reference pressure
 - Upper and lower range-values: calibration with reference pressure
 - Compensation for bias pressure
- Commissioning the measuring point in steps



Set the blue damping switch to "0".
The transmitter can only be operated by the handheld terminals or the Commuwin II operating program when in this position.

Setting the damping rotary switch

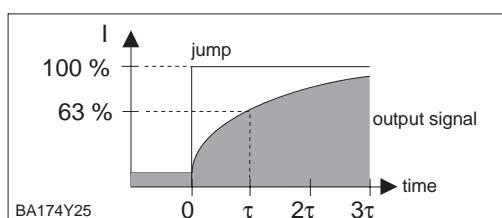


By entering a specific code number settings entered in the matrix can all or partially reset to factory values. Further information on the various types of "reset" and their effects can be found in chapter 8.3 "Reset".

Reset to factory settings

#	Matrix	Path through the menus	Entry
Main group: Transmitter info			
1	Reset to factory settings	V2H9 ► Reset	2380 Confirm E

The damping influences the time with which the display in V0H0 and the output signal react to a change in pressure.



Damping τ

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Suppressing measured value variations	V0H7 ► Damping $\tau = 0 \dots 40$ s	e.g. 20 s Confirm E

Selecting pressure units

After selecting new pressure units all information on the pressure are converted into the new units.

Example: After selecting the units "psi" the measuring range from 0...10 bar is converted into 0...145.5 psi.

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Select pressure units V0H9	► Selects pressure units e.g. bar Confirm	E

The pressure units in the table below are available:

mbar	bar	Pa	hPa	kPa	MPa	mmH ₂ O
mH ₂ O	inH ₂ O	ftH ₂ O	psi	g/cm ²	kg/cm ²	kgf/cm ²
atm	lb/ft ²	Torr	mmHg	inHg		

If you want the pressure value to be displayed in "%", follow the instructions in the section "Output Pressure in %" below.

Output Pressure in %

If you want the pressure value to be displayed in "%", set the operating mode to "Pressure %". The "Display at 4 mA" (V3H1) and "Display at 20 mA" (V3H2) parameters set the lower and upper range-values. Select "%" in the "Unit after Linearisation" (V3H3) parameter.

#	Matrix	Path through the menus	Entry
Main group: Linearisation			
1	Select operation mode "Pressure %" V3H0	► Operation mode pressure % e.g. 0% Confirm	E
2	Enter lower range-value V3H1	► Display at 4 mA e.g. 0% Confirm	E
3	Enter upper range-value V3H2	► Display at 20 mA e.g. 100% Confirm	E
4	Select "%" unit V3H3	► Unit after linearization % Confirm	E

Lower and upper range-values: calibration without reference pressure

The desired lower and upper range-values are set by communication.

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Enter known pressure for lower range-value V0H1	► Sets 4 mA e.g. 1 bar Confirm	E
2	Enter known pressure for upper range-value V0H2	► Sets 20 mA e.g. 2 bar Confirm	E

Lower and upper range-values: calibration with reference pressure

A reference pressure which corresponds exactly to the desired lower and upper range-values is available.

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Acting pressure is taken for lower range-value V0H3	► Sets 4 mA automatically Confirm	E
2	Acting pressure is taken as upper range-value V0H4	► Sets 20 mA automatically Confirm	E

If the **display** does not show zero after zero point adjustment (due to position), then you can correct the display value to zero by entering a bias pressure or by adopting the bias pressure acting (depending on position). This does not affect the current output.

Note!

In liquids and steam a bias pressure can only be adopted if the pressure piping is filled.

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1 Set display to "0" A bias pressure acting (position-dependent pressure) is adopted as zero pressure.			
	V0H6	► Sets bias pressure automatically	Confirm E

alternatively

2 Set display to "0" by entering a known bias pressure (position-dependent pressure).
V0H5 ► Sets bias pressure e.g. 20 mbar Confirm E

The "Zero Correction" (V9H5) parameter offers a further possibility of carrying out position calibration. Besides the display value, and in contrast to position calibration using bias pressure (V0H5/V0H6), the current value is balanced with the on-site display (measured value (V0H0)).

Zero correction

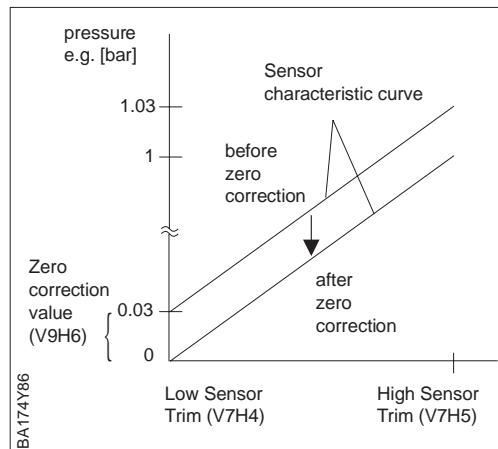
When carrying out a zero correction, an applied pressure is assigned a correction value using "Zero Correction" (V9H5). This shifts the sensor characteristic curve according to the diagram and the "Low Sensor Trim" (V7H4) and "High Sensor Trim" (V7H5) values are recalculated. The "Zero Correction Value" (V9H6) matrix field indicates the value by which the sensor characteristic curve was shifted.

The "Zero Correction Value" (V9H6) is calculated as follows:

- "Zero Correction Value" (V9H6) =
"Sensor Pressure" (V7H8) – "Zero Correction" (V9H5)

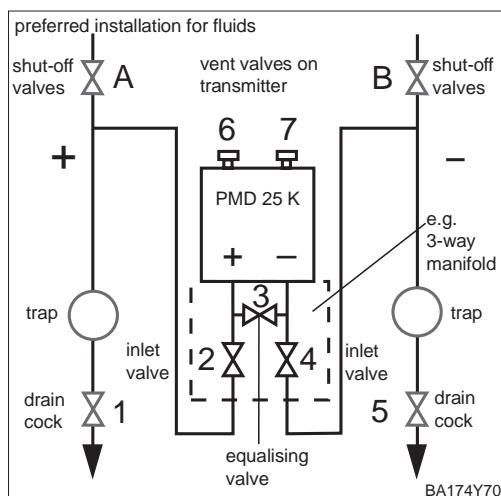
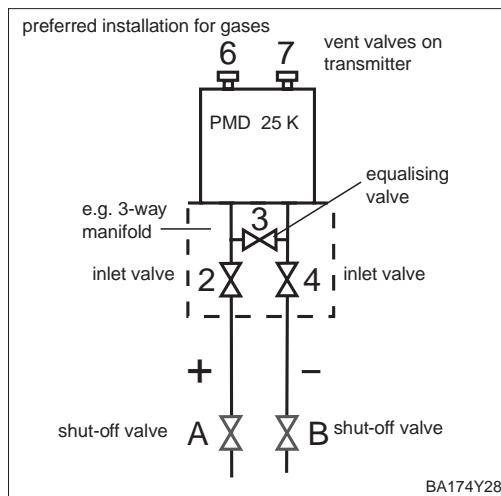
The "Sensor Pressure" (V7H8) indicates the current applied pressure.

#	Matrix	Path through the menus	Entry
1	Display "Measured Value" (V0H0) = 0.03 bar (position-dependent pressure) Display "Current" (V7H0) = 4.03 mA The 4mA value (V0H1) is set to 0.0 bar		
2	The pressure for zero correction is: "Sensor Pressure" (V7H8) = 0.03 bar (corresponds to the position-dependent pressure)		
Main group: Service			
3	The value 0.0 is assigned to the applied pressure.	V9H5 ► Zero correction	0.0 bar confirm E
4	After making inputs into the "Zero Correction" (V9H5) parameter, the parameters adopt the following values: – Zero Correction Value (V9H6): V9H6 = V7H8 – V9H5 V9H6 = 0.03 bar – 0.0 bar V9H6 = 0.03 bar – "Measured Value" (V0H0) = 0.0 bar – "Current" (V7H0) = 4.00 mA		



Commissioning the measuring point

Before using the Deltabar for measuring differential pressure, clean the pressure piping and fill the device with medium. The span (upper range-value – lower range-value) is either preset (see pages 32 and 33), or is calibrated during operation.



Caution!

Caution!

When opening and closing valves to the process, care must be taken to avoid overheating or one-sided overloading (beyond specifications) of the measuring cell. If the measuring range is adjusted, the output signal may not lead to impermissible jumps in the control loop.

#	Valves	Significance
1	Close 3	
2	Fill measuring measuring system with medium	
	Open A, B, 2, 4	Lets in medium
3	If appropriate clean pressure piping * – for gases with compressed air – for liquids by washing out	
	Close 2 and 4	Shut off transmitter
	Open 1 and 5*	Blow out/wash out pressure piping
	Close 1 and 5*	Close valves after cleaning
4	Let air out of transmitter	
	Open 2 and 4	Let in medium
	Close 4	Close negative side
	Open 3	Connect positive and negative side
	Briefly open 6 and 7 then close again	Fill transmitter with medium and let out air
5	Make measuring point ready for operation	
	Close 3	Shut off positive from negative side
	Open 4	Close negative side
	Now: 1*, 3, 5*, 6 and 7 are closed 2 and 4 open A and B are open (if present)	
6	Set lower range-value and display to zero	
	– Filters: Shut off or allow minimum flow for clean filters	
	– Tanks or pipe pressure: Enter zero pressure	
	V0H3 ► Sets 4 mA automatically	Acting pressure is taken for lower range-value
	V0H6 ► Sets bias pressure automatically	Set display to "0" (of display)
7	Set upper range-value to final pressure	
	– Filters: Minimum flow is acting for draggled filters	
	– Tanks or pipe pressure: Final pressure is acting	
	V0H4 ► Sets 20 mA automatically	Acting pressure is taken for upper range-value
6	V3H0 ► Measurement mode pressure linear	Select measurement mode "pressure linear"
7	Measuring point is ready for operation	

* For arrangement with five valves only

The signal current is set to a standard 3.8...20.5 mA when measuring correctly. Selecting the 4 mA level ensures that a minimum signal current does not fall below of 4 mA.

The following applies:

- OFF: lower current limit 3.8 mA
- ON: lower current limit 4 mA

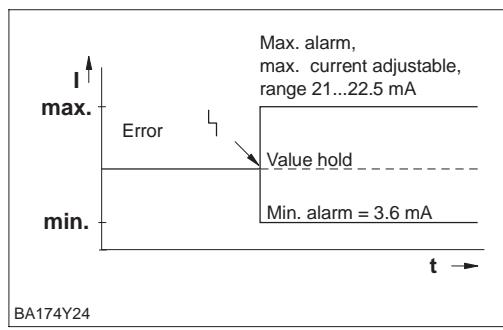
#	Matrix	Path through the menus	Entry
Main group: Additional functions			
	V7H3	► Current output min. 4 mA	e.g. ON Confirm E

To indicate an error, an error code is transmitted with the measured value.

Alarm mode

The bar graph in the display adopts the value selected by the operator.

For the "Alarm mode" (V0H8) = "Max. alarm" setting, the current is adjustable from 21...22.5 mA using the "Max. alarm current" (V9H4) parameter (Factory setting: 22 mA).



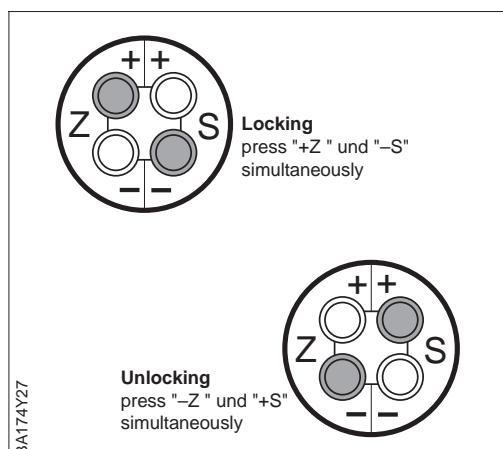
#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Select response on error		
	V0H8	► Alarm mode	e.g. Max. alarm Confirm E
Main group: Service			
2	Enter current "Max. alarm" value		
	V9H4	► Max. alarm current	e.g. 22 mA Confirm E

5.2 Locking/unlocking the matrix

After all parameters have been entered, the matrix can be locked:

- via the keys +Z and -S or
- via the matrix by entering a code $\neq 130$ in V9H9
(130 is the code for unlocking the matrix).

This protects the measuring point from accidental and unauthorised entries.



#	Key	Entry
1		Lock operation: Press +Z and -S simultaneously once
2		Unlock operation: Press +S and -Z simultaneously once

Keys

#	Matrix	Path through the menus	Entry
Main group: Service			
1	V9H9	► Lock operation (locking)	e.g. 131 ($\neq 130$) Confirm E
2 Release operation (unlocking)			
	V9H9	► Unlocking	130 Confirm E

Matrix

Locking with keys has priority

The table below summarises the locking function.

Locking via	Display/reading of parameter	Changing/writing of parameters		Unlocking via	
		keys	communication	keys	communication
Keys	yes	no	no	yes	no
Matrix	yes	no	no	yes	yes

5.3 Measuring point information

The following information about the measuring point can be read:

Matrix field	Display or entry
Measured value	
V0H0	Main measured value: differential pressure
V2H6	Sensor temperature (units selectable in V7H9)
V7H0	Output current in mA
V7H8	Sensor pressure (units selectable in V0H9)
Sensor data	
V0H1	Lower range-value (zero)
V0H2	Upper range-value (span)
V2H5	Overload counter pressure (0...255)
V7H4	Low Sensor Trim (units selectable in V0H9)
V7H5	High Sensor Trim (units selectable in V0H9)
V7H6	Lower range-limit of sensor (units selectable in V0H9)
V7H7	Upper range-limit of sensor (units selectable in V0H9)
V9H7	Pressure before bias correction (units selectable in V0H9)
V9H8	Pressure after bias correction (units selectable in V0H9)
Measuring point information	
V2H2	Device and software number
Behaviour on fault	
V2H0	Actual diagnostic code
V2H1	Last diagnostic code

Display messages for diagnosis

The level indicator enables the smallest and largest measured values for pressure and temperature to be called up. The value is not lost on switching off the device.

Matrix field	Display
V2H3	Peak hold P Min (Maximum pointer for minimum pressure)
V2H4	Peak hold P Max (Maximum pointer for maximum pressure)
V2H7	Peak hold T Min (Maximum pointer for minimum temperature)
V2H8	Peak hold T Max (Maximum pointer for maximum temperature)
V2H5	Overload counter (0...255)
V2H6	Current sensor temperature (unit in V7H9 selectable)

Communication level

The matrix line "VA Communication" can only be called up and calibrated with the Commuwin II operating program or the Universal HART Communicator DXR 275 handheld.

VAH0	Measuring point tag The measuring point can be identified with a max. of 8 characters
VAH1	User text
VAH2 – VAH8	Information about the device

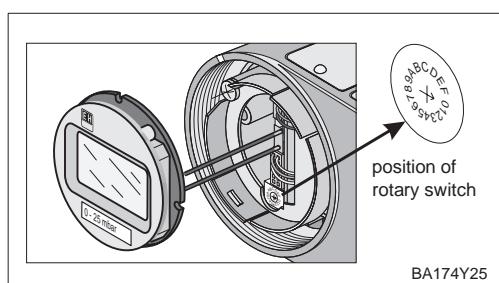
6 Level Measurement

6.1 Commissioning with the Universal HART Communicator DXR 275 or Commuwin II

This chapter describes the "Level" operating mode which can only be activated via communication. The pressure measuring range corresponds to the specifications on the nameplate. When measuring a level, the measured variable is displayed in "%" as default.

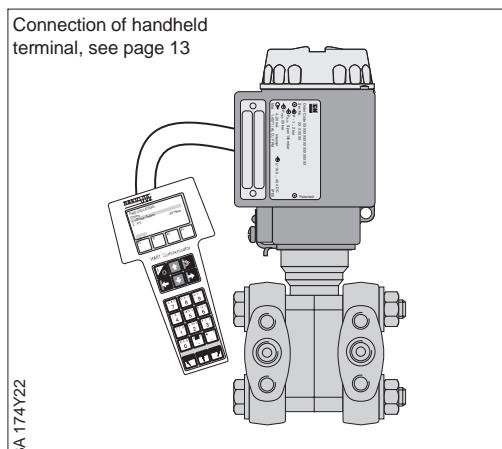
This chapter contains the following information:

- Preparation for commissioning
 - Setting the damping rotary switch for operation via communication
 - Resetting to factory set values
 - Setting the damping
 - Selecting pressure and level units
 - Density correction
- General description of setting the span
 - Calibration with reference pressure
 - Dry calibration
- Level adjustments
 - Linearisation manual or semi-automatic
- See chapter 4.2 for operating the 3-way manifold and shut-off valves.



Set the blue damping switch to "0".
The transmitter can only be operated by the handheld terminals or the Commuwin II operating program when in this position.

Setting the damping rotary switch



Connection of handheld terminal, see page 13

By entering a specific code number settings entered in the matrix can all or partially reset to factory values. Further information on the various types of "reset" and their effects can be found in chapter 8.3 "Reset".

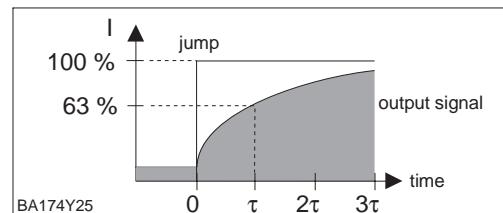
Reset to factory settings

#	Matrix	Path through the Menüs	Entry
Main group: Transmitter info			
1	Reset to factory settings	V2H9 ► Reset	2380 Confirm E

Damping τ

The damping influences the time with which the display in V0H0 and the output signal react to a change in pressure.

#	Matrix	Path through the Menüs	Entry
Main group: Basic settings			
1 Suppress variations in measured values			
V0H7	► Damping $\tau = 0 \dots 40$ s	e.g. 20 s Confirm	E

**Selecting pressure units**

After selecting new pressure units all pressure specific parameters on the pressure are converted into the new units.

Example: After selecting the unit "psi" the measuring range from 0...10 bar is converted into 0...145.5 psi.

#	Matrix	Path through the menüs	Entry
Main group: Basic settings			
1 Select pressure units			
V0H9	► Selects pressure units	e.g. mbar Confirm	E

Units for operation mode "Pressure":

mbar	bar	Pa	hPa	kPa	MPa	mmH ₂ O
mH ₂ O	inH ₂ O	ftH ₂ O	psi	g/cm ²	kg/cm ²	kgf/cm ²
atm	lb/ft ²	Torr	mmHg	inHg		

Selecting level, volume or weight units (Units after Linearisation)

The units for level, volume or weight are selectable using the "Unit After Linearisation" (V3H3) parameter. Selecting a unit only helps to improve the display and does not affect the main measured value in the matrix field V0H0.

Example: After selecting the unit "t", "55 kg" is displayed as "55 t".

#	Matrix	Path through the menüs	Entry
Main group: Linearisation			
1 Select unit for level, volume or weight			
V0H9	► Unit after linearisation	e.g. kg Confirm	E

Units for operation mode "Level linear" and "Level manual":

%	cm	dm	m	inch	ft
I	hl	cm ³	dm ³	m ³	ft ³
US gal	Imp gal	ton	kg	t	lb

Units for operation mode "Level cylindrical horizontal":

%	I	hl	cm ³	dm ³	m ³
m ³ • 10	m ³ • 100	ft ³	ft ³ • 10	ft ³ • 100	US gal
Imp gal	ton	kg	t	lb	

When you want to display the measured variable (V0H0) converted into the selected level unit, enter converted values for the minimum and maximum level values. The "Display at 4 mA" (V3H1) parameter corresponds to the minimum level value and the "Display at 20 mA" (V3H2) parameter to the maximum level value.

#	Matrix	Path through the menus	Entry
1	Example:		
	– Lower and upper range-values are set: "Set 4 mA Value" (V0H1) = 0 mbar "Set 20 mA Value" (V0H2) = 1500 mbar		
2	The current measured value (V0H0) displays in the pressure mode (V0H0) = 750 mbar.		
Main group: Linearisation			
3	Select operation mode e.g. "Level linear"	V3H0 ► Level linear	Confirm E
4	The minimum level, maximum level and current measured variable are displayed as follows: – "Display at 4 mA" (V3H1) = 0 % – "Display at 20 mA" (V3H2) = 100 % – "Measured Value" (V0H0) = 50 %		
5	Select unit for level, volume or weight	V3H3 ► Unit after Linearisation	e.g. m Confirm E

#	Matrix	Path through the menus	Entry
6	Enter the converted minimum level value	V3H1 ► Display at 4 mA	e.g. 0 (m) Confirm E
7	Enter the converted maximum level value	V3H2 ► Display at 20 mA	e.g. 15 (m) Confirm E

Results

- The parameters for the minimum and maximum level value indicate:
– "Display at 4 mA" (V3H1) = 0 m
– "Display at 20 mA" (V3H2) = 15 m
- The current measured value (V0H0) indicates:
– "Measured value" (V0H0) = 7.5 m

If the calibration has been made with water or the product changes at a later date, the calibration values can be corrected by entering a density factor.

Density correction

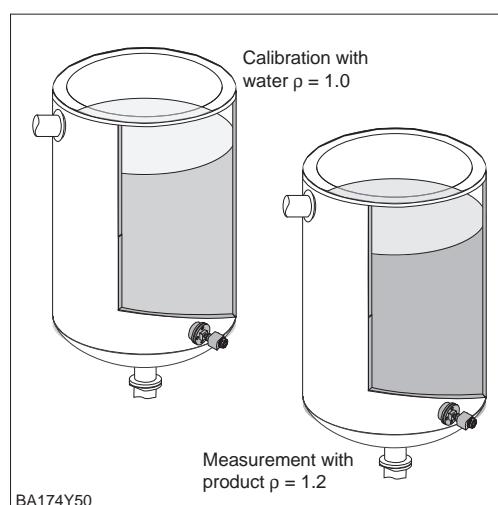
$$\text{density factor} = \text{current factor} \cdot \frac{\text{new density}}{\text{old density}}$$

Example: A tank is filled with water and calibrated. The density of the water (old density) is 1 g/cm³. Later the tank will be used as a storage tank and be filled with the actual medium to be measured. The new density is 1.2 g/cm³. V3H4 still contains the factory setting 1, i.e. the current factor is 1.

Determining the density factor

$$\text{density factor} = 1 \cdot \frac{1.2 \text{ g / cm}^3}{1 \text{ g / cm}^3} = 1.2$$

#	Matrix	Path through the menus	Text
Main group: Linearisation			
1	Entry of a density factor, e.g. after the product changes	V3H4 ► Density factor	e.g. 1.2 Confirm E



Result

- The measured value in V0H0 is divided by the density factor and is thus correct for the new product.

Note!

The density factor affects the level measurement. When changing the product density, please note that an existing linearisation curve can only be used with the new density factor.



Note!

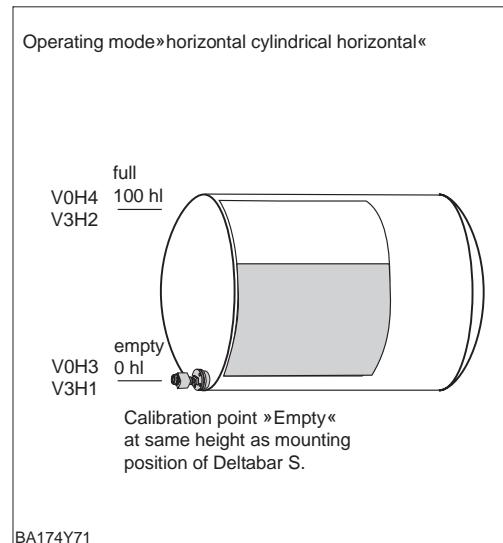
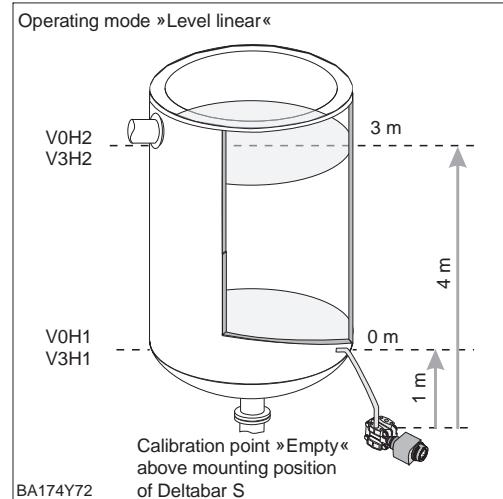
6.2 Calibration with reference pressure

For calibration the tank is filled to each the lower range-value and upper range-value. Selecting the operating mode enables two tank shapes to be chosen

- vertical – "level linear" and
- horizontal – "level cylindrical horizontal".

Calibration

#	Matrix	Path through the menus	Entry
1		Measuring point ready for operation? See chapter 4, page 22 onwards and this chapter, page 37 onwards	
2	V0H6	Set the display to "0" with acting pressure taken as bias pressure (affects display) ► Sets bias pressure automatically	Confirm E
3	V0H3	Fill tank to the lower range-value ► Sets 4 mA automatically	Confirm E
4	V0H4	Fill tank to the upper range-value ► Sets 20 mA automatically	Confirm E
#		Product change? See "Density correction", page 39	
Main group: Linearisation			
5	V3H0	Select type of operation ► Level linear or ► Level cylindrical horizontal	Confirm E
6	V3H1	Enter height or volume at minimum level ► Display at 4 mA	e.g. 0 Confirm E
7	V3H2	Enter height or volume at maximum level ► Display at 20 mA	e.g. 100 Confirm E
8	V3H3	Select level or volume units (Select units from the table on page 43) ► Units after linearisation	e.g. hl Confirm E



Measuring system see chapters 2 and 4



Note!

For step 2, you can also carry out a zero correction according to the procedure described in chapter 5.1, page 33.

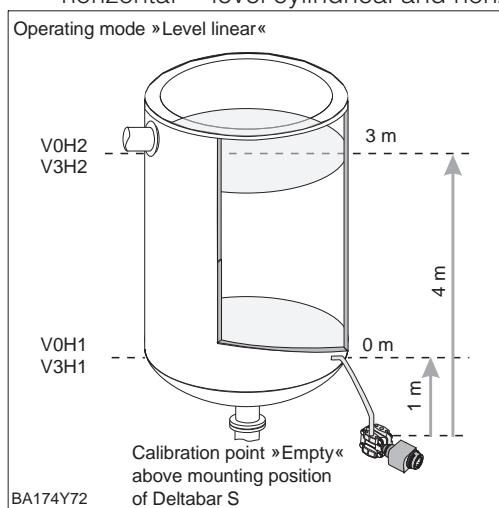
6.3 Dry calibration

Dry calibration based on calculation and which can be carried out when the Deltabar S is not mounted or with an empty tank. *It is not recommended for transmitters with capillaries or closed tanks with steam.* The calibration point "empty" can be at the same height (flanged version) or above the tapping point of the Deltabar S. The requirements for dry calibration are:

- The levels for the calibration points "empty" and "full" are known.
- The density factor is known.
- The pressure for "empty" and "full" is calculated ($p = \rho gh$)

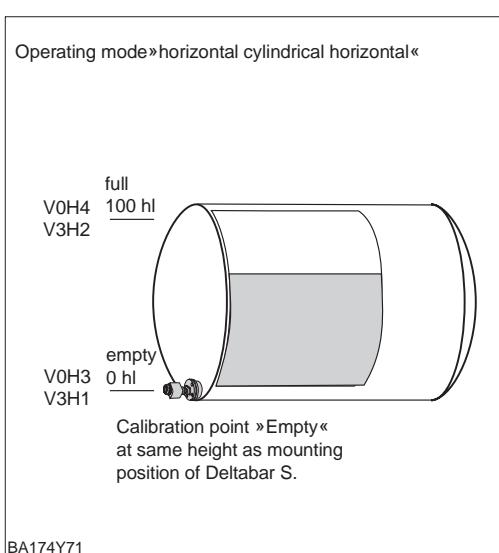
Selecting the type of operation enables either the tank geometry to be used

- vertical – "level linear" and
- horizontal – "level cylindrical and horizontal".



#	Matrix	Path through the menus	Entry
1		Measuring point ready for operation? See chapter 4, page 22 onwards and this chapter, page 37 onwards	
2	V0H5	► Sets bias pressure e.g. 0.1 mbar Confirm	E
3	V0H1	► Sets 4 mA e.g. 0 mbar Confirm	E
4	V0H2	► Sets 20 mA e.g. 300 mbar Confirm	E
#		Product change? See "Density correction", page 39	

Calibration



Main group: Linearisation			
5		Select type of operation	
	V3H0	Type of operation ► Level linear or ► Level cylindrical horizontal	Confirm E
			Confirm E
6	V3H1	► Display at 4 mA	e.g. 0 Confirm E
7	V3H2	► Display at 20 mA	e.g. 10 Confirm E
8	V3H3	► Units after linearisation	e.g. hl Confirm E



Note!

Note!

For step 2, you can also carry out a zero correction according to the procedure described in chapter 5.1, page 33.

After a dry calibration, the first filling of the tank should be carefully observed, so that any errors or uncertainties are immediately detected.

Check after installation

6.4 Linearisation

Linearisation mode

Linearisation enables volumetric measurement to be carried out in tanks, e.g. with conical outlets in which the volume is not directly proportional to the level. The table below gives a summary of the linearisation function (V3H6) that is available with the operating mode "level curve" (V3H0). Linearisation follows a calibration in the volumetric units required. The units for level, volume or weight are selectable using the "Unit after Linearisation" (V3H3) parameter (see also tables, page 38).

Entry V3H6	Linearisation mode	Significance
1	Manual entry	For a linearisation curve max. 21 pairs of values for a % level and the appropriate % volume are entered.
2	Semi-automatic entry of a linearisation curve "gauging"	With semi-automatic entry of the linearisation curve the tank is filled or emptied. The height is automatically determined by the Deltabar S by the hydrostatic pressure, the appropriate volume is entered.
In addition V3H6 offers the functions:		
0	Activating table	The entered linearisation table only comes into effect after it has been activated.
3	Deleting table	Before a new linearisation table is entered, any previously active table must be deleted. On deletion the linearisation mode is automatically set to linear.

Warnings

When activated, the linearisation curve is checked for plausibility.

The following warnings may occur:

Code	Type	Significance
E602	Warning	The linearisation curve does not rise continuously. The number of the last valid pair automatically appears in V3H7. All value pairs from this number onwards must be re-entered.
E604	Warning	The linearisation curve comprises less than two value pairs. Enter more value pairs.

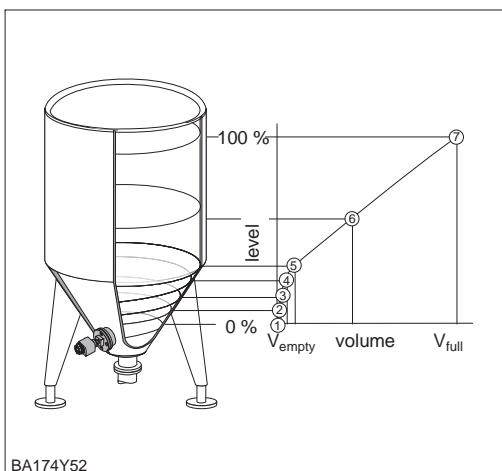
After selection the operating mode "level curve", the following error message may be displayed:

Code	Type	Significance
E605	Alarm	The manual linearisation curve is not complete or there is no linearisation curve present. Enter the linearisation curve in the operating mode "linear" and then select the operation mode table.

The **requirements** for a manual linearisation are as follows:

- The max. 21 value pairs for the linearisation curve are known.
- The curve is entered as % level (% pressure span) versus % volume. The linearisation curve must rise or fall continuously.
- The measured value is output as a volume.

$$\text{volume at } x\% \text{ level} = \frac{\text{total volume} \cdot \text{volume } (\%) }{100}$$



Specimen table

Point	Measured value (mbar)	Level (%)	Volume (%)
1	0	0	0
2	100	20	8
3	200	40	20
...			
7	500	100	100



Note!

Note!

- For step 2, you can also carry out a zero correction according to the procedure described in chapter 5.1, page 33.
- An empty/full calibration can be made at steps 2-4, see page 40 "calibration with reference pressure".
- In edit mode V3H6 = Manual level, you can delete individual points in a linearisation table by entering "9999" for level or volume. But first activate the linearisation table.

The **entries in the table** are made after an empty/full or dry calibration in %. The procedure which follows includes a dry calibration.

Manual entry

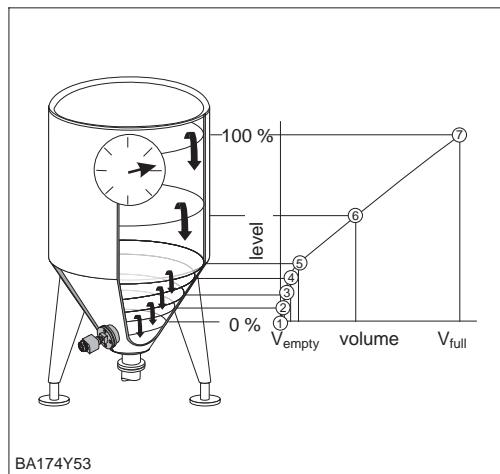
#	Matrix	Path through the Menus	Entry
1		Measuring point ready for operation? See chapter 4.3, page 22 onwards and this chapter, page 37 onwards	
2	V0H5	► Sets bias pressure e.g. 0.1 mbar Confirm	[E]
3	V0H1	► Sets 4 mA 0 mbar Confirm	[E]
4	V0H2	► Sets 20 mA 300 mbar Confirm	[E]
#		Product change? See "Density correction", page 39	
		Main group: Linearisation	
5	V3H6	Select linearisation mode "manual entry" ► Manual level Confirm	[E]
6		Enter table	
	V3H7	► Line number 1 Confirm	[E]
	V3H8	► Entry Level e.g. 0% Confirm	[E]
	V3H9	► Entry Volume e.g. 0% Confirm	[E]
		Repeat step 6 until all points have been entered.	
7	V3H6	Activate curve ► Activate table Confirm	[E]
8	V3H0	Select operating mode level manual ► Level manual Confirm	[E]
9	V3H1	Enter level or volume at minimum level ► Display at 4 mA e.g. 0 Confirm	[E]
10	V3H2	Enter level or volume at maximum level ► Display at 20 mA e.g. 10 Confirm	[E]
11	V3H3	Select level or volume units (Select units from the table on page 38) ► Units after linearisation e.g. hl Confirm	[E]

Semi-automatic entry

The **requirements** for a semi-automatic entry of the table is as follows:

- The max. 21 value pairs for the linearisation curve are known.
- The tank can be filled, for example, for the empty/full calibration and gradually emptied for the linearisation. The level is automatically detected from the hydrostatic pressure. The associated volume must be entered in %.
- The measured value is supplied as a volume.

$$\text{volume at } x\% \text{ level} = \frac{\text{total volume} \cdot \text{volume } (\%)}{100}$$



Specimen table

Point	Measured value (mbar)	Level (%)	Volume (%)
1	0	0	0
2	100	20	8
3	200	40	20
...			
7	500	100	100

Note!

- For step 2, you can also carry out a zero correction according to the procedure described in chapter 5.1, page 33.
- An dry calibration can be made at steps 2-4, see page 41.
- In edit mode V3H6 = Manual level, you can delete individual points in a linearisation table by entering "9999" for level or volume. But first activate the linearisation table.



Note!

The **entries in the table** are made after an empty/full or dry calibration in %. The procedure which follows includes an empty/full calibration.

#	Matrix	Path through the Menus	Entry
1		Measuring point ready for operation? See chapter 4.3, page 22 and this chapter, page 37 onwards	
2	V0H6	Set the display to "0" ► Sets bias pressure automatically	Confirm E
3	V0H3	Fill tank to lower range-value ► Sets 4 mA automatically	Confirm E
4	V0H4	Fill tank to upper range-value ► Sets 20 mA automatically	Confirm E
#		Product change? See "Density correction", page 39	
		Main group: Linearisation	
5	V3H6	Select linearisation mode "semi-automatic entry" ► Type of operation semi-automatic	Confirm E
6	V3H7	Enter table ► Line number 7	Confirm E
	V3H8	► Entry Level	Confirm E
		The actual level is automatically detected	
	V3H9	► Entry Volume e.g. 100%	Confirm E
		Repeat step 6 until all points have been entered	
7	V3H6	Activate table ► Activate table	Confirm E
8	V3H0	Select operating mode level manual ► Level manual	Confirm E
9	V3H1	Enter height or volume at minimum level ► Display at 4 mA e.g. 0	Confirm E
10	V3H2	Enter height or volume at maximum level ► Display at 20 mA e.g. 10	Confirm E
11	V3H3	Select level or volume units (Select units from the table on page 38) ► Units after linearisation e.g. hl	Confirm E

The signal current is set to a standard 3.8...20.5 mA when measuring correctly. Selecting the 4 mA level ensures that a minimum signal current does not fall below of 4 mA.

Therefore:

- OFF: lower current limit 3.8 mA
- ON: lower current limit 4 mA

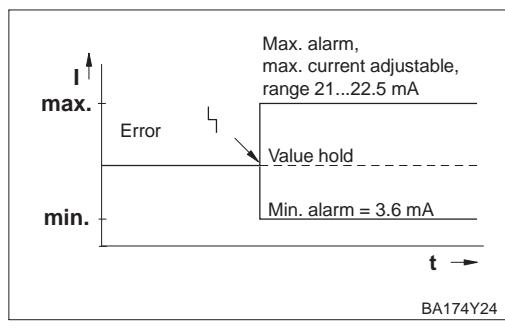
#	Matrix	Path through the menus	Entry
Main group: Additional functions			
1	V7H3 (V1H3)	► Current output min. 4 mA	e.g. ON Confirm E

To indicate an error, an error code is transmitted with the measured value.

The bar graph in the display adopts the value selected by the operator.

For the "Alarm mode" (V0H8) = "Max. alarm" setting, the current is adjustable from 21...22.5 mA using the "Max. alarm current" (V9H4) parameter (Factory setting: 22 mA).

Alarm mode



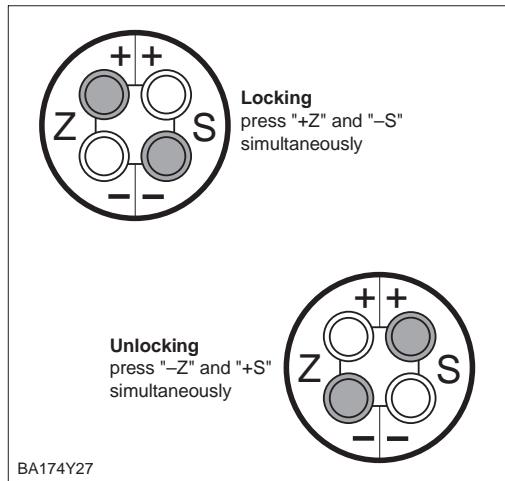
#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Select response on error	V0H8 ► Alarm mode	e.g. Max. alarm Confirm E
Main group: Service			
2	Enter current "Max. alarm" value	V9H4 ► Max. alarm current	e.g. 22 mA Confirm E

6.5 Locking/unlocking the matrix

After all parameters have been entered, the matrix can be locked:

- via the keys +Z and -S or
- via the matrix by entering a code ≠ 130 in V9H9 (130 is the code for unlocking the matrix).

This protects the measuring point from accidental and unauthorised entries:



#	Key	Entry
1		Lock operation: Press +Z and -S simultaneously once
2		Unlock operation: Press +S and -Z simultaneously once

Keys

#	Matrix	Path through the menus	Entry
Main group: Service			
1	V9H9 ► Locking	e.g. 131 (≠ 130) Confirm	E
2	V9H9 ► Unlocking	e.g. 130 Confirm	E

Matrix

The table below summarises the locking function:

Locking via	Display/reading of parameters	Changing/writing of parameters		Unlocking via	
		keys	communication	keys	communication
Keys	yes	no	no	yes	no
Matrix	yes	no	no	yes	yes

6.6 Measuring point information

The following information about the measuring point can be read:

Matrix field	Display or entry
Measured value	
V0H0	Main measured value: level, volume or weight
V2H6	Sensor temperature (units selectable in V7H9)
V7H0	Output current in mA
V7H8	Sensor pressure (units selectable in V0H9)
Sensor data	
V0H1	Lower range-value (zero) (pressure for level "empty")
V0H2	Upper range-value (span) (pressure for level "full")
V2H5	Overload counter pressure (0...255)
V3H1	Lower range-value (zero) for level, volume or weight ("empty")
V3H2	Upper range-value (span) for level, volume or weight ("full")
V7H4	Low Sensor Trim (units selectable in V0H9)
V7H5	High Sensor Trim (units selectable in V0H9)
V7H6	Lower range-limit of sensor (units selectable in V0H9)
V7H7	Upper range-limit of sensor (units selectable in V0H9)
Measuring point information	
V2H2	Device and software number
Behaviour on fault	
V2H0	Actual diagnostic code
V2H1	Last diagnostic code

Display messages for diagnosis

The level indicator enables the smallest and largest measured values for pressure and temperature to be called up. The value is not lost on switching off the device.

Matrix field	Display
V2H3	Peak hold P Min (Maximum pointer for minimum pressure)
V2H4	Peak hold P Max (Maximum pointer for maximum pressure)
V2H7	Peak hold T Min (Maximum pointer for minimum temperature)
V2H8	Peak hold T Max (Maximum pointer for maximum temperature)
V2H5	Overload counter (0...255)
V2H6	Current sensor temperature (unit in V7H9 selectable)

Communication level

The matrix line "VA Communication" can only be called up and calibrated via the Commuwin II operating program or the Universal HART Communicator DXR 275 handheld.

VAH0	Measuring point tag The measuring point can be identified with a max. of 8 characters
VAH1	User text
VAH2 – VAH8	Information about the device

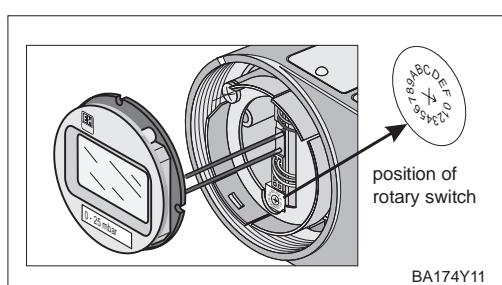
7 Flow Measurement

7.1 Commissioning with the Universal HART Communicator DXR 275 or Commuwin II

This chapter describes the "Flow" operating mode which can only be activated via communication. The flow is determined using the differential pressure and primary elements, e.g. pitot tube or orifice plate. The pressure measuring range corresponds to the specifications on the nameplate. When measuring a flow, the measured variable is displayed in "%" as default.

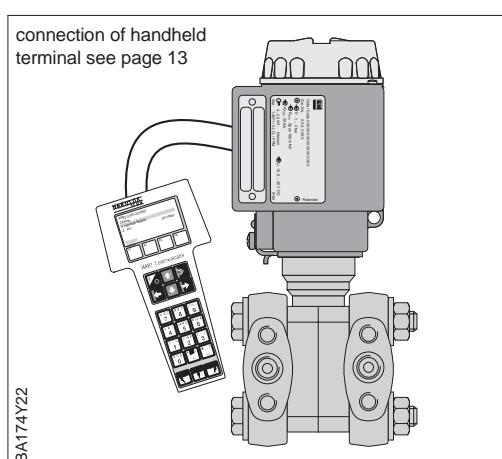
This chapter contains the following information:

- Preparation for commissioning
 - Setting the damping rotary switch for operation via communication
 - Resetting to factory set values
 - Setting the damping
 - Selecting pressure units
- General description of setting the span and bias pressure
 - Upper and lower range-values: calibration without reference pressure
 - Upper and lower range-values: calibration with reference pressure
 - Position calibration (display only)
- Commissioning the measuring point in steps
- Flow adjustments
 - flow characteristic curve, flow display, flow units
 - Creep suppression



Set the blue damping switch to "0".
The transmitter can only be operated by the handheld terminals or the Commuwin II operating program when in this position.

Setting the damping rotary switch



By entering a specific code number settings entered in the matrix can all or partially reset to factory values. Further information on the various types of "reset" and their effects can be found in chapter 8.3 "Reset".

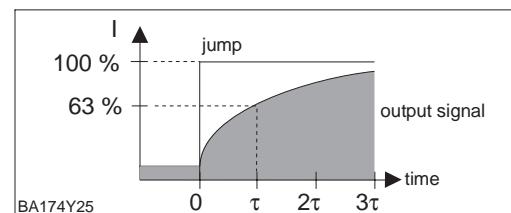
Reset to factory settings

#	Matrix	Path through the menus	Entry
Main group: Transmitter Info			
1	Reset to factory settings	V2H9 ► Reset	2380 Confirm E

Damping τ

The damping influences the time with which the display in V0H0 and the output signal react to a change in pressure.

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Suppressing variations in measured values	V0H7 ► Damping $\tau = 0 \dots 40$ s	e.g. 20 s Confirm E

**Selecting pressure units**

After selecting new pressure units all pressure specific parameters on the pressure are converted into the new units.

Example: After selecting the unit "psi" the measuring range from 0...10 bar is converted into 0...145.5 psi.

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Select pressure units	V0H9 ► Selects pressure units	e.g. mbar Confirm E

Units for operation mode "Pressure":

mbar	bar	Pa	hPa	kPa	MPa	mmH ₂ O
mH ₂ O	inH ₂ O	ftH ₂ O	psi	g/cm ²	kg/cm ²	kgf/cm ²
atm	lb/ft ²	Torr	mmHg	inHg		

**Selecting the flow rate units
(Unit after Linearisation)**

The unit for flow is selectable using "Unit after Linearisation" (V3H3) parameter. Selecting a unit only helps to improve the display and does not affect the main measured value in the matrix field V0H0.

Example: After selecting the unit "t/min", "112 kg/s" is displayed as "112 t/min".

#	Matrix	Path through menus	Entry
Main group: Basic settings			
1	Select unit for flow rate units	V3H3 ► Unit after linearisation	e.g. kg/s Confirm E

Units for operation mode "Square Root" (flow):

%	ft ³ /min	m ³ /h	l/s	ft ³ /s	m ³ /s	norm m ³ /h	std ft ³ /min
m ³ /min	USG/h	USG/d	MGal/d	g/min	kg/s	kg/min	kg/h
t/min	t/h	t/d	lb/s	lb/min	lb/h		

When you want to display the measured value (V_{OH0}) converted into the selected flow rate unit, enter the calculated values for the minimum and maximum flow rate values. See also the specifications in the Deltatop/Deltaset design sheet. The "Display at 4 mA" (V_{3H1}) parameter corresponds to the minimum flow rate value and the "Display at 20 mA" (V_{3H2}) parameter to the maximum flow rate value.

#	Matrix	Path through the menus	Entry
1	Example:		
	– Lower and upper range-values are set: "Set 4 mA Value" (V_{OH1}) = 0 mbar "Set 20 mA Value" (V_{OH2}) = 200 mbar		
2	The current measured value displays in the pressure mode (V_{OH0}) = 128 mbar.		
Main group: Linearisation			
3	Select operation mode "square root" (flow)		
	V3H0 ► Operation mode square root	Confirm	E
4	The minimum flow rate, maximum flow rate and current measured variable are displayed as follows:		
	– "Display at 4 mA" (V_{3H1}) = 0% – "Display at 20 mA" (V_{3H2}) = 100% – "Measured value" (V_{OH0}) = 80%		
5	Select unit for flow rate		
	V3H3 ► Unit after Linearisation	e.g. m^3/h	E
6	Enter the converted minimum flow rate value		
	V3H1 ► Display at 4 mA	e.g. 0 (m^3/h)	E
7	Enter the converted maximum flow rate value (see also Deltatop/Deltaset design sheet)		
	V3H2 ► Display at 20 mA	e.g. 3400 (m^3/h)	E

Results

- The parameters for the minimum and maximum flow rate value indicate:
 - "Display at 4 mA" (V_{3H1}) = 0 m^3/h
 - "Display at 20 mA" (V_{3H2}) = 3400 m^3/h
- The current measured value (V_{OH0}) indicates:
 - "Measured value" (V_{OH0}) = 2720 m^3/h

Set the required lower and upper range-values via communication. The flow is determined using the differential pressure and primary elements, e.g. pitot tube or orifice plate. The lower range-value corresponds to a flow of zero (differential pressure = 0 mbar). The upper range-value corresponds to the differential pressure at maximum flow (see also the Deltatop/Deltaset design sheet).

Lower and upper range-values: calibration without reference pressure

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Enter known pressure for lower range-value		
	V0H3 ► Sets 4 mA	e.g. 0 mbar	E
2	Enter known pressure for upper range-value		
	V0H4 ► Sets 20 mA	e.g. 1000 mbar	E

Lower and upper range-values: calibration with reference pressure

A reference pressure is available corresponding exactly to the required lower and upper range-values. A reference pressure is available corresponding exactly to the required lower or upper range-values. The lower range-value corresponds to a flow of zero (differential pressure = 0 mbar). The upper range-value corresponds to the differential pressure at maximum flow (see also the Deltatop/Deltaset design sheet).

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	V0H3	Acting pressure is taken for lower range-value ► Sets 4 mA automatically	Confirm E
2	V0H4	Acting pressure is taken for upper range-value ► Sets 20 mA automatically	Confirm E

Position calibration – display only (bias pressure)

If the **display** does not show zero flow after zero point adjustment (due to mounting position), then you can correct the display value to zero by entering a bias pressure or by adopting the bias pressure acting (depending on mounting position). This does not affect the current output.

#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	V0H6	Set display to "0" A bias pressure acting (position-dependent pressure) is adopted as zero pressure. ► Sets bias pressure automatically	Confirm E
alternatively			
1	V0H5	Set display to "0" by entering a known bias pressure (position-dependent pressure). ► Sets bias pressure e.g. 20 mbar	Confirm E

Note!



Note!

In liquids and steams a bias pressure (position-dependent pressure) can only be adopted if:

- the flow is shut off or
- the tapping points are geodetically at the same height.

The pressure piping must always be filled.

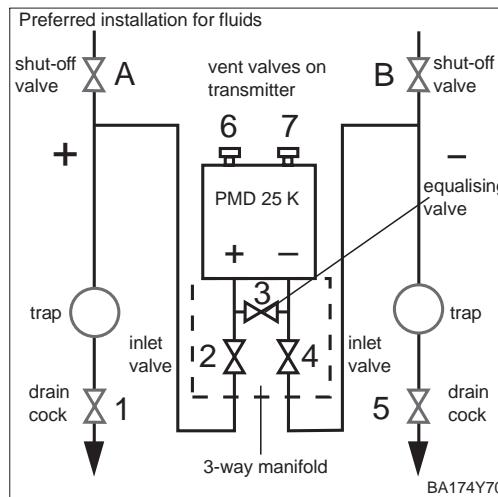
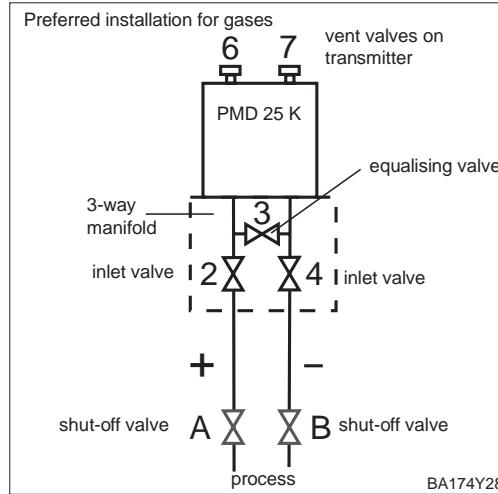
Before using the Deltabar S for measuring differential pressure, clean the pressure piping and fill the device with medium. The measuring span (upper range-value – lower range-value) is either preset (see pages 49 and 50), or only the lower range-value is set during commissioning, as described below.

commissioning the measuring point

#	Valves	Significance
1	Close 3	
2	Fill measuring system with medium Open A, B, 2, 4	Lets medium in
3	If appropriate clean pressure piping* – for gases with compressed air – for liquids by washing out Close 2 and 4	Shut off transmitter
	Open 1 and 5*	Blow out/wash out pressure piping
	Close 1 and 5*	Close valves after cleaning
4	Let air out of transmitter Open 2 and 4	Let in medium
	Close 4	Close negative side
	Open 3	Connect positive and negative side
	Briefly open 6 and 7	Fill transmitter with medium and let out air
5	Set zero and display to zero Note: The following entries are only appropriate here if: – the process cannot be shut off and – the tapping points (A and B) are geodetically at the same height. If the flow can be shut off then this calibration of zero and display is to be carried out after step 6 .	
	V0H3: ► Set 4 mA automatically	Acting pressure is taken as lower range-value
	V0H6: ► Sets bias pressure automatically	Set display to "0" (position calibration)
6	Make measuring point ready for operation	
	Close 3	Shut off positive from negative side
	Open 4	Close negative side
	Now: 1*, 3, 5*, 6 and 7 are closed 2 and 4 are open A and B are open (if present)	
	Set lower range-value and display to zero If the flow can be shut off then this calibration of lower range-value and display is to be carried out here. Step 5 is therefore ignored.	
7	Shut off flow V0H3: ► Sets 4mA automatically V0H6: ► Sets bias pressure automatically Open flow	Active pressure is taken as zero Set display to "0" (position calibration)

* For arrangements with five valves only

#	Valves	Significance
8	Select curve see next page	
9	Measuring point is ready for operation	



Caution!

When opening and closing valves to the process, care must be taken to avoid overheating or one-sided overloading (beyond specifications) of the measuring cell. If the measuring range is adjusted, the output signal may not lead to impermissible jumps in the control loop.

Characteristic curve

Flow display

Flow rate units

After starting up the measuring point in accordance with chapter 4.4 or pages 47-49, select the operating mode and the values for "Zero" flow rate and "Max." flow rate. The required root characteristic curve is already set in the transmitter if the downstream evaluating devices (e.g. PLC) do not extract roots.

* is effective when the damping rotary switch is at "0"

#	Matrix	Path through the menus	Entry
1		Measuring point ready for operation? See steps 1-7, page 51 or chapter 4.4, page 27	
Main group: Linearisation			
2	V3H0	► Operation mode square root*	Confirm E
Enter flow range for display and communication			
3	V3H1	► Display at 4 mA	0 Confirm E
4	V3H2	► Display 20 mA	e.g. 50 Confirm E
5	V3H3	► Units after linearisation	e.g. m ³ /h Confirm E

Remote calibration for flow measurement

If configuration is carried out via communication or if only part of the measuring range is used, enter the pressure and the associated flow values for the lower and upper range-values.

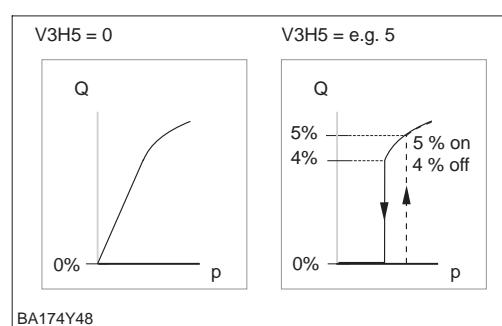
#	Matrix	Path through the menus	Entry
1		Measuring point ready for operation? See steps 1-6, page 51	
Main group: Basic setting			
2	V0H5	► Sets bias pressure e.g. 0 mbar	Confirm E
3	V0H1	► Sets 4 mA	e.g. 0 mbar Confirm E
4	V0H2	► Sets 20 mA	e.g. 100 mbar Confirm E

#	Matrix	Path through the menus	Entry
Main group: Linearisation			
5	V3H0	► Operation mode square root	Confirm E
6	V3H1	► Display at 4 mA	0 Confirm E
7	V3H2	► Display at 20 mA	e.g. 500 Confirm E
5	V3H3	► Units after linearisation	e.g. m ³ /h Confirm E

Creep flow suppression

In the lower measuring range small flow rates can lead to large fluctuations in measured value. By entering a value for creep suppression, these flows will no longer be registered. Entries are always in % of flow. It is practical to suppress 3...6% of the measuring range.

#	Matrix	Path through the menus	Entry
Main group: Linearisation			
1	V3H5	► Creep flow suppression e.g. 5 %	Confirm E



The current signal is set to 3.8...20.5 mA as standard when operating correctly. When selecting the 4 mA level, it is ensured that a minimum current signal does not fall below 4 mA.

The following applies:

- OFF: lower current level 3.8 mA
- ON: lower current level 4 mA

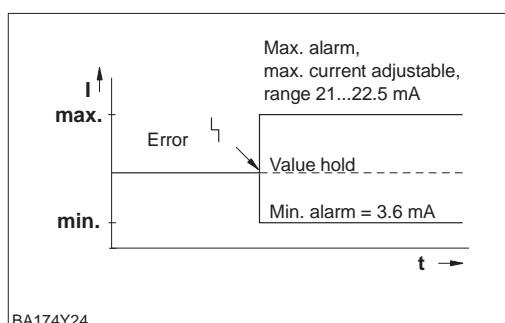
#	Matrix	Path through the menus	Entry
Main group: Additional functions			
1	V7H3 (V1H3)	► Current output min. 4 mA	e.g. ON Confirm E

To indicate an error, an error code is transmitted with the measured value.

The bar graph in the display adopts the value selected by the operator.

For the "Alarm mode" (V0H8) = "Max. alarm" setting, the current is adjustable from 21...22.5 mA using the "Max. alarm current" (V9H4) parameter (Factory setting: 22 mA).

Alarm mode



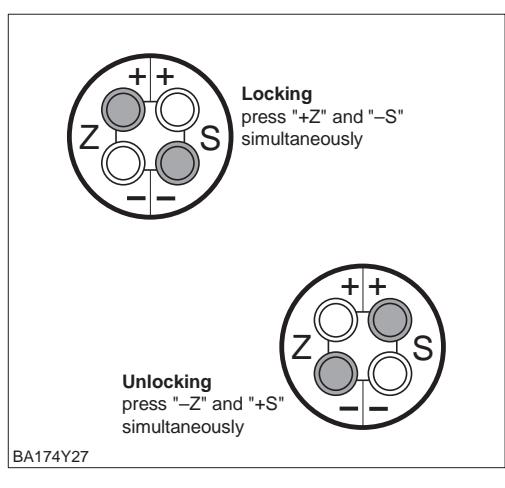
#	Matrix	Path through the menus	Entry
Main group: Basic settings			
1	Select output on error		
	V0H8	► Alarm mode	e.g. Max. alarm Confirm E
Main group: Service			
2	Enter current "Max. alarm" value		
	V9H4	► Max. alarm current	e.g. 22 mA Confirm E

7.2 Locking/unlocking the matrix

After all parameters have been entered, the matrix can be locked.

- via the keys +Z and -S or
- via the matrix by entering a code number ≠ 130 in V9H9 (130 is the code to unlock the matrix).

This protects the measuring point from accidental and unauthorised entries:



#	Key	Entry
1		Lock operation: Press +Z and -S simultaneously once
2		Unlock operation: Press +S and -Z simultaneously once

Keys

#	Matrix	Path through the menus	Entry
Main group: Service			
1	Lock operation (locking)		
	V9H9	► Locking	e.g. 131 (≠ 130) Confirm E
2	Release operation (unlocking)		
	V9H9	► Unlocking	e.g. 130 Confirm E

Matrix

The table below summarises the locking function:

Locking via	Display/reading of parameters	Changing/writing of parameters		Unlocking via	
		keys	communication	keys	communication
Keys	yes	no	no	yes	no
Matrix	yes	no	no	yes	yes

7.3 Measuring point information

The following information about the measuring point can be read:

Matrix field	Display or entry
Measured value	
V0H0	Main measured value: flow
V2H6	Sensor temperature (unit selectable in V7H9)
V7H0	Output current in mA
V7H8	Sensor pressure (unit selectable in V0H9)
Sensor data	
V0H1	Lower range-value (pressure for flow "zero")
V0H2	Upper range-value (pressure for flow "max.")
V2H5	Overload counter pressure (0...255)
V3H1	Lower range-value for flow "min.", enter "0"
V3H2	Upper range-value for flow "max."
V7H4	Low Sensor Trim (unit selectable in V0H9)
V7H5	High Sensor Trim (unit selectable in V0H9)
V7H6	Lower range-limit of sensor (unit selectable in V0H9)
V7H7	Upper range-limit of sensor (unit selectable in V0H9)
V9H7	Pressure before bias correction (unit selectable in V0H9)
V9H8	Pressure after bias correction (unit selectable in V0H9)
Measuring point information	
V2H2	Device and software number
Behaviour on fault	
V2H0	Actual diagnostic code
V2H1	Last diagnostic code

Display messages for diagnosis

The level indicator enables the smallest and largest measured values for pressure and temperature to be called up. The value is not lost on switching off the device.

Matrix field	Display
V2H3	Peak hold P Min (Maximum pointer for minimum pressure)
V2H4	Peak hold P Max (Maximum pointer for maximum pressure)
V2H7	Peak hold T Min (Maximum pointer for minimum temperature)
V2H8	Peak hold T Max (Maximum pointer for maximum temperature)
V2H5	Overload counter (0...255)
V2H6	Current sensor temperature (unit in V7H9 selectable)

Communication level

The matrix line "VA Communication" can only be called up and calibrated with the Commuwin II operating program or the Universal HART Communicator DXR 275 handheld.

VAH0	Measuring point tag The measuring point can be identified with a max. of 8 characters
VAH1	User text
VAH2 – VAH8	Information about the device

8 Diagnosis and Trouble-Shooting

8.1 Diagnosis of errors and warnings

When the Deltabar S detects an error:

- an error code is transmitted along with the measured value
- with a plugged in display, the bar graph assumes the value selected on error (min., max. or hold – the last measured value is kept) and flashes.
- The actual error code can be read in V2H0, the last error code in V2H1.

Errors

When the Deltabar S detects a warning:

- An error code is transmitted along with the measured value: the Deltabar S continues measuring.
- The actual error code can be read in V2H0, the last error code in V2H1.

Warnings

If several errors occur simultaneously, then they are displayed in sequence corresponding to the priority of the error.

Error codes in V2H0 and V2H1

Code	Type	Cause and Remedy	Priority
E 101	Error	Sensor Checksum Error Error reading checksums from the EEPROM of the sensor. – Checksum incorrect, transmission error during read process due to effects of EMC (larger than specified in chapter 10, Technical Data). <i>Block EMC effects.</i> – EEPROM of the sensor defective. <i>Replace sensor.</i>	3
E 103	Error	Initialisation active – The electronics are initialised after the device is connected. <i>Wait for end of initialisation process.</i>	2
E 104	Warning	Sensor calibration – Values in V7H4 and V7H5 (Low Sensor Cal and High Sensor Cal) are too close together, e.g. after sensor recalibration. <i>Reset system (Code 2509), recalibrate sensor.</i>	23
E 106	Error	Download active (Commuwin II) – <i>Wait for end of download.</i>	10
E 110	Error	Checksum error – During a write process (e.g. when display indicates "E 103") the power supply is interrupted. <i>Restore the power supply. Reset (Code 5140) if necessary.</i> – EMC effects (larger than specified in chapter 10, Technical Data). <i>Block EMC effects.</i> – Main electronics defective. <i>Replace electronics.</i>	1
E 111	Error	No connection to EEPROM of the sensor – Cable connections from sensor electronics via main electronics to display (internal bus) interrupted or sensor electronics defective. <i>Check plug to sensor.</i> <i>Check cable connection.</i> <i>Replace sensor.</i>	4
E 113	Error	Measuring errors during pressure and temperature measurement Incorrect transfer of analogue signals from sensor to main electronics. – Cable connection between sensor and main electronics interrupted. <i>Check cable connection.</i> – Main electronics defective. <i>Replace electronics.</i> – Sensor electronics defective. <i>Replace sensor.</i>	6
E 114	Error	Measuring error during temperature measurement. Difference between temperature calculated in sensor and measured temperature is greater than 50 K. – Cable connection between sensor and main electronics interrupted. <i>Check cable connection.</i> – Sensor electronics defective. <i>Replace sensor.</i>	7

**Error codes
in V2H0 and V2H1
(continuation)**

Code	Type	Cause and Remedy	Priority
E 115	Error	Sensor overpressure plus side – Overpressure present. <i>Reduce pressure until message disappears.</i> – Cable connection between sensor and main electronics interrupted. <i>Check cable connection.</i> – Sensor defective. <i>Replace sensor.</i>	8
E 116	Error	Download error (PC → Transmitter) – During the download, the data is not being correctly transferred to the processor, e.g. due to an open cable connection, voltage peaks (ripple) on supply voltage, EMC effects. <i>Check the cable connection between PC and transmitter.</i> <i>Reset system (Code 5140), restart download.</i>	11
E 118	Error	Calibration error Editing limits ¹⁾ or maximum turn down exceeded, e.g. due to inappropriate download. – <i>System reset (Code 5140). Repeat download.</i>	15
E 120	Error	Sensor overpressure minus side – Pressure too low. <i>Increase pressure until message disappears.</i> – Cable connection between sensor and main electronics interrupted. <i>Check cable connection.</i> – Sensor defective. <i>Replace sensor.</i>	9
E 602	Warning	Linearisation curve does not increase or decrease monotonically. – Value pairs for the linearisation curve entered incorrectly. <i>Check Level Manual for plausibility. (E.g. does the volume increase with the level?) If necessary, carry out linearisation again or re-enter the value pairs, see chapter 6.4 Linearisation.</i>	14
E 604	Warning	Linearisation curve contains less than 2 value pairs. – <i>Check manual level. If necessary, carry out linearisation again or add more value pairs, see chapter 6.4 Linearisation.</i>	13
E 605	Error	No linearisation curve saved – Linearisation curve not activated, although the "Manual Level" operating mode was selected. <i>After entering the value pairs for the linearisation curve, activate the Level Manual using the V3H6 (manual level) matrix field.</i> Note: The message also appears, if, during entry, the value pairs of the "Level manual" are selected.	12
E 613	Warning	Current simulation active – Simulation is switched on using V7H1, i.e. the transmitter is not currently measuring. <i>Switch off simulation.</i>	22
E 620	Warning	Signal current is outside range – The current is outside the permitted range 3.8...20.5 mA or 4.0...20.5 mA, i.e. the output current does not fit the measured value. – The applied pressure is too great or too small. – The calibration values for "Set 4 mA Value" (V0H1) and "Set 20 mA Value" (V0H2) are incorrect. <i>Correct calibration values for V0H1 and V0H2.</i>	23
E 670 ²⁾	Warning	4 mA value was not transferred – The 20 mA value is outside the editing limits ¹⁾ . As the span remains constant during a change to the 4 mA value, the 20 mA value shifts with the 4 mA value. This warning only appears when calibrating with reference pressure using the Z- and Z+ keys. <i>Carry out the calibration again. The 20 mA value must be within these editing limits. If necessary, set the 20 mA value to a smaller value. After this, first calibrate the 4 mA value and then the 20 mA.</i>	16

1) The editing limits are described in chapter 8.4.

2) These error codes only appear on the on-site display.

Code	Type	Cause and Remedy	Priority	Error codes in V2H0 and V2H1 (continuation)
E 672 ²⁾	Warning	<p>Editing limit ¹⁾ for 4 mA value reached.</p> <ul style="list-style-type: none"> - Lower or upper editing level reached for 4 mA value. This warning appears when calibrating the 4 mA value without a reference pressure using the Z+ or Z- keys. The value is not accepted. <p><i>Carry out the calibration again and make sure that the lower/upper editing limits for the 4 mA value are not undershot or exceeded.</i></p>	17	
E 673 ²⁾	Warning	<p>Editing limit ¹⁾ for 20 mA value reached.</p> <ul style="list-style-type: none"> - Lower or upper editing level reached for 20 mA value. This warning appears when calibrating the 20 mA value without a reference pressure using the S+ or S- keys. The value is not accepted. <p><i>Carry out the calibration again and make sure that the lower/upper editing limits for the 20 mA value are not undershot or exceeded.</i></p>	18	
E 674 ²⁾	Warning	<p>Calibration error: turn down too big.</p> <ul style="list-style-type: none"> - The maximum possible turn down was exceeded. This warning appears during a calibration using the keys of the on-site operating terminal. <p>The value is not accepted.</p> <p><i>Carry out calibration again. The pressure value for the calibration of the 20 mA value may not be too close to 4 mA value.</i></p>	19	
E 675 ²⁾	Warning	<p>Current pressure value outside the sensor limits.</p> <ul style="list-style-type: none"> - The currently applied pressure for calibrating the 4 mA or 20 mA values is outside the editing limits (calibration with reference pressure and using the Z+ and Z- or S+ and S- keys). <p>The value is not accepted.</p> <p><i>Carry out calibration again. The currently applied pressure for calibrating the 4 mA and the 20 mA values must be within the editing limits.</i></p>	20	

- 1) The editing limits are described in chapter 8.4.
- 2) These error codes only appear on the on-site display.

8.2 Current simulation

If functions or specific responses of devices are checked, then a signal current can be simulated independent of the acting system pressure.

The current value is settable within the limits of 3.6 mA and 22 mA using the "Simulate Current" parameter (V7H2).

#	Matrix	Path through the menus	Entry
Main group: additional functions			
1	V7H1	► Simulation	ON
2	V7H2	► Simulated current	e.g. 22 mA

8.3 Reset

By entering a code, the entries in the matrix are reset partially or completely to factory settings.

#	Matrix	Path through the menus	Entry
Main group: transmitter info			
1	V2H9	► Factory setting	e.g. 2380

The Deltabar S differentiates between different reset codes with different effects. To find out which parameters are reset with the 5140, 2380 and 731 reset codes, refer to the table on page 59.

Other reset codes have the following effects:

- Device warm start = 62
- 2509: This reset sets the lower and upper sensor calibration limits and the zero correction value to the factory setting. I. e.:
 - Low Sensor Trim = Low Sensor Limit (V7H4 = V7H6),
 - High Sensor Trim = High Sensor Limit (V7H5 = V7H7).
 - Zero Correction Value (V9H6) = 0.0

Reset Codes		H0	H1	H2	H3	H4	H5	H6	H7	H8	H9
5140 2380 731	V0	Measured value	Set 4 mA value 0.0 0.0 0.0	Set 20 mA value = V7H7 = V7H7 = V7H7	4 mA value autom.	20 mA value autom.	Set bias pressure 0.0 0.0 0.0	Bias pressure autom. 0.0 0.0 0.0	Set output damp. [s] 0.0 0.0 0.0	Alarm mode max. max. max.	Select pressure unit bar
		V1									
5140 2380 731	V2	Diagnostic code 0 0 0	Last Diagnostic code 0 0 0	Software no.	Peak hold P Min =V7H8 ¹⁾ =V7H8 ¹⁾	Peak hold P Max =V7H8 ¹⁾ =V7H8 ¹⁾	Int. counter high 0 0	Sensor temperat.	Peak hold T Min =V2H6 ²⁾ =V2H6 ²⁾	Peak hold T Max =V2H6 ²⁾ =V2H6 ²⁾	Default values
5140 2380 731	V3	Operation mode 1(pressure)	Display at 4 mA ³⁾ 0.0% 0.0% 0.0%	Display at 20 mA ³⁾ 100.0% 100.0% 100.0%	Unit after Lin. ³⁾ %	Density factor ⁴⁾ 1.0 1.0 1.0	Creep flow suppr. % ⁵⁾ 0.0% 0.0% 0.0%	Manual level delete	Line no. 1	Input Level 9999.0%	Input volume 9999.0%
	V4										
5140 2380 731	V5	Counter 0%	Display selector Flow	Totaliser op. mode Off	Convers. factor 1.0	Counter unit %					
	V6										
5140 2380 731	V7	Current [mA]	Simulation Off	Set simulation current	Min. current 4 mA Off Off Off	Low Sensor Trim = V7H6 = V7H6	High Sensor Trim = V7H7 = V7H7	Low sensor limit	High sensor limit	Sensor pressure	Temperat. unit °C
5140 2380 731	V8										
5140 2380 731	V9					Max. alarm current 22.0	Zero correction 0.0	Zero correction value 0.0	Unbiased pressure = V7H8 ¹⁾ = V7H8 ¹⁾	Biased pressure = V7H8 ¹⁾ = V7H8 ¹⁾	Security locking 130
5140 2380 731	VA	Set tag number delete delete	Set user text delete delete	HART serial number	Serial number sensor	Process conn. P+ special	Process-conn. P- special	Gasket special	Process diaphragm special	Fill liquid special	

- 1) After a reset, field V2H3, V2H4, V9H7 and V9H8 show the applied pressure.
- 2) After a reset, fields V2H7 and V2H8 show the measured temperature.
- 3) Fields V3H1, V3H2 and V3H3 are not displayed in "Pressure" mode.
- 4) Field V3H4 (Density Factor) is displayed in the "Level lin", "Level cyl. linear" and "Level manual" modes.
- 5) Field V3H5 (Creepage %) is only shown in the "Square Root" (flow rate) mode.

8.4 Editing limits

To avoid incorrect device functioning because of excessively large or excessively small values, for some parameters there is a minimum and maximum permissible input value (editing limits). The set measuring range must be within these editing limits. An attempt to exceed or undershoot these editing limits generates an error message (refer to chapter 8.1 Diagnosis of errors and warnings).

The following parameters are checked to make sure they are within the editing limits:

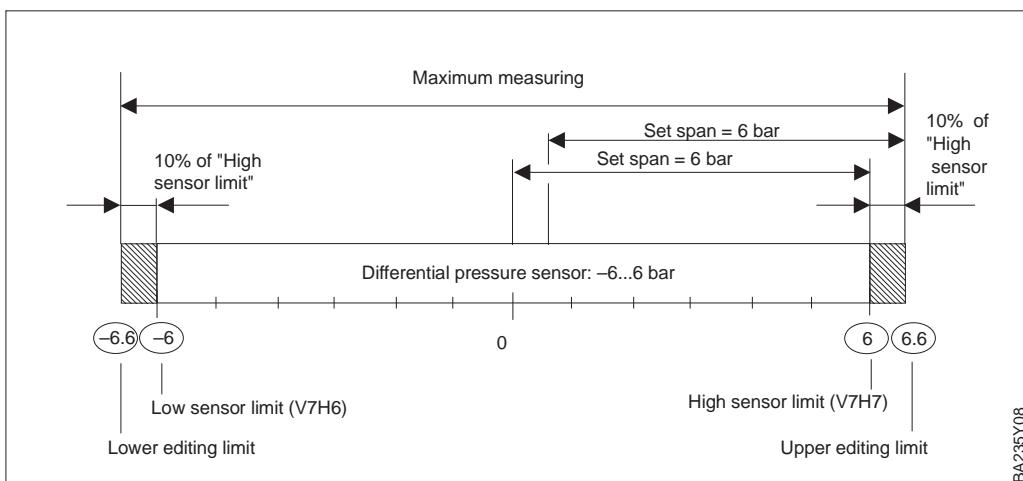
- Set 4 mA Value (V0H1)
- Set 20 mA Value (V0H2)
- Set 4 mA Value Automatically (V0H3)
- Set 20 mA Value Automatically (V0H4)
- Set Bias Pressure (V0H5)
- Bias Pressure Automatically (V0H6)

Sensor range	Low sensor limit (V7H6)	High sensor limit (V7H7)	Lower editing limit	Upper editing limit	Smallest span
Silicon sensor PMD 25 K					
-100...100 mbar	-100 mbar	100 mbar	-110 mbar	110 mbar	2 mbar
-500...500 mbar	-500 mbar	500 mbar	-550 mbar	550 mbar	10 mbar
-3...3 bar	-3 bar	3 bar	-3.3 bar	3.3 bar	0.06 bar
-16...16 bar	-16 bar	16 bar	-17.6 bar	17.6 bar	0.32 bar

The table below lists the editing limits and the smallest span which you can set:

Editing limits are calculated as follows

- Lower editing limit =
"Low Sensor Limit" (V7H6) – 10% of "High Sensor Limit" (V7H7)
- Upper editing limit =
"High Sensor Limit" (V7H6) + 10% of "High Sensor Limit" (V7H7)



Example of editing limits for a differential pressure sensor
-6...+6 bar

Note!

If a reversal of action from the current output to the measured pressure is required (inverted output), i.e. the 4 mA calibration value corresponds to the upper range-value and the 20 mA calibration value corresponds to the lower range-value, then the calibration should be carried out as follows:

#	Matrix	Path through the menus	Entry
Main group: Basic setting			
1	Enter value for upper range-value	V0H2 ► Sets 20 mA	e.g. -1bar Confirm E
2	Enter known pressure for lower range-value	V0H1 ► Sets 4 mA	e.g. 1 bar Confirm E
3	Enter known pressure for upper range-value	V0H2 ► Sets 20 mA	e.g. 0 bar Confirm E



Note!

There are also editing limits for the "Low Sensor Trim" (V7H4), "High Sensor Trim" (V7H5) and "Zero Correction" (V9H5) parameters. For the parameters, the editing limits are defined by the sensor limits and the applied pressure.

Editing limits for zero correction and sensor calibration

To carry out a sensor calibration or a zero correction, the device must have a reference pressure (Refer to chapter 6.1, Section on "Zero Correction" and chapter 9 "Sensor Calibration"). Enter a value assigned to the applied pressure using the relevant "Low Sensor Trim" (V7H4), "High Sensor Trim" (V7H5) or "Zero Correction Value" (V9H5) parameters.

- Calculation of the value for the lower editing limit of V7H4, V7H5 and V9H5:
"Sensor Pressure" (V7H8) – 10% of the sensor end value
- Calculation of the value for the upper editing limit of V7H4, V7H5 and V9H5:
"Sensor Pressure" (V7H8) + 10% of the sensor end value

The "Sensor Pressure" parameter (V7H8) shows the applied pressure on the device.

#	Example:
1	Sensor: -3...3 bar (Sensor end value = 3 bar) applied pressure = "Sensor Pressure" (V7H8) = 0.1 bar (e.g. depending on position)
2	The applied pressure (V7H8) can be assigned to a value between the upper and lower editing limits using the "Zero Correction" (V9H5) parameter. In this example values from -0.2 bar to 0.4 bar. Value for lower editing limit, V9H5 = "Sensor Pressure" – 10% of sensor end value 0.1 bar – 0.1 • 3 bar = 0.1 bar – 0.3 bar = -0.2 bar Value for upper editing limit, V9H5 = "Sensor Pressure" + 10% of sensor end value 0.1 bar + 0.1 • 3 bar = 0.1 bar + 0.3 bar = 0.4 bar

9 Maintenance and Repair

9.1 Repair

If the Deltabar S must be sent to Endress+Hauser for repair, then a note should be enclosed containing the following information:

- An exact description of the application.
- The chemical and physical characteristics of the product.
- A brief description of the error.

Before sending in the Deltabar S to Endress+Hauser for repair, please take the following protective measures:

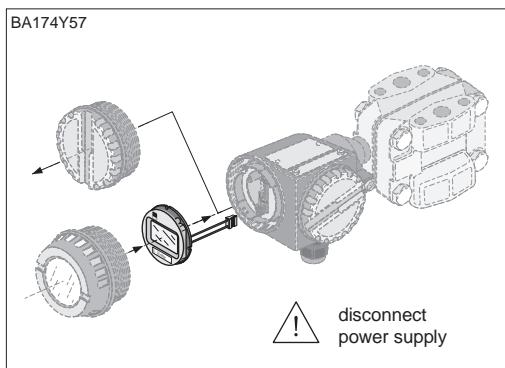
- Remove all traces of product.
This is particularly important if the product is dangerous to health, i.e. corrosive, poisonous, carcinogenic, radioactive, etc.
- We do request that no device should be returned to us without all dangerous material being completely removed first as it can, e.g. penetrate into fissures or diffuse through plastic.



Caution!

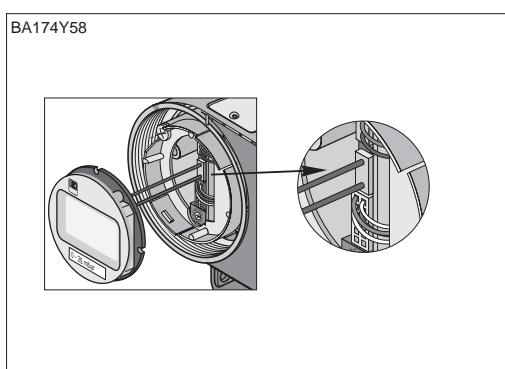
Devices with certificates of conformity or design approval must be sent in for repair as complete units only.

9.2 Mounting the display

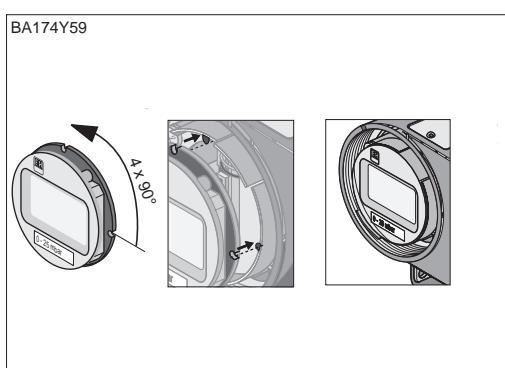


- Switch off power supply.
- Open the cover to the display compartment (use a cover with sight glass after mounting the display).

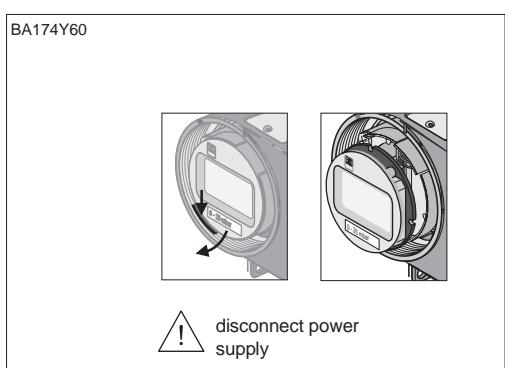
Mounting the display



- Insert the plug of the display in the centre jack. Note the coding of the plug and jack.



- Attach display.
The display can be rotated through 90°.
- Screw down the cover.



- Switch off power supply.
- Open the cover to the display compartment.
- Press down the latch at the front.
- Tilt the display forward and remove.
- Remove plug.
- Screw down the cover.

Removing the display

9.3 Exchanging the sensor module and electronics



Warning!



Caution!

Warning!

Only specially trained personnel or E+H Service is allowed to replace the sensor module and electronics.

Caution!

The electronic module is an electronic component. Electrostatic discharge can affect the operation of the device or cause damage to its electronic components. Contact should be made with a grounded object before handling the electronic module. Switch off power supply.

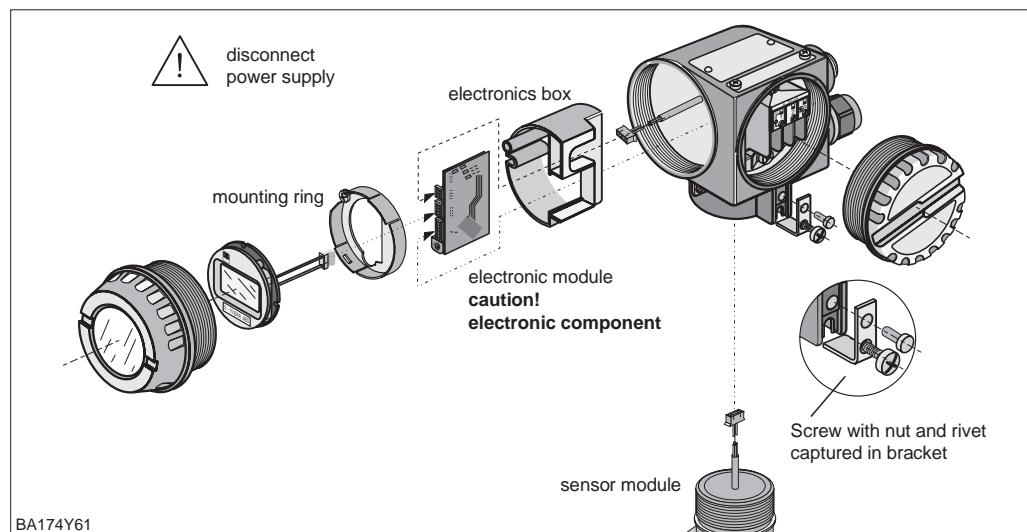
Changing the electronics

Removal

- Open the cover to the display compartment.
- Remove the display.
- Remove the plug from the electronic module.
- Unscrew the mounting ring and remove.
- Remove the electronics module.

Mounting

- Insert the electronic module.
- Fix the mounting ring.
- Plug in the connectors, noting size and coding.
- Attach display or cover and screw down the cover to the display compartment.



Changing sensor module

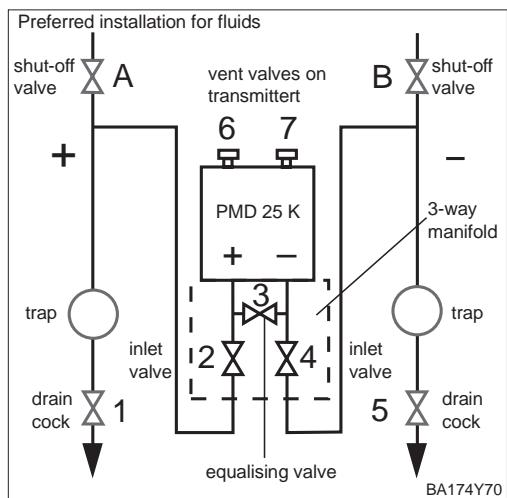
Removal

- Remove the complete electronics from the housing.
- Position the bracket and smooth face on the sensor module parallel to each other. Remove the stud and lift out the bracket. When unscrewing the sensor module, carefully rotate the cable with it.
- For version with oval flanges, unscrew retaining bolts and remove complete sensor module.

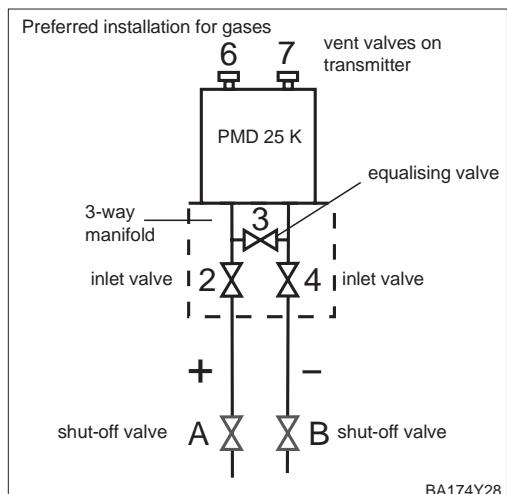
Mounting

- If appropriate, reassemble the oval flanges around the new sensor cell.
- Insert the cable with plug into the display compartment.
- Screw in the sensor module right to the stop, taking care to turn the cable with it.
- To ensure that the Deltabar S can be fully turned when mounted, turn the unit in the other direction by one complete turn.
- Position the bracket and smooth face parallel to the sensor module.
- Secure the bracket with the stud and screw.
- Mount the electronics and insert the plug, noting size and coding.

9.4 Exchanging the transmitter



#	Valve	Significance
1	Close A and B	Close shut-off valves
2	Close 4	Close negativ side
3	Open 3	Connect positive and negative side
4	Close 2	Shut-off transmitter to positive side
5	Exchange transmitter	
6	Commission new transmitter, see chapter 4	



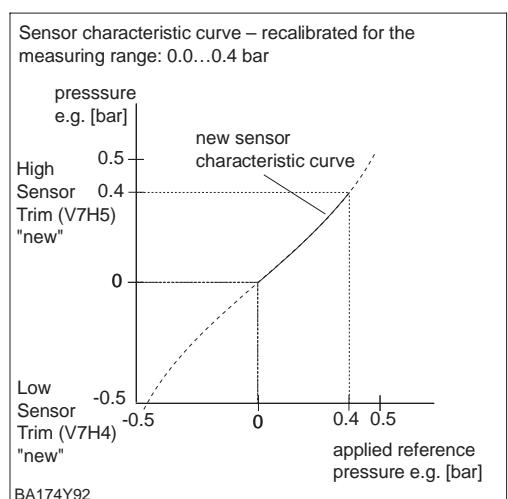
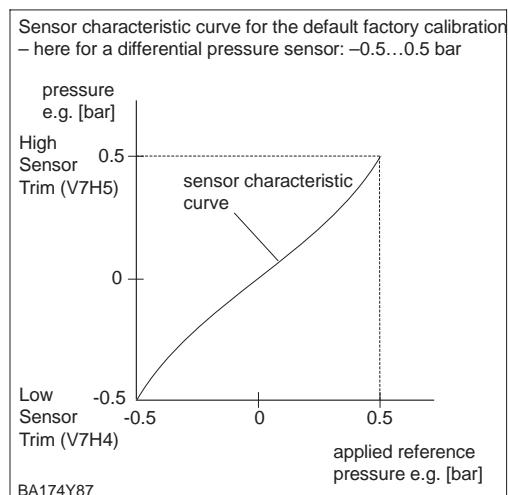
9.5 Recalibration

If you want to fit the pressure transmitter with a diaphragm seal you can recalibrate the sensor using the "Low Sensor Trim" (V7H4) and "High Sensor Trim" (V7H5) parameters.

The highest measurement accuracy is obtained when the value for the "Low Sensor Trim" (V7H4) parameter corresponds to the 4 mA calibration value (V0H1/V0H3) and the value for the "High Sensor Trim" (V7H5) parameter to the 20 mA calibration value (V0H2/V0H4).

There must be a known reference pressure when setting a new lower or upper sensor characteristic curve value. The more accurate the reference pressure is during recalibration, the higher the accuracy of the pressure transmitter will be later. A new value is assigned to the applied pressure using the "Low Sensor Trim" (V7H4) and "High Sensor Trim" (V7H5) parameters.

#	Matrix	Path through the menus	Entry
1		A device with a sensor: -0.5...0.5 bar must be recalibrated for the 0.0...0.4 bar range.	
Main group: Additional functions			
2		Reference pressure of 0.0 bar for "Low Sensor Trim" (V7H4) value.	
3		The value 0.0 is assigned to the applied pressure.	V7H4 ► Low Sensor Trim 0.0 bar Confirm E
4		Reference pressure for "High Sensor Trim" (V7H5) value = 0.4 bar.	
5		The value 0.4 is assigned to the applied pressure.	V7H5 ► High Sensor Trim 0.4 bar Confirm E
6		The sensor is now calibrated for 0.0...0.4 bar. The "Low Sensor Trim" and "High Sensor Trim" parameters indicate: Low Sensor Trim = 0.0 bar High Sensor Trim = 0.4 bar	



Note!

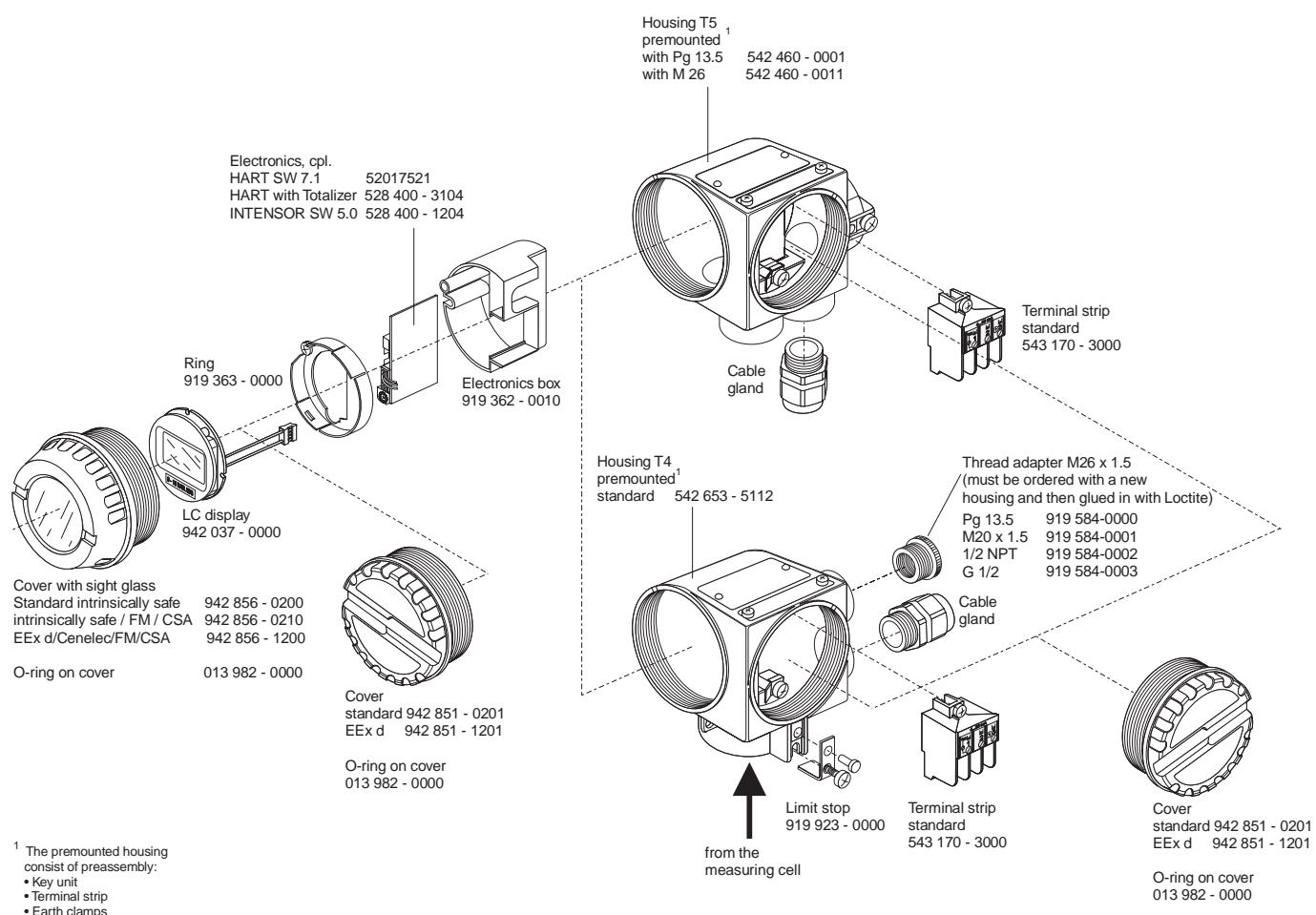
- By entering the reset code "2509" in the V2H9 matrix field, you return the following parameters to the factory setting:
 - Low Sensor Trim = Low Sensor Limit (V7H4 = V7H6),
 - High Sensor Trim = High Sensor Limit (V7H5 = V7H7),
 - Zero Correction Value (V9H6) = 0.0
- When the "Low Sensor Trim" (V7H4) and "High Sensor Trim" (V7H5) values are too close together, the device outputs the error message "E 104".

9.6 Replacement parts

The diagram on the next page shows all replacement parts, together with their order numbers, which can be ordered from Endress+Hauser.

When ordering replacement parts, please note the following:

- If parts given in the order code are to be replaced, then it must be ensured that the order code (device designation) on the nameplate is still valid.
- If the device designation on the nameplate has changed then a modified nameplate must also be ordered. The information about the new device must then be entered on the modified nameplate. This must then be attached to the housing of the Deltabar S.
- It is not possible to convert a standard device into an Ex device by replacing its parts.



Note!

Each spare part comes with exchange instructions. For more information on service and spare parts contact the Service Department at Endress+Hauser.



Note!

10 Technical Data

General Information

Manufacturer	Endress+Hauser
Instrument	Differential pressure transmitter
Designation	Deltabar S PMD 25 K
Technical Documentation	BA 235P/00/en
Version	05.07
Technical data	DIN 19259

Application

The device is used for the measurement of flow in gases, vapours and liquids; for the measurement of level in liquids as well as for the measurement of differential pressure in gases, vapours and liquids

Operation and System Design

Measuring principle	piezoresistive with metallic sensor
With 4...20 mA current output	Deltabar S and power supply Operation using four keys on the device and a plug-in display module

Input

Measured variables	Differential pressure for deriving flowrate (volumetric or mass flow), level, mass or volume
--------------------	--

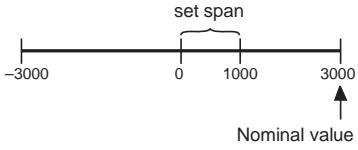
Measuring range

Nominal value Silicon sensor (URL) PMD 25 K [mbar]	Measurement limits		Recommended span		System pressure PN [bar]	Overload		Sensor Fill fluid
	Lower (LRL) [mbar]	Upper (URL) [mbar]	Minimum [mbar]	Maximum [mbar]		One-sided	Two-sided	
100	-100	100	5	100	250	PN	1.5 x PN	Silicone oil
500	-500	500	25	500	250	PN	1.5 x PN	Silicone oil
3000	-3000	3000	150	3000	250	PN	1.5 x PN	Silicone oil
16000	-16000	16000	800	16000	250	PN	1.5 x PN	Silicone oil

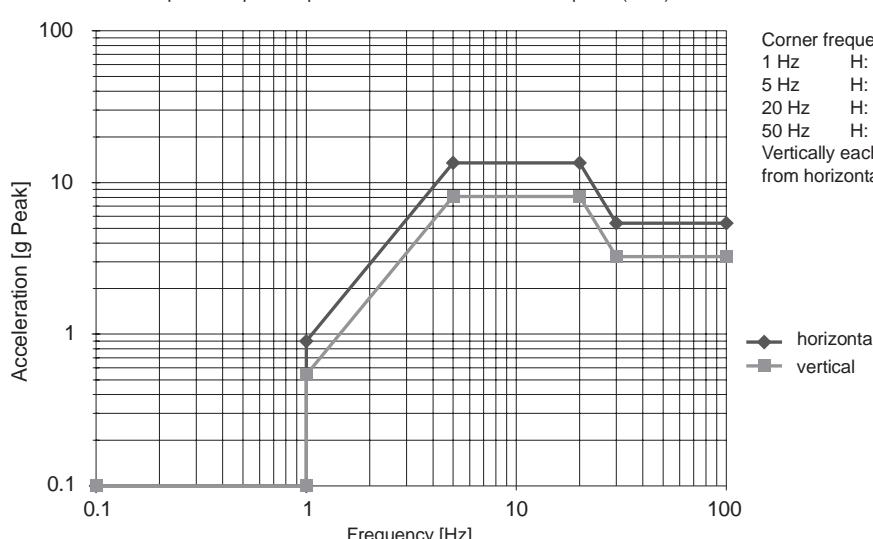
Min. system pressure	p_{abs} larger than 1 mbar for all sensors and measuring ranges
----------------------	---

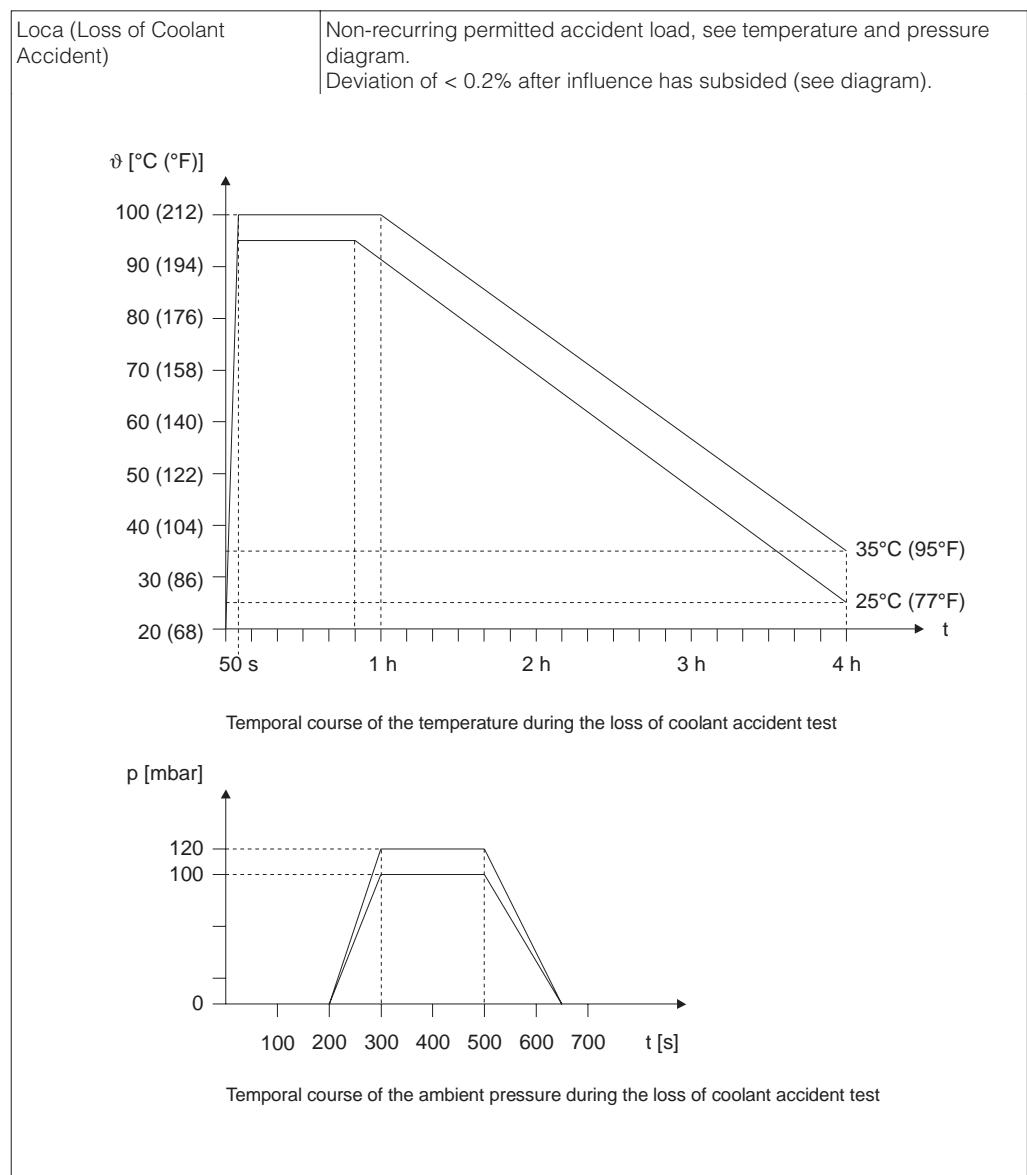
Output

4...20 mA	Output signal	4...20 mA, under-run 3.8 mA (4 mA adjustable), over-run 21...22.5 mA
Load diagram		
	R/Ω	I _{max} 21...22.5 mA
	1560	
	1000	
	500	
	0	
	11.5	
	20	
	30	
	45 U/V	
Signal on alarm		Standard: ≥ 21.5 mA Options: max: settling in the range of 21...22.5 mA continue: last measured value held min: ≤ 3.6 mA
Resolution		1 μA
Damping (Integration time)		0...16 s via rotary switch
Adjusting range		freely adjustable within the limits of the lower range-value and the upper range-value

Accuracy	Reference conditions DIN IEC 60770 $T_U = +25^\circ\text{C}$ ($+77^\circ\text{F}$) Accuracy data adopted after entering "Low Sensor Trim" and "High Sensor Trim" after lower range-value and upper range-value. (measuring range based on zero point)				
Terminology:					
Turn-down (TD) = Nominal value / set span	Linearity including hysteresis and repeatability on the limit point method to IEC 60770 to TD 10:1: $\pm 0.1\%$ of the set span for TD 10:1 to 20:1: $\pm 0.1\%$ span x [nominal value/(set span x 10)]				
	Long-term drift 0.1% of nominal value/year, 0.25% of nominal value/5 years				
Example: Nominal value = 3000 mbar Set span = 1000 mbar TD = 3:1 Span (ME) = 100 mbar	Effect of process pressure on zero (on span) Values in percent of nominal value 100 mbar, 500 mbar, 3 bar, 16 bar				
Root values For root characteristic curves: The accuracy specifications of the Deltabar S are reduced by a factor of $\frac{1}{2}$ when calculating flowrates.	Metal sensor <table border="1"><thead><tr><th>Nom. Value</th><th>Deviation</th></tr></thead><tbody><tr><td>100 mbar, 500 mbar, 3 bar, 16 bar</td><td>0.2 (0.2)%/100 bar</td></tr></tbody></table>	Nom. Value	Deviation	100 mbar, 500 mbar, 3 bar, 16 bar	0.2 (0.2)%/100 bar
Nom. Value	Deviation				
100 mbar, 500 mbar, 3 bar, 16 bar	0.2 (0.2)%/100 bar				
	Temperature hysteresis $< 0.1\%$ of the sensor nominal value				
	$T_{63\%}(\tau)$ 390 ms				
	Thermal effects ($0.2\% \times \text{TD} + 0.2\%$) of set span				
	Response under irradiation no influence on the output signal at effect of a cumulative total dose of 10 Gy				
	Vacuum resistance to 1 mbar _{abs}				
	Vibration load type-tested as per KTA 3505 and IEEE standard 323/344				
	Seismic construction no deviation of the output signal at maximum twice-repeated effect of a mechanical load as per diagram				

Required response spectrum of safe shutdown earthquake (SSE)



**Application conditions****Installation conditions**

Position for calibration	vertical on an oval flange
Orientation	as required, orientation-dependent zero shift can be fully corrected, with no effect on span

Process conditions

Product temperature range in process	on the measuring diaphragm: -40...+120 $^{\circ}\text{C}$ (-40...+248 $^{\circ}\text{F}$)
process pressure	corresponds to permissible overload, see page 68

Ambient conditions

Ambient temperature	-20...+85 $^{\circ}\text{C}$ (-4....+158 $^{\circ}\text{F}$)
Storage temperature	-40...+85 $^{\circ}\text{C}$ (-40...+185 $^{\circ}\text{F}$)
Ingress Protection	IP 65
Electromagnetic compatibility	Interference emission to EN 61326, electrical equipment class B; Interference immunity to EN 61326; Annex A (industrial) and NAMUR directive EMC (NE 21); Interference immunity to EN 61000-4-3: 30 V/m.

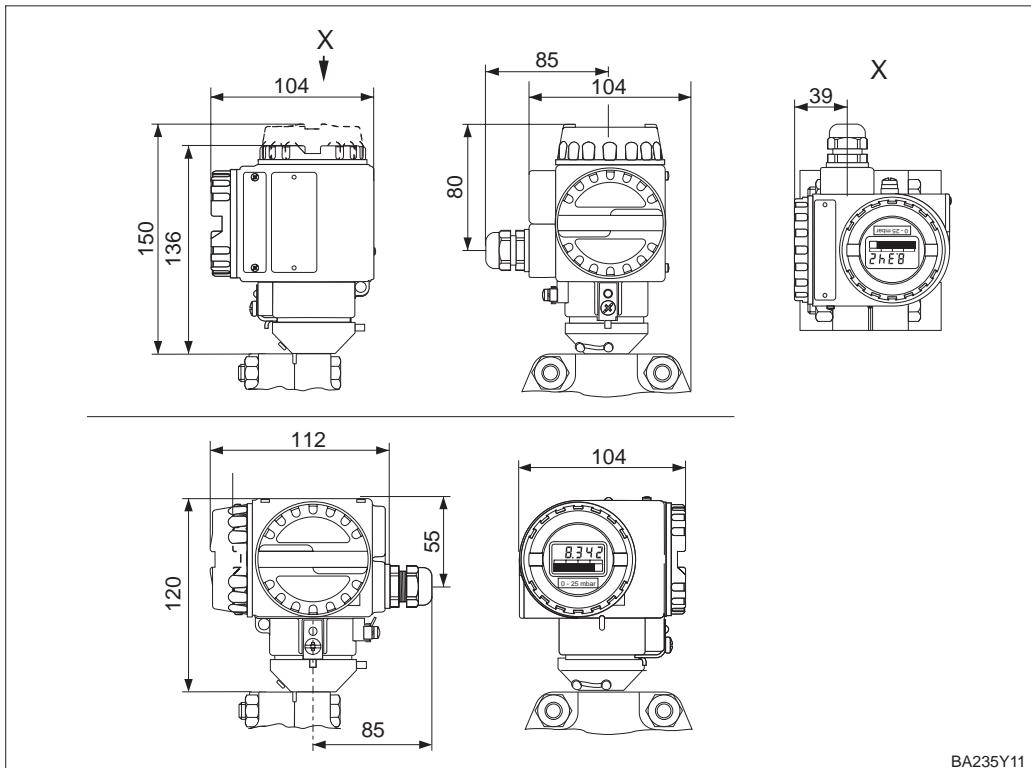
Mechanical construction	Design	
	Housing	Housing T4 (display on side) or T5 (display on top). Housing can be rotated up to 270°. Optional electrical connection via cable gland or M 20x1.5, G 1/2, 1/2 NPT thread or cable connection Harting Han7D plug Terminal connection for wire cross section: 0,5...2,5 mm ² (AWG 20...13)
Materials		
	Housing	Cast aluminium housing with protective polyester-based powder coating RAL 5012 (blue), cover RAL 7035 (grey), seawater spray test DIN 50021 (504 h) passed
	Nameplate	AISI 304 (1.4301)
	Process connections	AISI 316L (1.4435)
	Process diaphragm	Alloy C276 (2.4819)
	Seal sensor	FKM (Viton)
	O-ring for cover seal	NBR
Display and Operating Interface	Display and operating module	
	Display (optional)	Plug-in display module with four-character pressure display and analogue display (bar graph) of current with 28 segments
	Operation	Via four keys Z-, Z+, S-, S+
Power supply	Power voltage	11.5...45 V DC
	Residual ripple	No effect for 4...20 mA signal up to 5% residual ripple within permissible range
Certificates and Approvals	CE Mark	By attaching the CE Mark, Endress+Hauser confirms that the instrument fulfils all the requirements of the relevant EC directives.

Dimensions Deltabar S**Conversion factors**

1 mm = 0.039 in

1 in = 25.4 mm

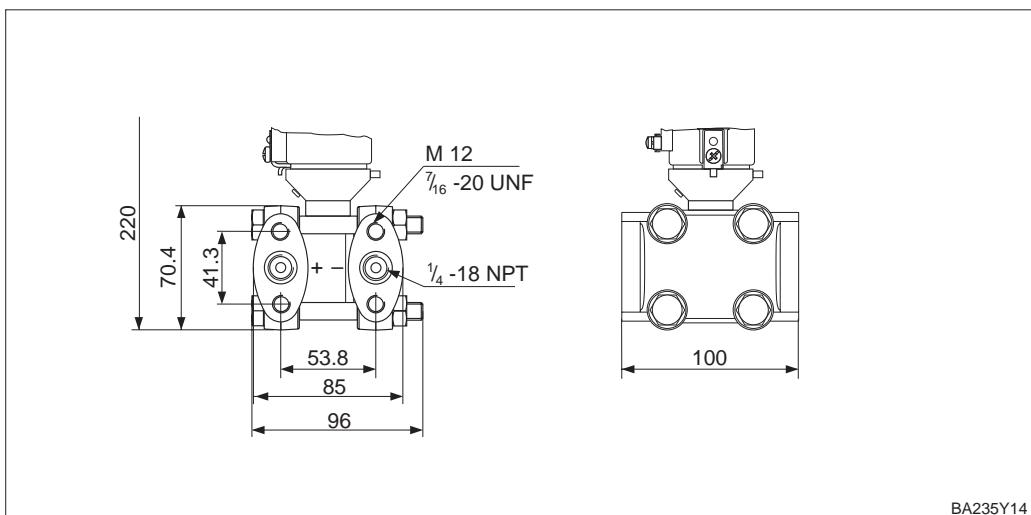
Dimensions are in mm.



BA235Y11

*Figure 10.1
Deltabar S
housing versions
above: housing T5
(display on top)
below: housing T4
(display on side)*

*Figure 10.2
Deltabar S PMD 25 K
optional with:
– Oval flange with M 12
to DIN 19213 and
1/4-18 NPT connection
– Oval flange with 7/16-20 UNF
mounting pin and 1/4-18 NPT
connection*



BA235Y14

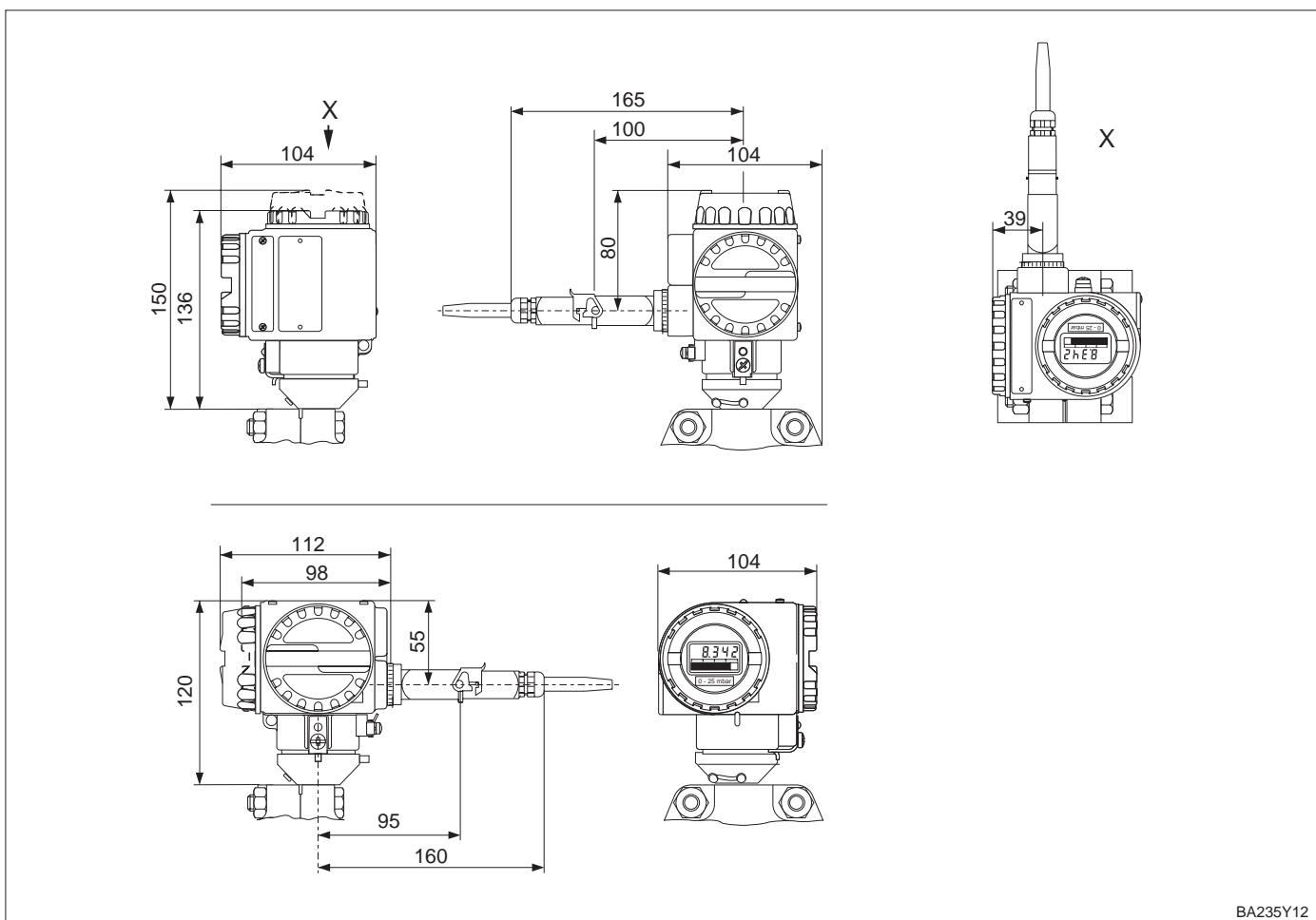


Figure 10.3
Han7D plug
housing versions
above: housing T5
(display on top)
below: housing T4
(display on side)

Conversion factors
1 mm = 0.039 in
1 in = 25.4 mm
Dimensions are in mm.

11 Operating Matrix

11.1 Matrix Commuwin II (Software version 7.1)

	H0	H1	H2	H3	H4	H5	H6	H7	H8	H9
V0 Basic calibration	Measured value	Set 4 mA value	Set 20 mA value	4 mA value automatic	20 mA value automatic	Set bias pressure	Bias pressure autom.	Set output damping	Alarm mode	Select pressure unit
V1										
V2 Transmitter information	Diagnostic code	Last Diagnostic code	Software No.	Peak hold P Min	Peak hold P Max	Int. counter high	Sensor temperat.	Peak hold T Min	Peak hold T Max	Default value
V3 Linearisation	Op. mode pressure: 1 Sq. root: 2 Level: 3 Cyl. hor.: 4 Manual: 5 Press.% : 6	Display at 4 mA ¹⁾	Display at 20 mA ¹⁾	Unit after linearisation ¹⁾	Density factor ²⁾	Creep flow suppr. ³⁾	Clear manuel level	Line No. (1...21)	Input level	Set volume
V4										
V5 Totalizer	Counter	Display selector	Totalizer op. mode	Convers. factor	Counter unit					
V6										
V7 Additional functions	Current	Simulation	Set simulation current	Min. current min. 4 mA	Low sensor trim	High sensor trim	Low sensor limit	High sensor limit	Sensor pressure (P)	Temperat. unit
V8										
V9 Service					Max. alarm current	Zero correction	Zero correction value	Unbiased pressure	Biased pressure	Security locking ⁴⁾
VA User information	Set tag number	Set user text	HART serial number	Serial number sensor	Process connection P+	Process connection P-	Gasket	Process diaphragm	Fill liquid	

Display field

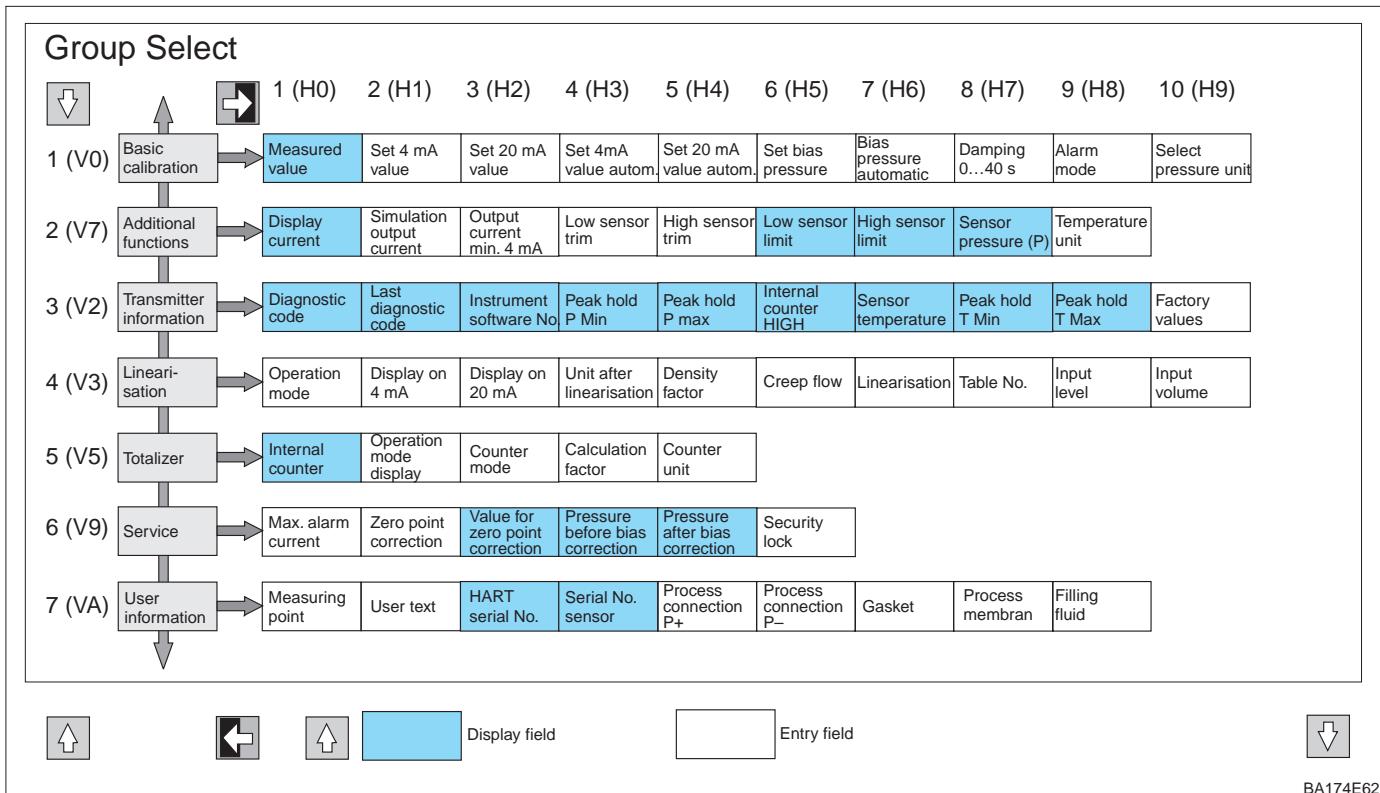
- 1) Not in "Pressure" mode.
- 2) Only in the "Level linear", "Level cyl. linear" and "Level curve" operating modes.
- 3) Only in the "Square root" mode (flow rate).
- 4) Locking ≠ 130, Unlocking = 130.

When the operating console is interlocked using the +Z and -S keys, the matrix field indicates 9999.

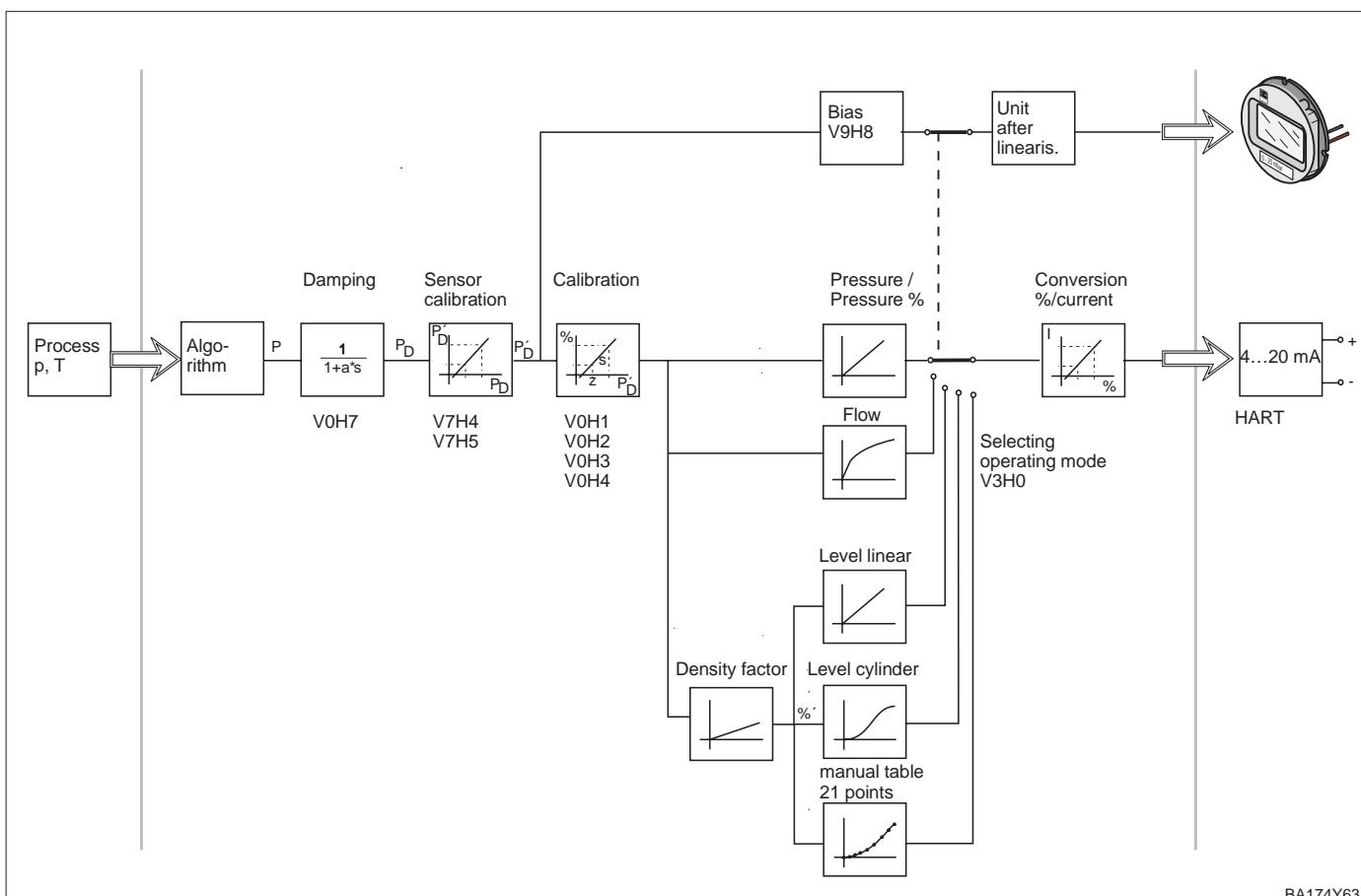
This matrix provides a summary of all factory settings. You can also enter your own values here.

	H0	H1	H2	H3	H4	H5	H6	H7	H8	H9
V0	0	V7H7	—	—	0	—	0	max.	1 (bar)	
V1										
V2	0	0	xxxx	current pressure	current pressure	0	current temperature	current temperature	current temperature	0
V3	1 (pressure)									
V4										
V5										
V6										
V7	Off	Off	V7H6	V7H7				current pressure	°C	
V8										
V9			22.0	0.0	0.0	—	—	—	130	
VA	—	—	xxxx	xxxx						

11.2 Matrix HART (Software version 7.0)



11.3 Block diagram



11.4 Description of parameters

Parameter	Description
Measured Value (V0H0)	This parameter indicates the current value measured. The matrix field V0H0 corresponds to the on-site display. For the "Pressure" operating mode, select a pressure unit using the parameter "Select Pressure Unit" (V0H9). The measured value is converted and displayed in the pressure unit you selected. In the "Level" and "Square Root" (flow) modes, the measured variable is displayed in "%" as standard. Use the parameter "Unit after Linearisation" (V3H3) to select a level, volume, weight or flow rate unit. This unit is only for display. The measured variable is not converted to the unit you selected.
Set 4 mA Value ¹⁾ (V0H1)	Enter a pressure value for the 4 mA calibration value (calibration without reference pressure). In on-site operation, this is equivalent to incrementing the value by pressing the +Z key or decrementing the value by pressing the -Z key. Factory Setting: 0.0
Set 20 mA Value ¹⁾ (V0H2)	Enter a pressure value for the 20 mA calibration value (calibration without reference pressure). In on-site operation, this is equivalent to incrementing the value by pressing the +S key or decrementing the value by pressing the -S key. Factory Setting: "High Sensor Limit" (V7H7)
4 mA Value automatic ¹⁾ (V0H3)	If you confirm this parameter, the current pressure value is set as the 4 mA calibration value (Lower range-value) (calibration with reference pressure). The value is displayed in parameter "Set 4 mA Value" (V0H1). This is equivalent in on-site operation to pressing +Z and -Z once simultaneously.
20 mA Value automatic ¹⁾ (V0H4)	If you confirm this parameter, the current pressure value is set as the 20 mA calibration value (Upper range-value) (calibration with reference pressure). The value is displayed in parameter "Set 20 mA Value" (V0H2). This is equivalent in on-site operation to pressing +S and -S once simultaneously.
Set Bias Pressure ¹⁾ (V0H5)	If the display indicates process pressure zero not as zero after calibrating the Lower range-value (depending on position), you can correct the display value of the display value to zero (bias pressure) by entering a pressure value. The parameters "Measured Value" (V0H0), "Set 4 mA Value" (V0H1) and "Set 20 mA Value" (V0H2) are corrected by the bias pressure. Factory Setting: 0.0
Bias Pressure automatic ¹⁾ (V0H6)	If you confirm this parameter, the current pressure value is adopted as bias pressure. The value is displayed in the parameter "Set Bias Pressure" (V0H5). This is equivalent in on-site operation to pressing the +Z and +S keys twice simultaneously. Refer to the parameter description "Set Bias Pressure" (V0H5).
Set Output Damping (V0H7)	Damping (integration time) affects the speed at which the output signal and the value indicated respond to a change in pressure. Damping is adjustable from 0 to 40 s. Factory Setting: 0.0
Alarm mode (V0H8)	In the event of an error, the current value is set to the value selected here. The bar graph on the on-site display indicates the current. Options: <ul style="list-style-type: none">- Min. alarm: 3.6 mA- Value hold: last value is on hold.- Max. alarm: 21...22.5 mA. The current value for "Max. alarm" is adjustable via the parameter "Max. alarm current" (V9H4). Refer to chapter 5.1, 6.1 or 7.1, Section "Alarm mode". Factory Setting: Max. alarm (22.0 mA)
Select Pressure Unit (V0H9)	Selects a pressure unit. When you select a new pressure unit, all pressure-related parameters are converted and indicated together with the new pressure unit. Factory Setting: bar
Diagnostic Code (V2H0)	If the pressure transmitter detects an error or a warning, it generates an error code. This parameter displays the current error code. See chapter 8.1 for a description of error codes.
Last Diagnostic (V2H1)	Indicates the last error code. See chapter 8.1 for a description of error codes. Factory Setting: 0

1) The electronics check the input value of this parameter for compliance with editing limits, refer to chapter 8.4.

Parameter	Description	Description of parameters (continuation)
Software No. (V2H2)	Indicates the device and software number. The first two digits represent the device number and digits 3 and 4 the software version. Deltabar S HART with SW 7.1 = 7371	
Peak Hold P Min (V2H3)	Indicates the smallest measured pressure value (maximum pointer). This parameter is reset to the current pressure value when you confirm by pressing the ENTER key.	
Peak Hold P Max (V2H4)	Indicates the largest pressure value measured (maximum pointer). This parameter is reset to the current pressure value when you confirm by pressing the ENTER key.	
Internal Counter High (V2H5)	This counter indicates how often a measured pressure was above the upper sensor limit (V7H7). Maximum value = 255 This parameter is reset to zero when you confirm by pressing the ENTER key.	
Sensor Temperature (V2H6)	Indicates the current temperature measured. The unit for displaying the temperature is selectable using the parameter "Temperature Unit" (V7H9).	
Peak Hold T Min (V2H7)	Indicates the lowest temperature measured (maximum pointer). This parameter is reset to the current temperature value when you confirm by pressing the ENTER key.	
Peak Hold T Max (V2H8)	Indicates the largest temperature measured (maximum pointer). This parameter is reset to the current temperature value when you confirm by pressing the ENTER key.	
Default Values (Reset) (V2H9)	Enters a reset code. Possible reset codes include: 5140, 2380, 731, 62 and 2509. Chapter 8.3 lists the parameters which the reset codes reset to the factory settings.	
Operation Mode (V3H0)	Select the operation mode: – Pressure: for linear pressure measurements. The measured value (V0H0) indicates the pressure in the selected pressure unit (V0H9). Refer to chapter 5. – Pressure %: for linear pressure measurement. The measured value (V0H0) is calculated and displayed in %. Refer to chapter 5. – Square Root *: for flow measurements, e.g. with an orifice plate or a pitot tube. A square root function converts the measured differential pressure to a flow-proportional output signal. Refer to chapter 7. – Level linear *: for level, volume or weight measurements for standing tanks. The level is linear to the measured pressure. Refer to chapter 6. – Level cylindrical horizontal *: for level, volume or weight measurements with cylindrical horizontal tanks. The volume or the weight is not proportional to the level. A linearisation table is integrated. Refer to chapter 6.4. – Level curve *: for precise volume or weight measurement where the volume or weight is not proportional to the level or to the measured pressure, e.g. tanks with conical outlet. Use the parameters "Line No." (V3H7), "Input Level" (V3H8) and "Set Volume" (V3H9) to enter a linearisation table. This linearisation table is used to calculate the output signal. Refer to chapter 6.4. Factory Setting: pressure * In these modes, the measured value (V0H0) factory setting is displayed in %. To obtain a better presentation, use the parameters "Unit after Linearisation" (V3H3) to select a level, volume, weight or flow rate unit. Refer to the parameter description of "Unit after Linearisation" (V3H3).	
Display at 4 mA (V3H1)	Only for operation modes "Pressure%", "Square Root" (flow), "Level linear" and "Level cylindrical horizontal". Enter a value for the measuring point "Min. flow rate" or "Level empty". The value is assigned to the 4 mA calibration point "Set 4 mA" (V0H1). The parameter is displayed as standard in %. To obtain a better presentation, select a different unit using the parameter "Unit after Linearisation" (V3H3). Factory Setting: 0%	
Display at 20 mA (V3H2)	For operation modes "Pressure%", "Square Root" (flow), "Level linear" and "Level cylindrical horizontal". Enter a value for the measuring point "Max. flow rate" or "Level full". The value is assigned to the 20 mA calibration point "Set 20 mA" (V0H2). The parameter is displayed as standard in %. To obtain a better presentation, select a different unit using the parameter "Unit after Linearisation" (V3H3). Factory Setting: 100%	

**Description of parameters
(continuation)**

Parameter	Description
Unit after Linearisation (V3H3)	<p>Only for operation modes "Pressure%", "Square root" (flow), "Level linear", "Level cylindrical horizontal" and "Level curve". Selects a level, volume, weight or flow rate unit. The options depend on the selected operation mode. The unit is only for display. The "Measured Value" (V0H0) is not converted to the selected unit. Example: V0H0 = 55%. After selected the unit "hl", V0H0 indicates 55 hl. (When you want to display the measured value (V0H0) converted into the selected unit, enter the calculated value for the parameters "Display at 4 mA" (V3H1) and "Display at 20 mA" (V3H2).) Factory Setting: %</p>
Density Factor (V3H4)	<p>Only for operation modes "Level linear", "Level cylindrical horizontal" and "Level curve". The Density Factor matches the output value and the "Measured Value" (V0H0) to changes in the density of a liquid measuring medium. The density factor results from the ratio between "new density" and "old density". Refer also to chapter 6.1. Factory Setting: 1.0</p>
Creep Flow Suppression (V3H5)	<p>Only for operation mode "Square Root" (flow). In the lower measuring range, small flow rates (creepage) can lead to large fluctuations in measured value. By entering a low flow cut off, these flow rates are no longer detected. Input is always in % flow rate. Refer to chapter 7, Section "Low flow cut off". Factory Setting: 0.0 %</p>
Manual Level (Linearisation) (V3H6)	<p>Only in operation mode "Level curve". Selects the edit mode for the linearisation table. Options: Activate Table, Manual, Semi-automatic and Clear Table. Refer to chapter 6.4 Linearisation. Factory Setting: Clear table</p>
Line No. (V3H7)	<p>Only in operation mode "Level curve". Enter line numbers for the linearisation table. Use the parameters "Line No." (V3H7), "Input Level" (V3H8) and "Set Volume" (V3H9) to enter a linearisation table. Number of lines in linearisation table: Min. = 2 and Max. = 21 Refer to chapter 6.4 Linearisation. Factory Setting: 1</p>
Input Level (V3H8)	<p>Only in operation mode "Level curve". Enter a fill value in the linearisation table. The input is in %. If you enter "9999.0" for this parameter, you may delete individual points from the linearisation table. First activate the linearisation table using the parameter "Manual Level" (V3H6). Refer to this table, parameter "Line No." (V3H7) and chapter 6.4 Linearisation. Factory Setting: 9999.0 %</p>
Set Volume (V3H9)	<p>Only in operation mode "Level curve". Enter a volume value in the linearisation table. The input is in %. If you enter "9999.0" for this parameter, you may delete individual points from the linearisation table. First activate the linearisation table using the parameter "Manual Level" (V3H6). Refer to this table, parameter "Line No." (V3H7) and chapter 6.4 Linearisation. Factory Setting: 9999.0 %</p>
Counter (V5H0)	<p>Only in operation mode "Square Root" (flow). Indicates the total flow rate measured. After a reset "5140" the counter is reset to zero. Factory Setting: 0</p>
Display Selector (V5H1)	<p>Only in operation mode "Square Root" (flow). Selects the operation mode for the on-site display. Options: – Flow: Indicates the current volume or mass flow, equivalent to the display of the parameter "Measured Value" (V0H0). Select the unit using the parameter "Unit after Linearisation" (V3H3). – Totalizer: Indicates the total flow rate, equivalent to the display of the parameter "Counter" (V5H0). Select the unit using the parameter "Counter Unit" (V5H4). The bar graph always indicates the current flow rate measured. Factory Setting: Flow</p>

Parameter	Description	Description of parameters (continuation)
Totalizer Operation Mode (V5H2)	Only in operation mode "Square Root" (flow). This parameter activates the totalizer function and defines how to count negative flows. Factory Setting: OFF	
Conversion Factor (V5H3)	Only in operation mode "Square Root" (flow). The Conversion Factor converts the current flow rate into a total flow rate. Factory Setting 1.0	
Counter Unit (V5H4)	Only in operation mode "Square Root" (flow). Selects a volume or a mass unit for the parameter "Counter" (V5H0). Only select for display. The "Counter" (V5H0) is not converted to the selected unit. Example: V5H0 = 55%. After selected the unit "l", V5H0 indicates 55 hl. Factory Setting: %	
Current (V7H0)	Displays current signal current in mA.	
Simulation (V7H1)	Simulation of a signal current, e.g. to test the function of looped evaluation devices. Set the simulation current using parameter "Set Simulation Current". Refer to chapter 8.2. OFF: Current simulation off ON: Current simulation on Factory Setting: OFF	
Set Simulation Current (V7H2)	Defines a simulation current. The current can be simulated within limits of 3.6 mA to 22 mA.	
Min. Current 4 mA (V7H3)	Use this parameter to set the lower current limit. (Evaluation devices partly accept no value less than 4.0 mA.) OFF: Lower current limit = 3.8 mA EIN: Lower current limit = 4.0 mA Refer to chapter 5.1, 6.1 or 7.1, Section "4 mA level". Factory Setting: OFF	
Low Sensor Trim 1) (V7H4)	Enter the lower point of the sensor characteristic curve during sensor calibration. Use this parameter to assign a new value to a reference pressure applied to the device. The pressure applied and the value entered for "Low Sensor Cal" correspond to the lower point of the sensor characteristic curve. Refer to chapter 9.5 "Recalibration". Factory Setting: "Low Sensor Limit" (V7H6)	
High Sensor Trim 1) (V7H5)	Enter the upper point of the sensor characteristic curve for sensor calibration. Use this parameter to assign a new value to a reference pressure applied to the device. The applied pressure and the value entered for "High Sensor Cal" are equivalent to the upper point of the sensor characteristic curve. Refer to chapter 9.5 "Recalibration". Factory Setting: "High Sensor Limit" (V7H7)	
Low Sensor Level (V7H6)	Indicates the lower sensor limit.	
High Sensor Limit (V7H7)	Indicates the upper sensor limit.	
Sensor Pressure (V7H8)	Indicates the current pressure applied.	
Temperature Unit (V7H9)	Selects a temperature unit. Options: °C, K, °F. When you select a new temperature unit, all temperature-specific parameters (V2H6, V2H7, V2H8) are converted and the new temperature unit is displayed. Factory Setting: °C	
Max. alarm Current (V9H4)	Default for current value for parameter "Alarm mode" (V0H8) = Max. alarm The current value is adjustable from 21...22.5 mA. Refer to chapter 5.1, 6.1 or 7.1, Section "Alarm mode". Factory Setting: 22 mA	

1) The electronics check the input values for these parameters for compliance with editing limits, refer to chapter 8.4.

**Description of parameters
(continuation)**

Parameter	Description
Zero Correction¹⁾ (V9H5)	<p>Use this parameter to carry out a calibration (zero correction) for the values indicated on the on-site display ("Measured Value" (V0H0)) and for the signal current at the same time.</p> <p>For zero correction, a pressure applied to the device is assigned a new value using this parameter. The sensor characteristic curve is shifted by this value and the parameters "Low Sensor Trim" (V7H4) and "High Sensor Trim" (V7H5) are recalculated. Refer to chapter 5.1, Section "Zero Correction".</p> <p>Factory Setting: 0.0</p>
Zero Correction Value (V9H6)	<p>Indicates the value by which the sensor characteristic curve was shifted for a zero correction. Refer to parameter description "Zero Correction" (V9H5) and chapter 5.1, Section "Zero Correction".</p> <p>Factory Setting: 0.0</p>
Unbiased Pressure (V9H7)	<p>This parameter indicates the current damped pressure without any bias correction. Refer to the parameter description "Set Bias Pressure" (V0H5).</p>
Biased Pressure (V9H8)	<p>This parameter indicates the current damped pressure with bias correction. Refer to the parameter description "Set Bias Pressure" (V0H5).</p> <p>Calculation: "Biased Pressure" (V9H8) = "Unbiased Pressure" (V9H7) – "Set Bias Pressure" (V0H5)</p> <p>In "Pressure" operation mode, this parameter and the parameter "Measured Value" (V0H0) indicate the same value.</p>
Security Locking (V9H9)	<p>Enter a code to lock or unlock the operation matrix and on-site operating unit.</p> <p>Lock operation:</p> <ul style="list-style-type: none"> – Using the parameter "Security Locking": enter a number ≠ 130, – using on-site operation: press the +Z and -S keys once simultaneously. <p>Unlock operation:</p> <ul style="list-style-type: none"> – Using the parameter "Security Locking": enter the number 130, – using on-site operation: press the -Z and +S keys once simultaneously. <p>The matrix field V9H9 is only editable if operation was not locked previously using the on-site keys. Refer to chapters 5.2, 6.5 and 7.2.</p>
Set Tag Number (VAH0)	<p>Enter a text describing the measuring point. (up to 8 characters, uppercase letters and numerals)</p>
Set User Text (VAH1)	<p>Enter a text as additional information. (up to 8 characters, uppercase letters and numerals)</p>
HART Serial Number (VAH2)	<p>Indicates the serial number of the device.</p>
Serial No. Sensor (VAH3)	<p>Indicates the serial number of the sensor.</p>
Process Connection P+ (VAH4)	<p>Select and display the process connection material on the plus side.</p> <p>Options: steel, 304 stainless, 316 stainless, Hastelloy C, Monel, tantalum, titanium, PTFE (Teflon), 316L stainless, PVC, Inconel, ECTFE and special (special versions)</p>
Process Connection P- (VAH5)	<p>Select and display the process connection material on the minus side.</p> <p>For options, see parameter "Process Connection" (VAH4).</p>
Gasket (VAH6)	<p>Select and display the gasket material.</p> <p>Options: FPM Viton, NBR, EPDM, urethane, IIR, KALREZ, FPM Viton for oxygen applications, CR, MVQ and special (special versions).</p>
Process Diaphragm (VAH7)	<p>Select and display the diaphragm material.</p> <p>Options: 304 stainless, 316 stainless, Hastelloy C, Monel, tantalum, titanium, PTFE (Teflon), ceramic, 316L stainless, Inconel, special (special versions).</p>
Fill Liquid (VAH8)	<p>Select and display the oil filling.</p> <p>Options: silicon oil, vegetable oil, glycerine, inert oil, HT oil (high-temperature oil), special (special versions).</p>

1) The electronics check the input values for these parameters for compliance with editing limits, refer to chapter 8.4.

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